

Reducing Irreducible Background
and
Revealing the Unique Nature
of Neutrino Mass Using Fast Timing

Andrey Elagin
University of Chicago

Outline

- What can we learn about neutrinos by looking for neutrinoless double beta decay ($0\nu\beta\beta$ -decay)?
- What instrumentation and experimental techniques are needed to find $0\nu\beta\beta$ -decay?
 - Cherenkov/scintillation light separation
 - development of the Large-Area Picosecond Photo-Detectors (LAPPDTM)

Periodic Table of Elements

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18																																
1	H Hydrogen 1.00794	Atomic # Symbd Name Atomic Mass																	2	He Helium 4.002602																														
2	Li Lithium 6.941	Be Beryllium 9.012182	<table border="1"> <tr> <td>C Solid</td> <td colspan="4">Metals</td> <td colspan="3">Nonmetals</td> </tr> <tr> <td>Hg Liquid</td> <td>Alkali metals</td> <td>Alkaline earth metals</td> <td>Lanthanoids</td> <td>Transition metals</td> <td>Poor metals</td> <td>Other nonmetals</td> <td>Noble gases</td> </tr> <tr> <td>H Gas</td> <td></td> <td></td> <td>Actinoids</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Rf Unknown</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>										C Solid	Metals				Nonmetals			Hg Liquid	Alkali metals	Alkaline earth metals	Lanthanoids	Transition metals	Poor metals	Other nonmetals	Noble gases	H Gas			Actinoids					Rf Unknown								B Boron 10.811	C Carbon 12.0107	N Nitrogen 14.0067	O Oxygen 15.9994	F Fluorine 18.9984032	Ne Neon 20.1797
C Solid	Metals				Nonmetals																																													
Hg Liquid	Alkali metals	Alkaline earth metals	Lanthanoids	Transition metals	Poor metals	Other nonmetals	Noble gases																																											
H Gas			Actinoids																																															
Rf Unknown																																																		
3	Na Sodium 22.98976928	Mg Magnesium 24.3050											Al Aluminum 26.9815386	Si Silicon 28.0855	P Phosphorus 30.973762	S Sulfur 32.065	Cl Chlorine 35.453	Ar Argon 39.948																																
4	K Potassium 39.0983	Ca Calcium 40.078	Sc Scandium 44.955912	Ti Titanium 47.867	V Vanadium 50.9415	Cr Chromium 51.9961	Mn Manganese 54.938045	Fe Iron 55.845	Co Cobalt 58.933195	Ni Nickel 58.6934	Cu Copper 63.546	Zn Zinc 65.38	Ga Gallium 69.723	Ge Germanium 72.64	As Arsenic 74.92160	Se Selenium 78.96	Br Bromine 79.904	Kr Krypton 83.796																																
5	Rb Rubidium 85.4678	Sr Strontium 87.62	Y Yttrium 88.90585	Zr Zirconium 91.224	Nb Niobium 92.90638	Mo Molybdenum 95.96	Tc Technetium (97.9072)	Ru Ruthenium 101.07	Rh Rhodium 102.90550	Pd Palladium 106.42	Ag Silver 107.8682	Cd Cadmium 112.411	In Indium 114.818	Sn Tin 118.710	Sb Antimony 121.760	Te Tellurium 127.60	I Iodine 126.90447	Xe Xenon 131.29																																
6	Cs Cesium 132.9054519	Ba Barium 137.327	67-71	Hf Hafnium 178.49	Ta Tantalum 180.94788	W Tungsten 183.84	Re Rhenium 186.207	Os Osmium 190.23	Ir Iridium 192.2217	Pt Platinum 195.084	Au Gold 196.966569	Hg Mercury 200.59	Tl Thallium 204.3833	Pb Lead 207.2	Bi Bismuth 208.98040	Po Polonium (209.9824)	At Astatine (208.9871)	Rn Radon (222.0175)																																
7	Fr Francium (223)	Ra Radium (226)	89-103	Rf Rutherfordium (261)	Db Dubnium (262)	Sg Seaborgium (266)	Bh Bohrium (264)	Hs Hassium (277)	Mt Meitnerium (268)	Ds Darmstadtium (271)	Rg Roentgenium (272)	Uub Ununbium (285)	Uut Ununtrium (284)	Uuq Ununquadium (288)	Uup Ununpentium (288)	Uuh Ununhexium (282)	Uus Ununseptium	Uuo Ununoctium (284)																																

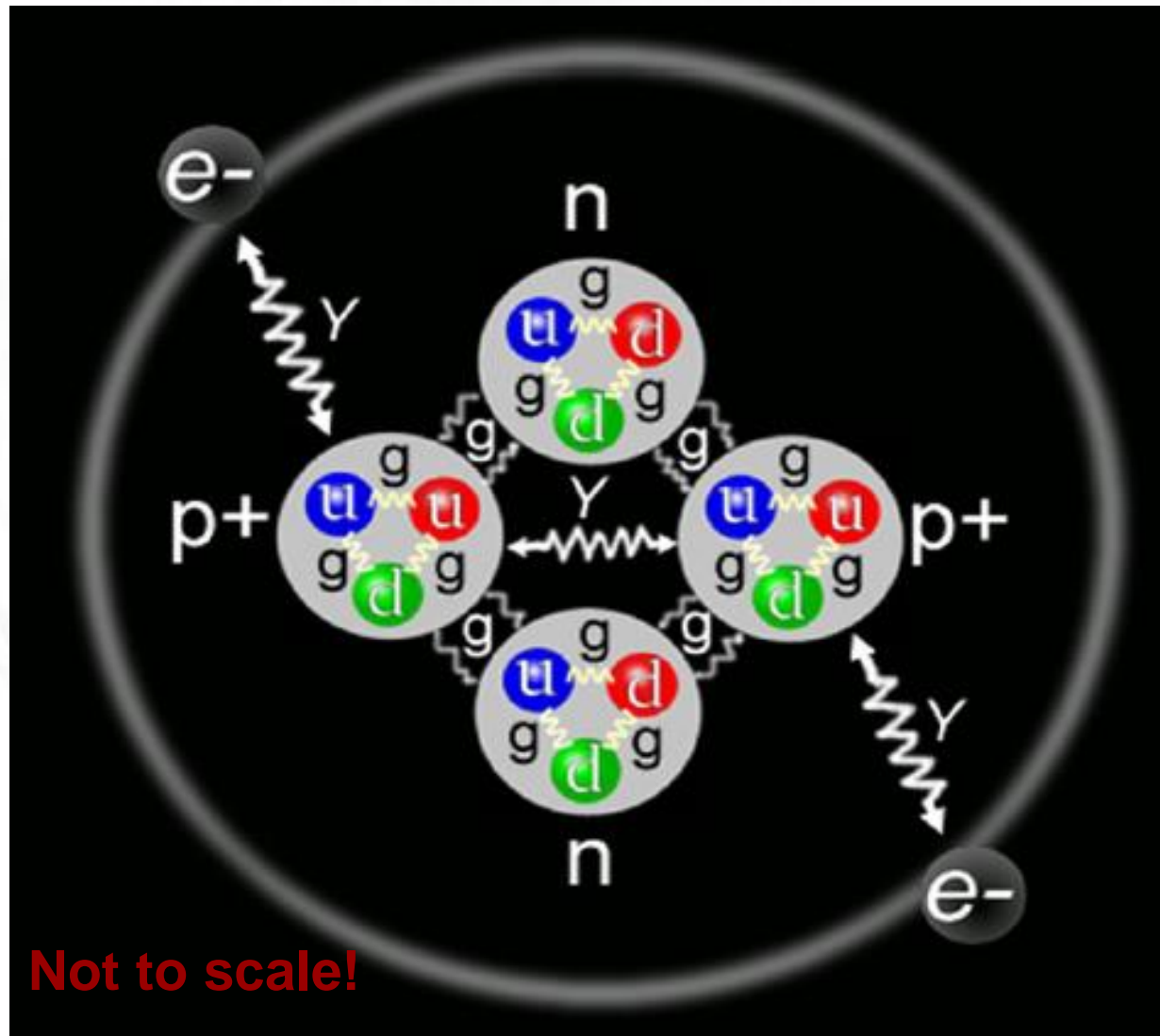
For elements with no stable isotopes, the mass number of the isotope with the longest half-life is in parentheses.

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Ptable
.com

57 La Lanthanum 138.90547	58 Ce Cerium 140.119	59 Pr Praseodymium 140.90766	60 Nd Neodymium 144.242	61 Pm Promethium (145)	62 Sm Samarium 150.36	63 Eu Europium 151.964	64 Gd Gadolinium 157.25	65 Tb Terbium 158.92535	66 Dy Dysprosium 162.500	67 Ho Holmium 164.93032	68 Er Erbium 167.259	69 Tm Thulium 168.93401	70 Yb Ytterbium 173.054	71 Lu Lutetium 174.967
89 Ac Actinium (227)	90 Th Thorium 232.0376	91 Pa Protactinium 231.03688	92 U Uranium 238.02891	93 Np Neptunium (237)	94 Pu Plutonium (244)	95 Am Americium (243)	96 Cm Curium (247)	97 Bk Berkelium (247)	98 Cf Californium (251)	99 Es Einsteinium (252)	100 Fm Fermium (257)	101 Md Mendelevium (288)	102 No Nobelium (289)	103 Lr Lawrencium (260)

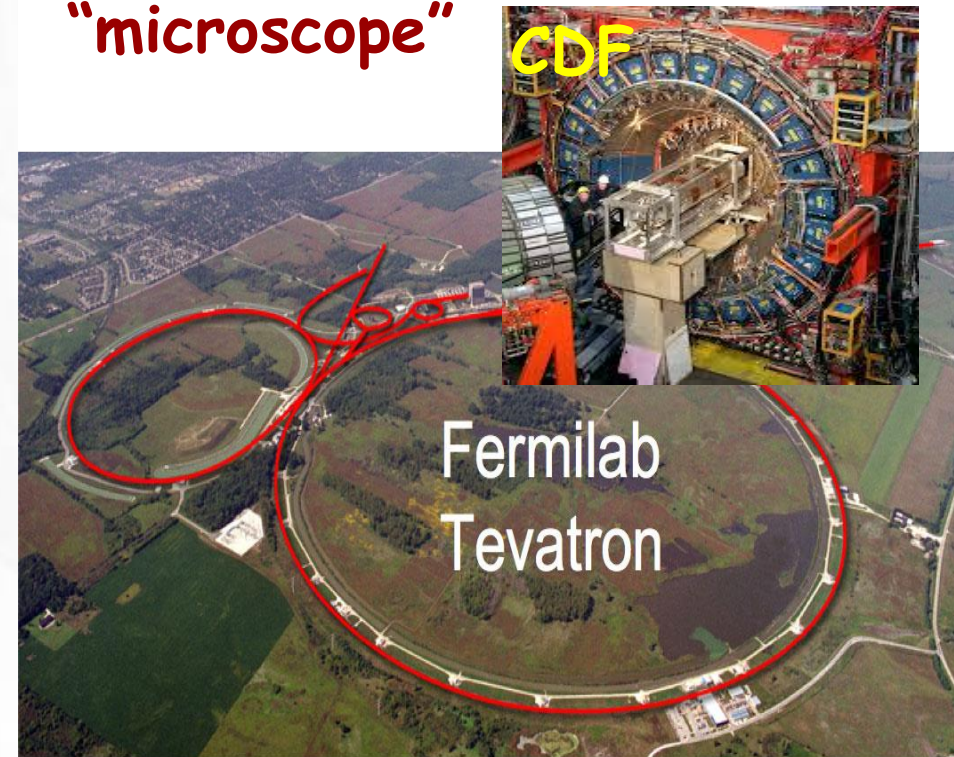
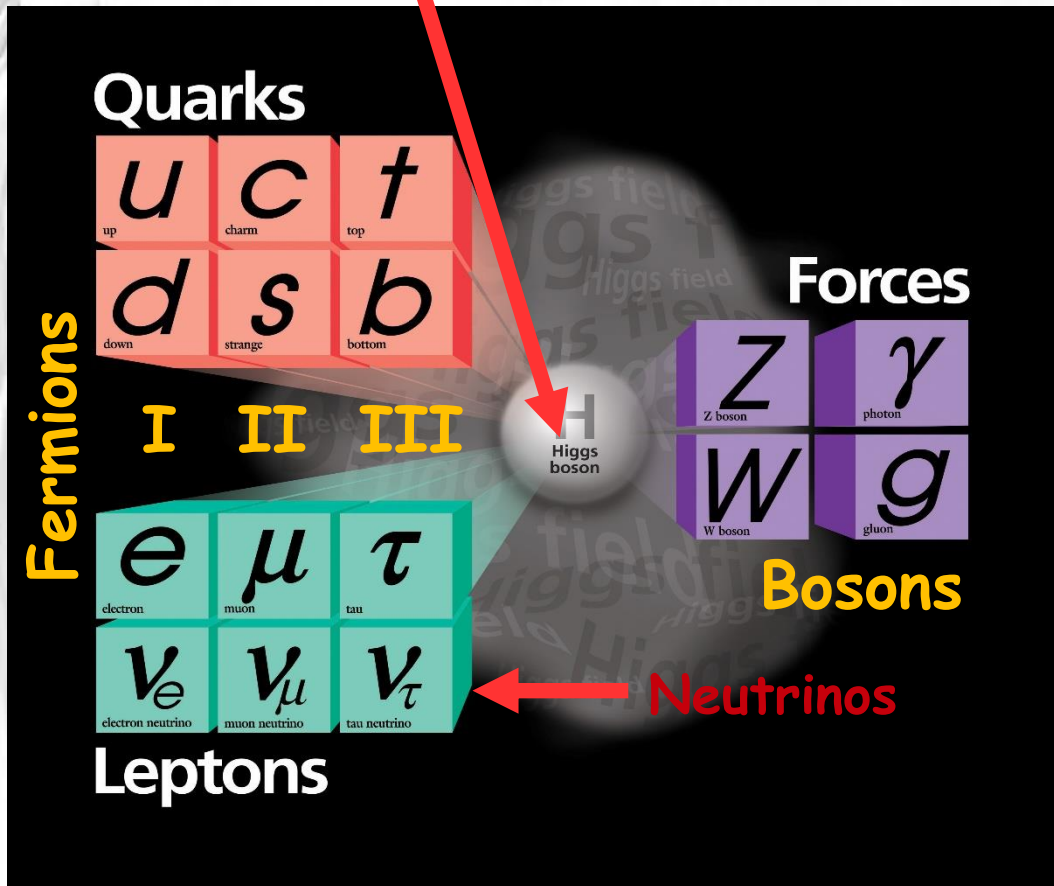
Helium Atom



Periodic Table of Elementary Particles (the Standard Model)

The Higgs boson

Example of a particle
"microscope"



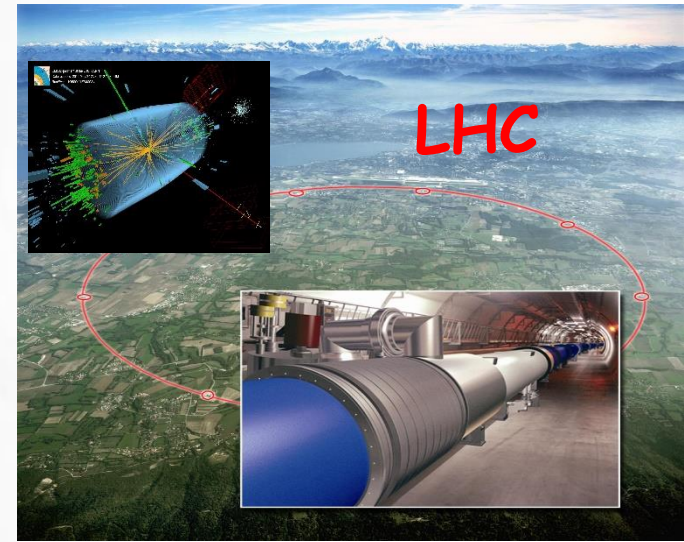
As a graduate student I was searching for the Higgs
I now turned my attention to neutrinos

I'd like to build new kind of "microscopes" to study neutrinos 5

Discoveries and Instrumentation

Nobel Prize 2013: the Higgs boson is found

P.Higgs and F.Englert



Nobel Prize 2015: neutrinos change while travel long distances

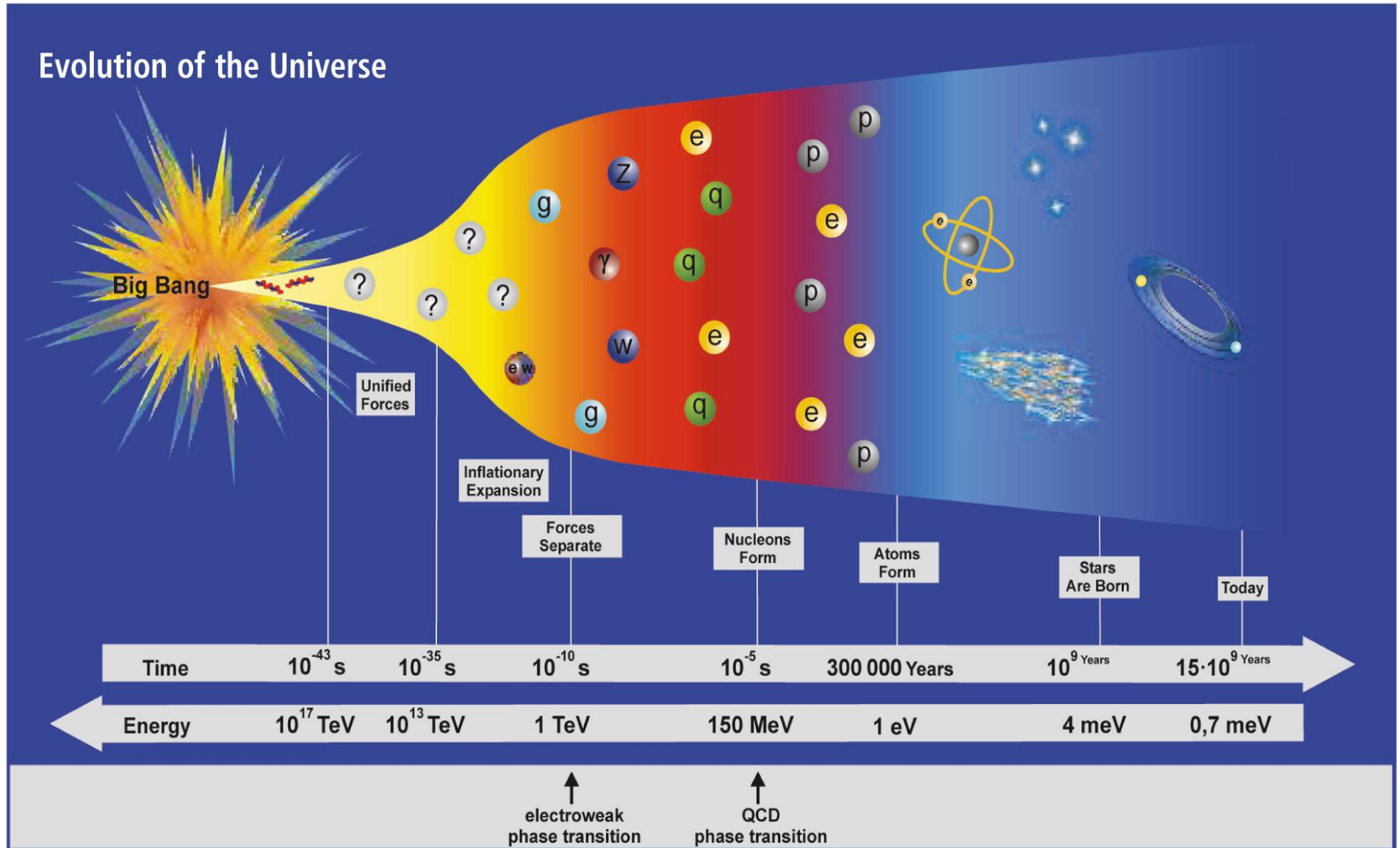
A.McDonald and T.Kojita



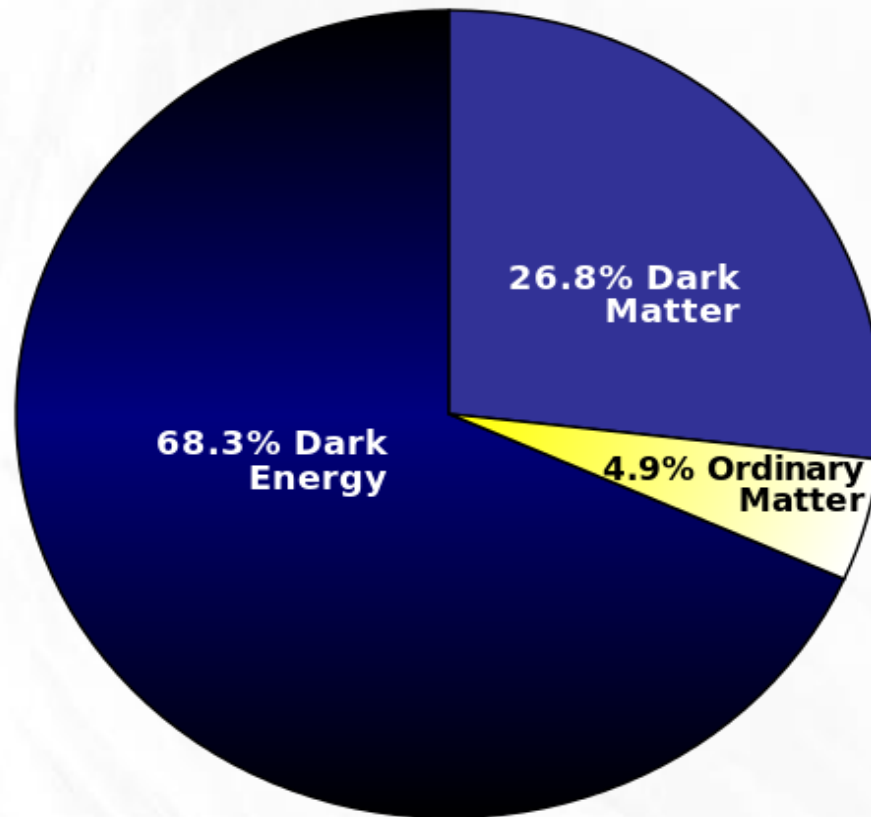
State of the art instrumentation made these discoveries possible

Future discoveries are waiting for new instrumentation

This Is What We Know



We Don't Know 95% of the Story



**We have to build more instruments
More telescopes and "microscopes" are needed to
find out what are those 95%**

Also we are not done with the ordinary matter yet!

A Question That Interests Me

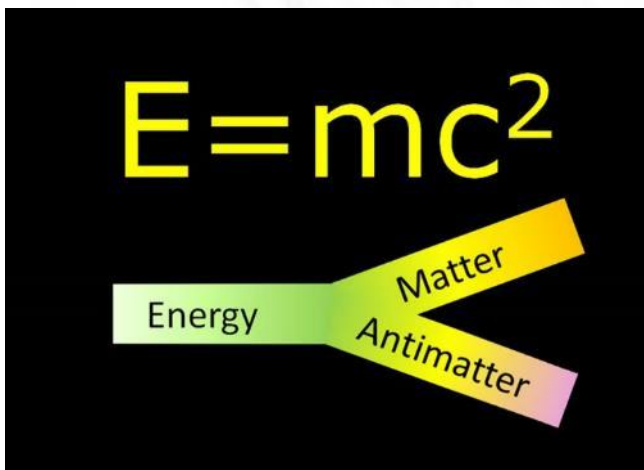
Is the neutrino its own antiparticle?

It is possible because the neutrino has no electric charge

No other fermion can be its own antiparticle

It is not only possible, but may be necessary

- origin of matter-antimatter asymmetry in the universe
- why the neutrino mass is so tiny?

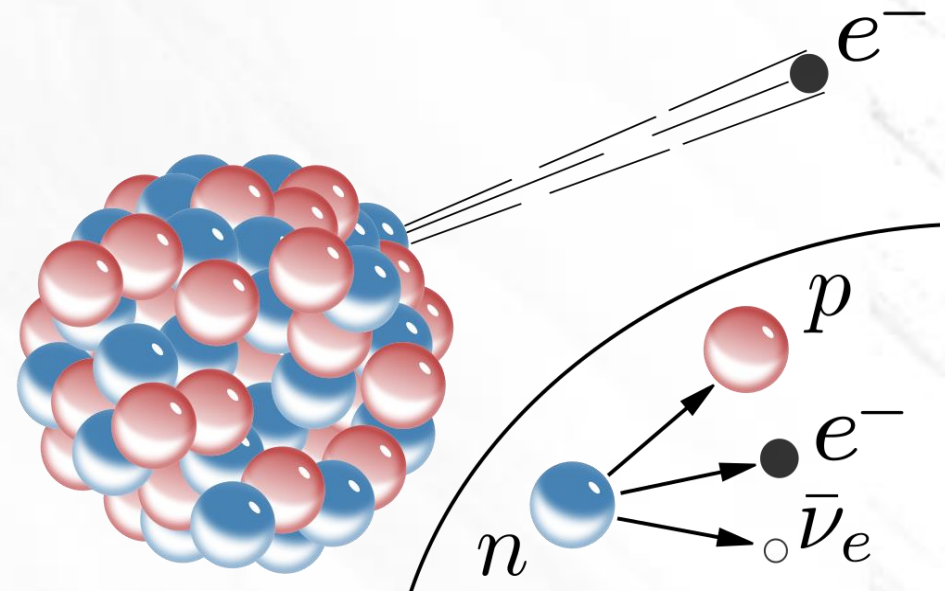
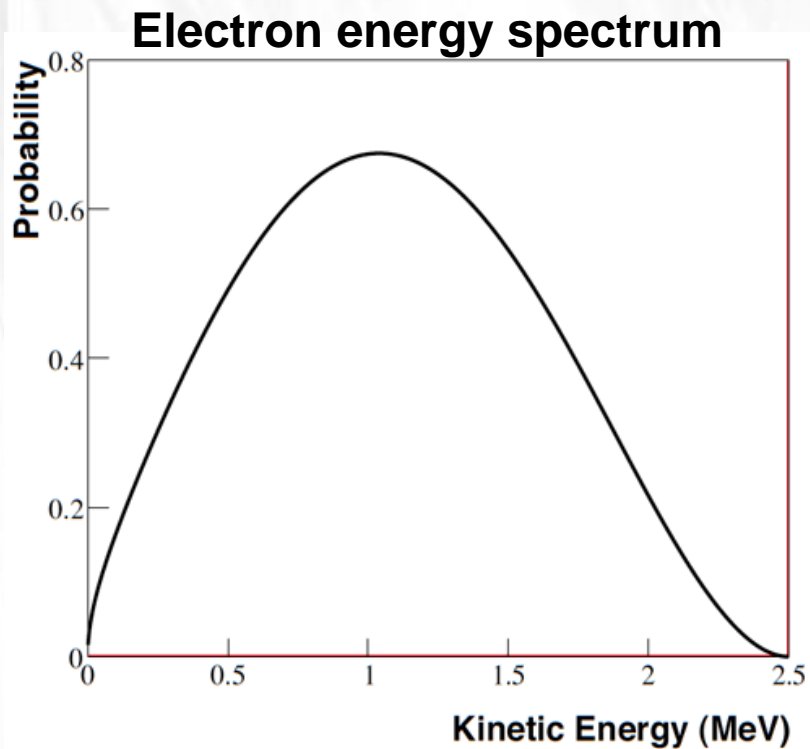


Search for neutrino-less double beta decay ($0\nu\beta\beta$ -decay) is the most feasible way to answer this question

Meet the Neutrino

Crisis in 1930
(known particles: γ , p , e^-)

beta decay: $(A, Z) \rightarrow (A, Z+1) + e^- + \nu_e$





Letter by W. Pauli

Zürich, 4. Dezember 1930
[Maschinenschriftliche Abschrift]

Physics Institute
of the ETH
Zürich

Zürich, Dec. 4, 1930
Gloriastrasse

Offener Brief an die Gruppe der Radioaktiven bei der Gauvereins-Tagung zu Tübingen^a

Liebe Radioaktive Damen und Herren!
Wie der Überbringer dieser Zeilen^b, den ich huldvollst anzuhören bitte, Ihnen des näheren auseinandersetzen wird, bin ich angesichts der „falschen“ Statistik der N- und Li 6-Kerne^c, sowie des kontinuierlichen β -Spektrums auf einen verzweifelten Ausweg verfallen, um den „Wechselsatz“* der Statistik und den Energiesatz zu retten. Nämlich die Möglichkeit, es könnten elektrisch neutrale Teilchen, die ich Neutronen nennen will^d, in den Kernen existieren, welche den Spin 1/2 haben und das Ausschließungsprinzip befolgen und sich von Lichtquanten außerdem noch dadurch unterscheiden, daß sie nicht mit Lichtgeschwindigkeit laufen^e. Die Masse der Neutronen müßte von derselben Größenordnung wie die Elektronenmasse sein und jedenfalls nicht größer als 0,01 Protonenmasse^f. – Das kontinuierliche β -Spektrum wäre dann verständlich unter der Annahme, daß beim β -Zerfall mit dem Elektron jeweils noch ein Neutron emittiert wird, derart, daß die Summe der Energien von Neutron und Elektron konstant ist.

Nun handelt es sich weiter darum, welche Kräfte auf die Neutronen wirken. Das wahrscheinlichste Modell für das Neutron scheint mir aus wellenmechanischen Gründen (näheres weiß der Überbringer dieser Zeilen) dieses zu sein, daß das ruhende Neutron ein magnetischer Dipol von einem gewissen Moment μ ist^g. Die Experimente verlangen wohl, daß die ionisierende Wirkung eines solchen Neutrons nicht größer sein kann, als die eines γ -Strahls und dann darf μ wohl nicht größer sein als $e \cdot (10^{-13} \text{ cm})$. Ich traue mich vorläufig aber nicht, etwas über diese Idee zu publizieren und wende mich erst vertrauensvoll an Euch, liebe Radioaktive, mit der Frage, wie es um den experimentellen Nachweis eines solchen Neutrons stände, wenn dieses ein ebensolches oder etwa 10mal größeres Durchdringungsvermögen besitzen würde, wie ein γ -Strahl^h.

Ich gebe zu, daß mein Ausweg vielleicht von vornherein wenig wahrscheinlich erscheinen mag, weil man die Neutronen, wenn sie existieren, wohl schon längst gesehen hätte. Aber nur wer wagt, gewinnt, und der Ernst der Situation beim kontinuierlichen β -Spektrum wird durch einen Ausspruch meines verehrten Vorgängers im Amte, Herrn Debye, beleuchtet, der mir kürzlich in Brüssel gesagt hatⁱ: „O, daran soll man am besten gar nicht denken, so wie an die neuen Steuern.“^j Darum soll man jeden Weg zur Rettung ernstlich diskutieren. – Also liebe Radioaktive, prüfet, und richtet. – Leider kann ich nicht persönlich in Tübingen erscheinen, da ich infolge eines in der Nacht vom 6. zum 7. Dezember in Zürich stattfindenden Balles hier unabkömmlich bin. – Mit vielen Grüßen an Euch, sowie auch an Herrn Back, Euer untertänigster Diener
W. Pauli

Dear Radioactive Ladies and Gentlemen,

As the bearer of these lines, to whom I graciously ask you to listen, will explain to you in more detail, because of the "wrong" statistics of the N- and Li-6 nuclei and the continuous beta spectrum, I have hit upon a desperate remedy to save the "exchange theorem" (1) of statistics and the law of conservation of energy. Namely, the possibility that in the nuclei there could exist electrically neutral particles, which I will call neutrons, that have spin 1/2 and obey the exclusion principle and that further differ from light quanta in that they do not travel with the velocity of light. The mass of the neutrons should be of the same order of magnitude as the electron mass and in any event not larger than 0.01 proton mass. - The continuous beta spectrum would then make sense with the assumption that in beta decay, in addition to the electron, a neutron is emitted such that the sum of the energies of neutron and electron is constant.

Now it is also a question of which forces act upon neutrons. For me, the most likely model for the neutron seems to be, for wave-mechanical reasons (the bearer of these lines knows more), that the neutron at rest is a magnetic dipole with a certain moment μ . The experiments seem to require that the ionizing effect of such a neutron can not be bigger than the one of a gamma-ray, and then μ is probably not allowed to be larger than $e \cdot (10^{-13} \text{ cm})$.

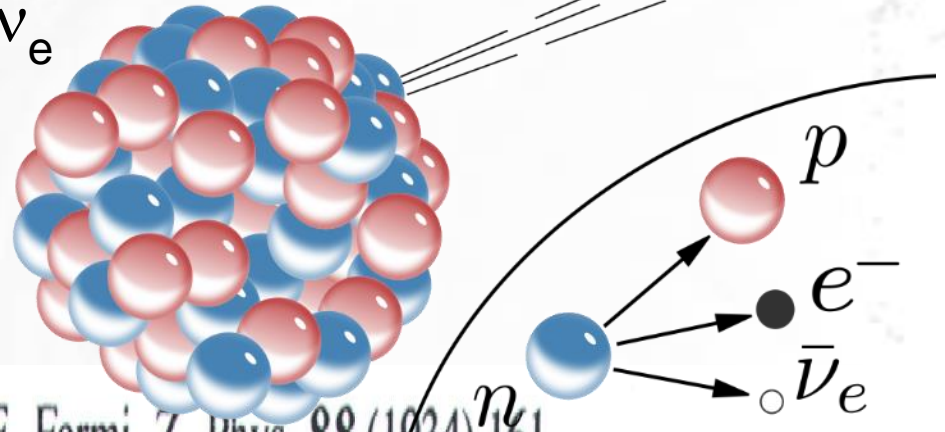
But so far I do not dare to publish anything about this idea, and trustfully turn first to you, dear radioactive people, with the question of how likely it is to find experimental evidence for such a neutron if it would have the same or perhaps a 10 times larger ability to get through [material] than a gamma-ray.

I admit that my remedy may seem almost improbable because one probably would have seen those neutrons, if they exist, for a long time. But nothing ventured, nothing gained, and the seriousness of the situation, due to the continuous structure of the beta spectrum, is illuminated by a remark of my honored predecessor, Mr Debye, who told me recently in Bruxelles: "Oh, It's better not to think about this at all, like new taxes." Therefore one should seriously discuss every way of rescue. Thus, dear radioactive people, scrutinize and judge. - Unfortunately, I cannot personally appear in Tübingen since I am indispensable here in Zürich because of a ball on the night from December 6 to 7. With my best regards to you, and also to Mr. Back, your humble servant

signed W. Pauli

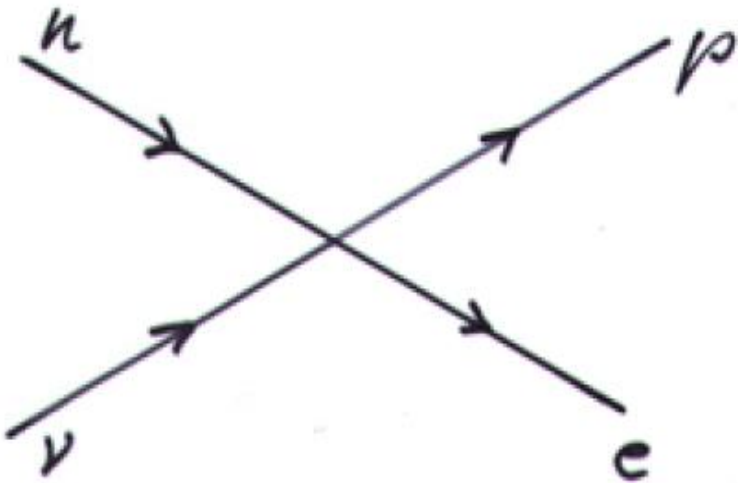
"β-Strahlen"

$$(A, Z) \rightarrow (A, Z+1) + e^- + \nu_e$$



E. Fermi, Z. Phys. 88 (1934) 161

$$\mathcal{L}_{\text{weak}} = G_F (\bar{\psi}_p \gamma_\mu \psi_n) (\bar{\psi}_e \gamma^\mu \psi_\nu)$$



Versuch einer Theorie der β-Strahlen. I¹⁾.

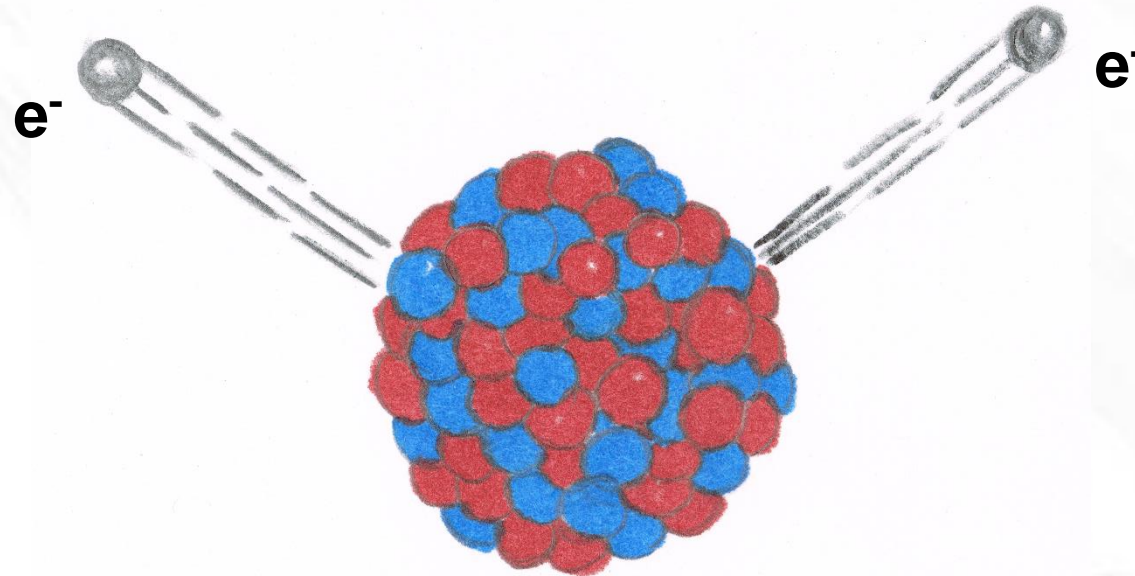
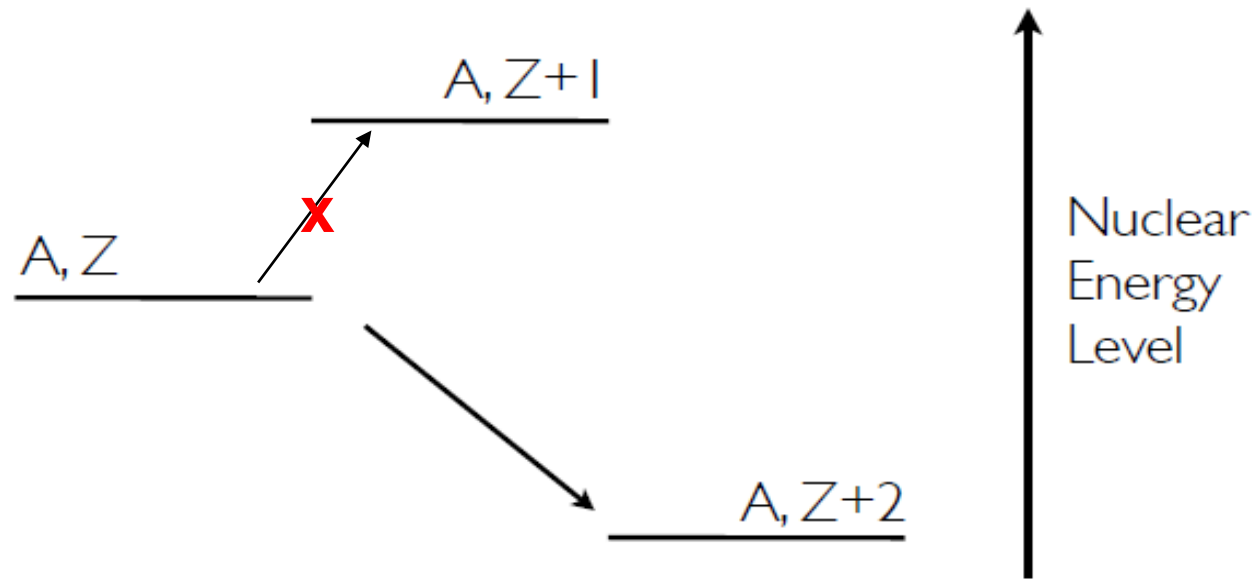
Von E. Fermi in Rom.

Mit 3 Abbildungen. (Eingegangen am 16. Januar 1934.)

Eine quantitative Theorie des β-Zerfalls wird vorgeschlagen, in welcher man die Existenz des Neutrinos annimmt, und die Emission der Elektronen und Neutrinos aus einem Kern beim β-Zerfall mit einer ähnlichen Methode behandelt, wie die Emission eines Lichtquants aus einem angeregten Atom in der Strahlungstheorie. Formeln für die Lebensdauer und für die Form des emittierten kontinuierlichen β-Strahlenspektrums werden abgeleitet und mit der Erfahrung verglichen.

**4 particle interaction theory predicted
the electron energy spectrum remarkably well**

Double Beta Decay



Double-Beta Disintegration

Maria Goeppert-Mayer

SEPTEMBER 15, 1935

PHYSICAL REVIEW

VOLUME



Double Beta-Disintegration

M. GOEPPERT-MAYER, *The Johns Hopkins University*

(Received May 20, 1935)

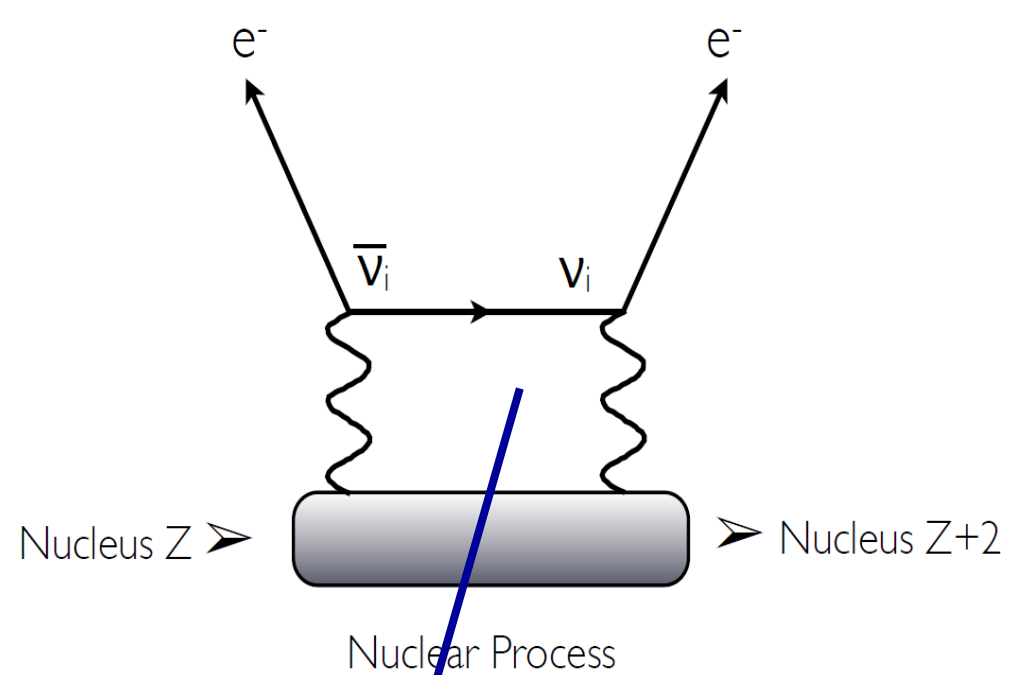
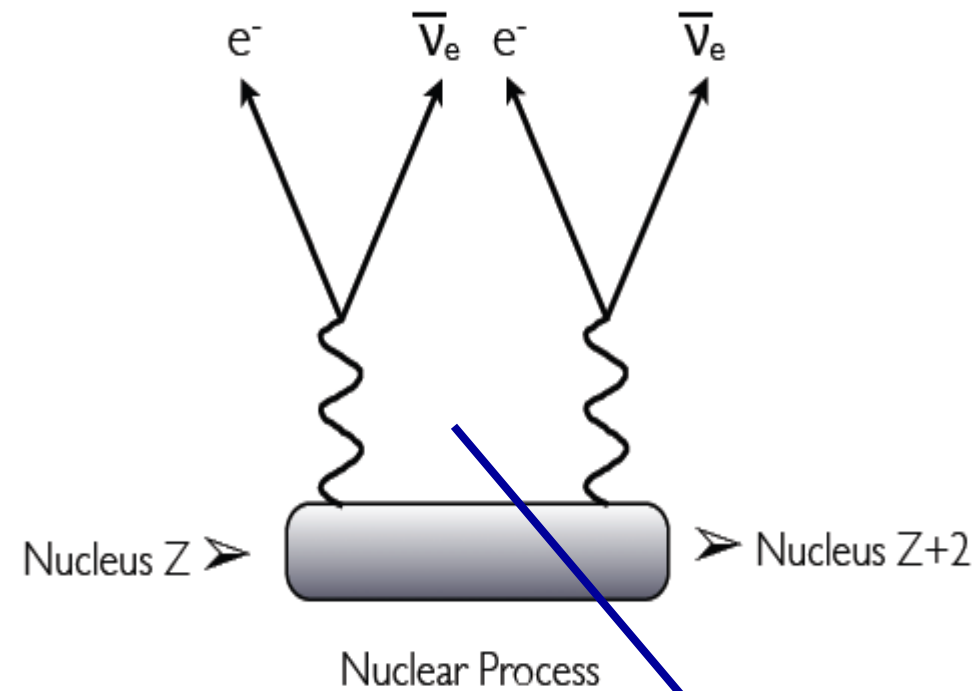
From the Fermi theory of β -disintegration the probability of simultaneous emission of two electrons (and two neutrinos) has been calculated. The result is that this process occurs sufficiently rarely to allow a half-life of over 10^{17} years for a nucleus, even if its isobar of atomic number different by 2 were more stable by 20 times the electron mass.



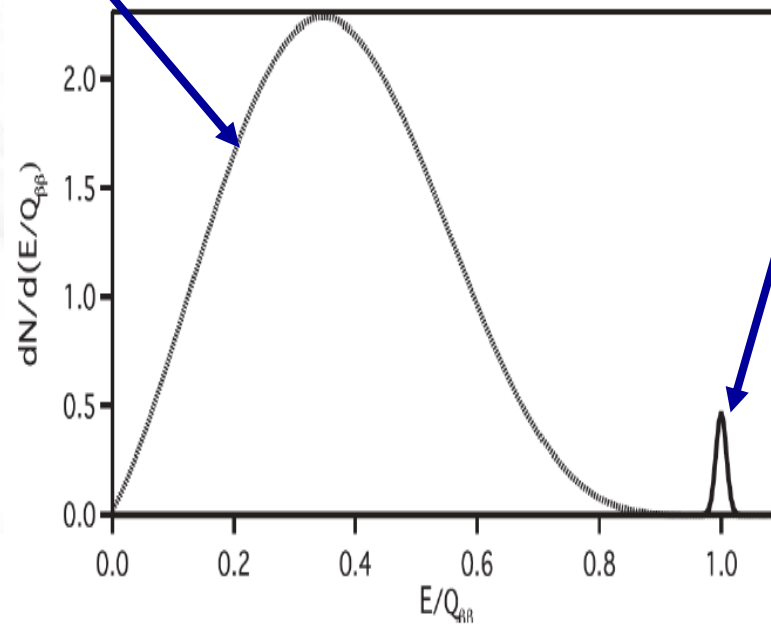
The author wishes to express her gratitude to Professor E. Wigner for suggesting this problem, and for the interest taken in it.



Double Beta Decay

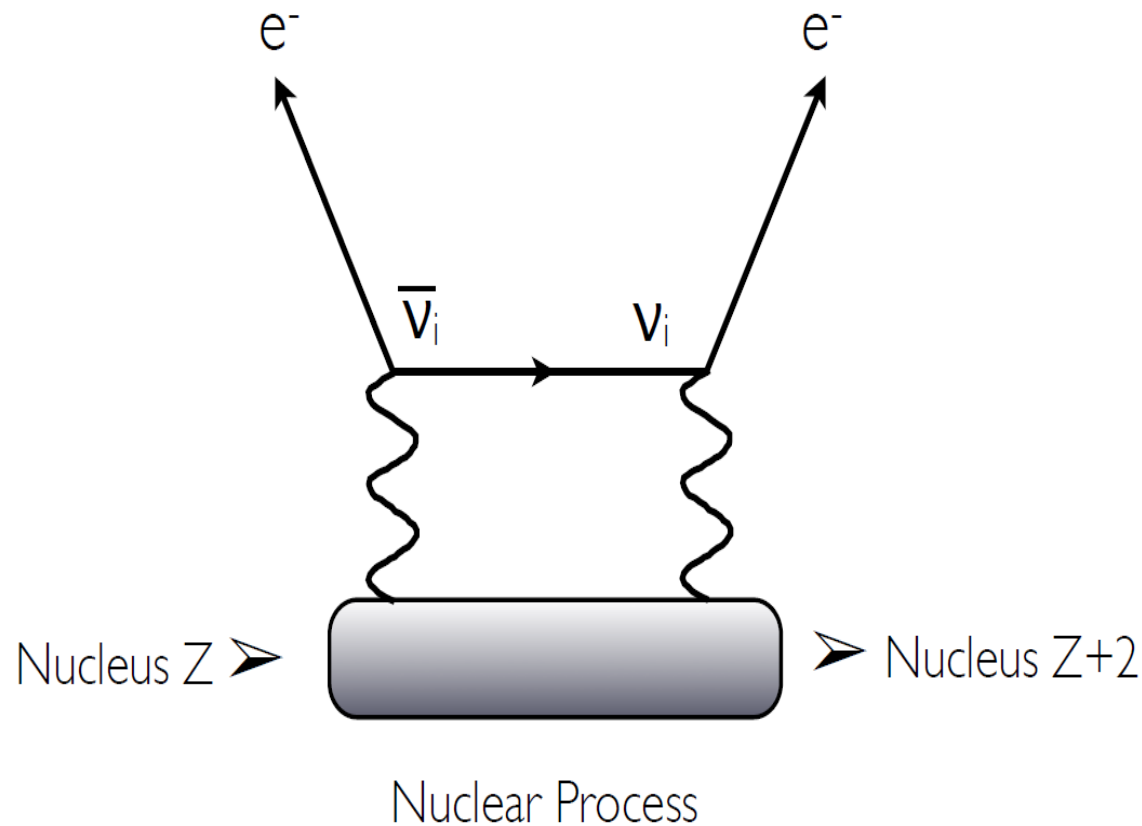


Total energy of two electrons



Neutrinoless Decay

It is only possible if the neutrino is its own antiparticle



How can a particle be its own antiparticle?

Ettore Majorana



TEORIA SIMMETRICA DELL'ELETTRONE E DEL POSITRONE

Nota di ETTORE MAJORANA

Sunto. - Si dimostra la possibilità di pervenire a una piena simmetrizzazione formale della teoria quantistica dell'elettrone e del positrone facendo uso di un nuovo processo di quantizzazione. Il significato delle equazioni di DIRAC ne risulta alquanto modificato e non vi è più luogo a parlare di stati di energia negativa; nè a presumere per ogni altro tipo di particelle, particolarmente neutre, l'esistenza di « antiparticelle » corrispondenti ai « vuoti » di energia negativa.

Noticed that symmetry of Dirac's theory allows to avoid solutions with negative energies (antiparticles) for neutral spin $\frac{1}{2}$ particles

Fermi's theory of beta decay is unchanged if $\bar{\nu} = \nu$

Giulio Racah

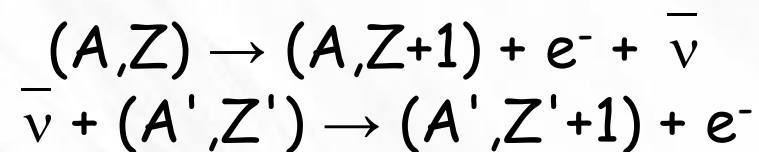


SULLA SIMMETRIA TRA PARTICELLE E ANTIPARTICELLE

Nota di GIULIO RACAH

Sunto. - Si mostra che la simmetria tra particelle e antiparticelle porta alcune modificazioni formali nella teoria di FERMI sulla radioattività β , e che l'identità fisica tra neutrini ed antineutrini porta direttamente alla teoria di E. MAJORANA.

Proposed a "chain" reaction



to distinguish between Dirac and Majorana neutrinos

Wendell Furry



JULY 1, 1938

PHYSICAL REVIEW

VOLUME 54

Note on the Theory of the Neutral Particle

W. H. FURRY

Physics Research Laboratory, Harvard University, Cambridge, Massachusetts

(Received March 28, 1938)

Majorana has recently shown by using a special set of Dirac matrices that the symmetry properties of the Dirac equations make possible the elimination of the negative energy states in the case of a free particle. We present here a further investigation of this possibility, in a treatment based on an arbitrary Hermitian representation of the Dirac matrices instead of Majorana's special representation. The new procedure is compared with Schroedinger's early attempt to eliminate the negative energy states. The question of Lorentz invariance is discussed, and also the possibility of subjecting the particle to forces; it is found that the only sort of force having a classical analogue which is consistent with Majorana's way of eliminating the negative energy states is the nonelectric force of a scalar potential. The theory is worked through for this case, and it is pointed out that, in spite of the fact that the exclusion of negative energy states is accomplished without the intro-

duction of antiparticles, the formalism still shows the stigmata associated with subtraction theories of the positron: the presence of otiose infinite terms which should be removed by subtraction, and the creation and destruction of pairs of particles. The application of Majorana's formalism to the theory of β -radioactivity is discussed at the end of the paper. Here the physical interpretation is quite different from that of the ordinary theory, since only neutrinos appear instead of the neutrinos and antineutrinos of the usual picture. The results predicted for all observed processes are nevertheless identical with those of the ordinary theory. An experimental decision between the formulation using neutrinos and antineutrinos and that using only neutrinos will apparently be even more difficult than the direct demonstration of the existence of the neutrino.

Pessimistic conclusion about experimental prospects

to observe Racah's "chain" reaction:

- cross section is $\sim 10^{-40}$

- no intense source for neutrinos (no reactors yet)

Wendell Furry

DECEMBER 15, 1939

PHYSICAL REVIEW

VOLUME 56

On Transition Probabilities in Double Beta-Disintegration

W. H. FURRY

Physics Research Laboratory, Harvard University, Cambridge, Massachusetts

(Received October 16, 1939)

The phenomenon of double β -disintegration is one for which there is a marked difference between the results of Majorana's symmetrical theory of the neutrino and those of the original Dirac-Fermi theory. In the older theory double β -disintegration involves the emission of four particles, two electrons (or positrons) and two antineutrinos (or neutrinos), and the probability of disintegration is extremely small. In the Majorana theory only two particles—the electrons or positrons—have to be emitted, and the transition probability is much larger. Approximate values of this probability are calculated on the Majorana theory for the various Fermi and Konopinski-Uhlenbeck expressions for the interaction energy. The selection rules are derived, and are found in all cases to allow transitions with $\Delta i = \pm 1, 0$. The results obtained with the Majorana theory indicate that it is not at all certain that double β -disintegration can never be observed. Indeed, if in this theory the interaction expression were of Konopinski-Uhlenbeck type this process would be quite likely to have a bearing on the abundances of isotopes and on the occurrence of observed long-lived radioactivities. If it is of Fermi type this could be so only if the mass difference were fairly large ($e \gtrsim 20$, $\Delta M \gtrsim 0.01$ unit).

Proposed $(A, Z) \rightarrow (A, Z+2) + 2e^-$ via virtual neutrino exchange

Quite optimistic experimentally:

- $0\nu\beta\beta$ -decay is a factor of 10^6 more favorable than $2\nu\beta\beta$ -decay due to the phase factor advantage
- **V-A structure of weak interactions is not known yet**



Progress on Experimental Side

1950 - Experimental limits on $0\nu\beta\beta$ exceeded predictions
(a hint that neutrino is a Dirac particle???)

1955 - R. Davis sets strong limits on $\bar{\nu} + {}^{37}\text{Cl} \rightarrow {}^{37}\text{Ar} + e^-$
(interpreted as a proof that neutrino is a Dirac particle)

1957 - V-A nature of weak interactions \rightarrow dramatic decrease in probability of $0\nu\beta\beta$ -decay rate, also R.Davis' experiment doesn't solve Dirac/Majorana questions for neutrinos

From reactor: $n \rightarrow p + e^- + \bar{\nu}_R$

At the target: $\nu_L + n \rightarrow p + e^-$ is allowed

$\bar{\nu}_R + n \rightarrow p + e^-$ is forbidden by V-A couplings

helicity flip is required $\rightarrow 0\nu\beta\beta$ can't happen even for Majorana neutrino if it has no mass

The fact that $0\nu\beta\beta$ -decay requires massive neutrino and lepton number violation discouraged experimental searches

Current Status

Oscillation experiments established that neutrino is massive
and increased interest to $0\nu\beta\beta$ decay searches

Today we have many experiments

MAJORANA



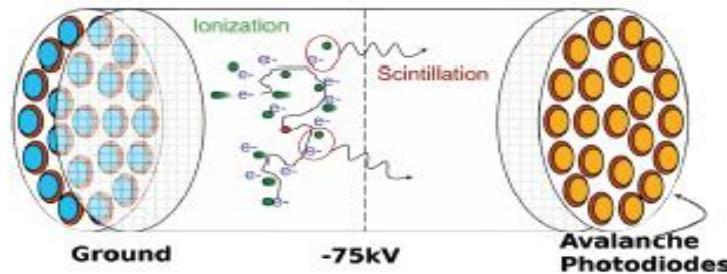
GERDA



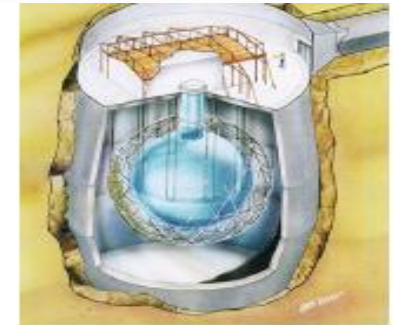
CUORE



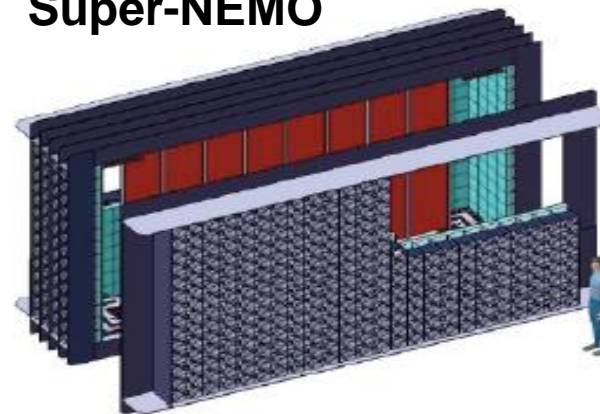
EXO



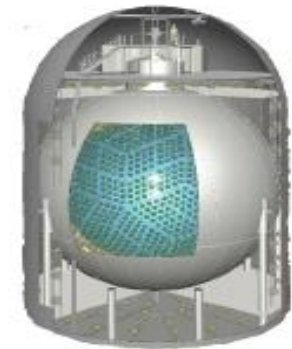
SNO+



Super-NEMO



KamLAND

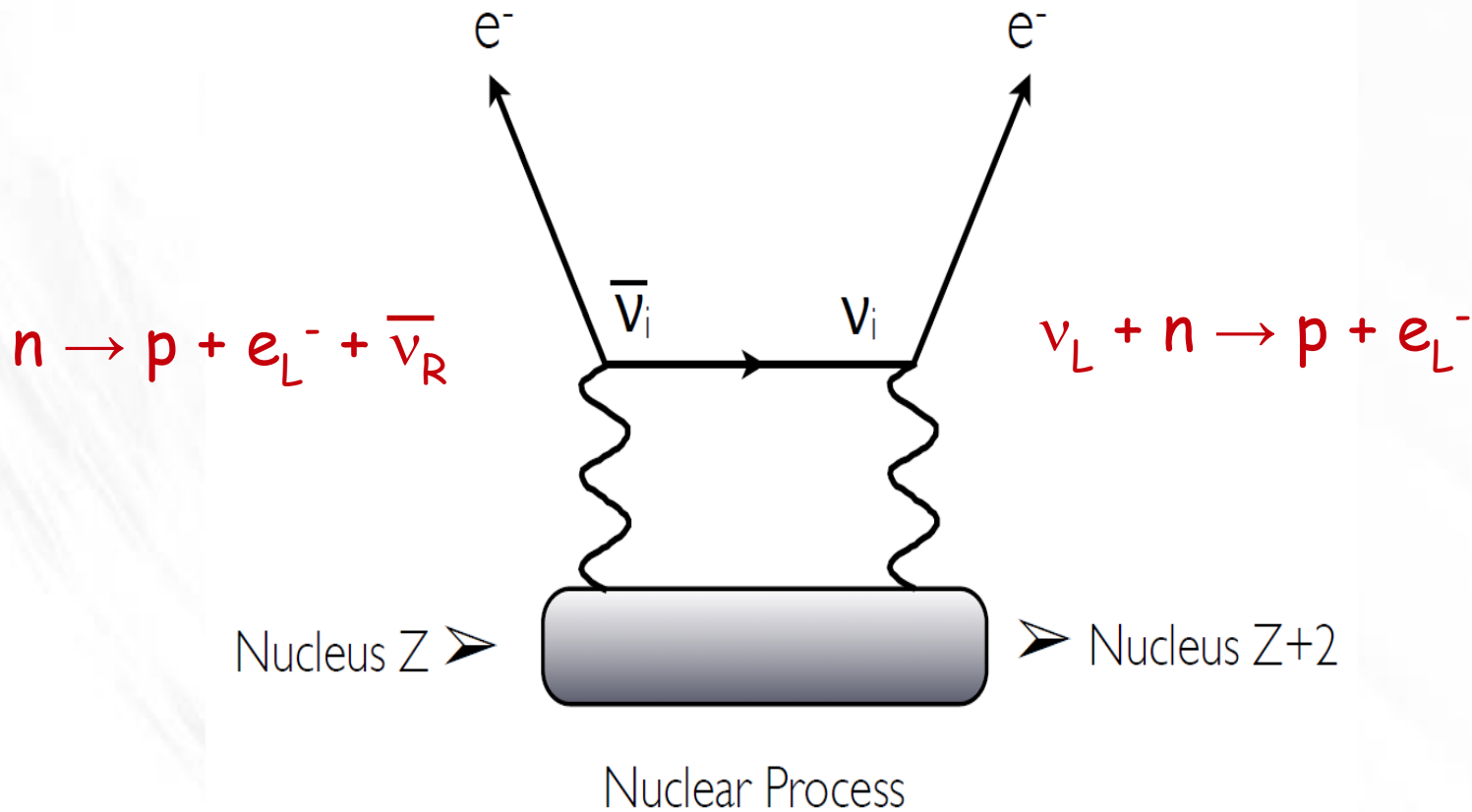


In 2015 NSAC report $0\nu\beta\beta$ -decay was ranked as a high priority for US nuclear physics

Why it has high priority?

Neutrinoless Decay Is Unique

It may reveal the nature of neutrino mass



Even if neutrino is its own antiparticle $\nu_R \neq \nu_L$

If neutrino is Majorana then ν_R is just a CP conjugate of ν_L , i.e. $\nu_L^C = \nu_R$

Therefore $0\nu\beta\beta$ -decay requires a mechanism for $\nu_L^C \leftrightarrow \nu_L$ transition

Such transition is connected to a mass term in the Lagrangian

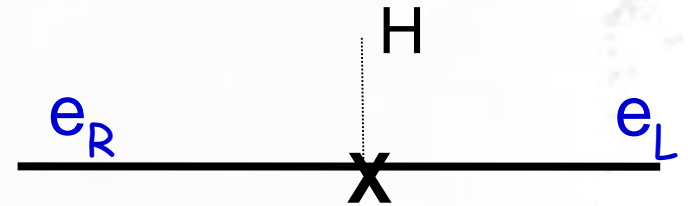
Example of a Majorana mass term: $M_N N^C N$

See-Saw Mechanism

Electron mass term in the Standard Model Lagrangian

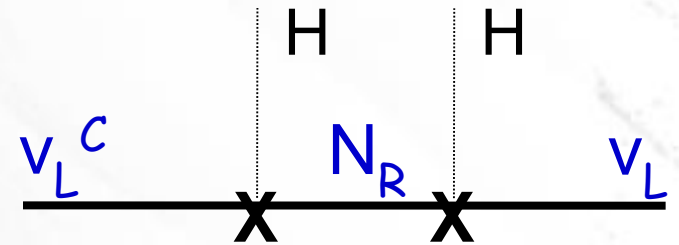
$$m_e e_L e_R$$

(Example of a Dirac mass term)



Possible extension of the SM Lagrangian to introduce neutrino mass

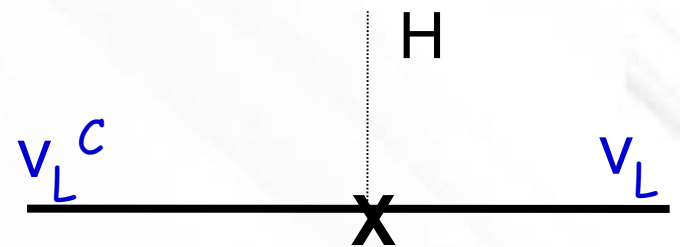
$$\left(\overline{\nu}_L, \overline{N}_R^c \right) \begin{pmatrix} 0 & m_D \\ m_D^T & M_{RR} \end{pmatrix} \begin{pmatrix} \nu_L^c \\ N_R \end{pmatrix}$$



In the limit $M_{RR} \gg m_D$ the eigenvalues are
 m_D^2/M_{RR} (light neutrino)
 M_{RR} (heavy neutrino)



"Effectively" in the limit $M_{RR} \gg m_D$

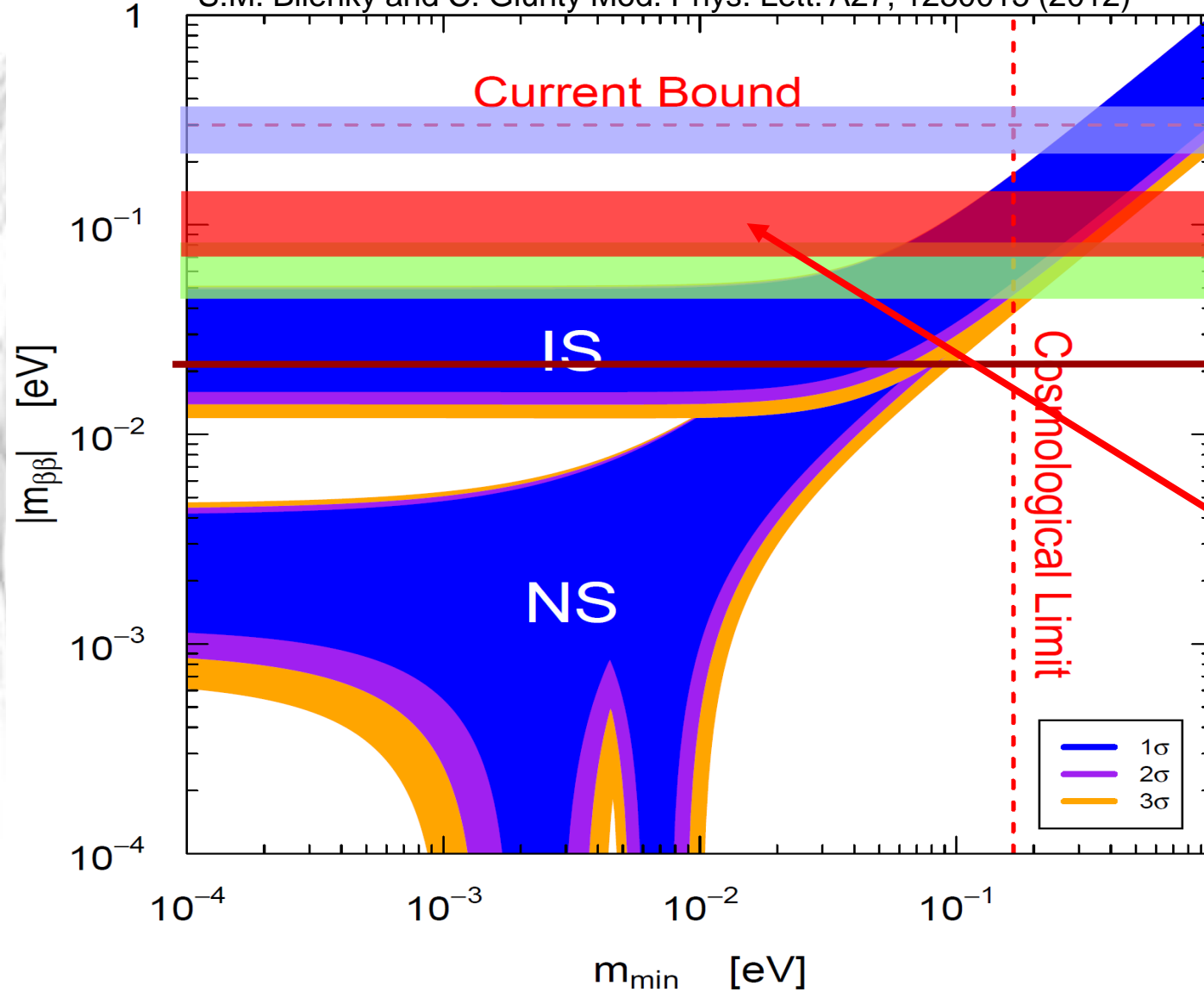


$0\nu\beta\beta$ -decay provides access to the neutrino mass mechanism

This is exactly what's needed for $0\nu\beta\beta$ -decay

Experimental Sensitivity

S.M. Bilenky and C. Giunty Mod. Phys. Lett. A27, 1230015 (2012)



EXO (~200kg ^{136}Xe)
 KamLAND-Zen (~300 kg ^{136}Xe ,
 before this Summer)
 GERDA (~20 kg ^{76}Ge)

Projections by
 CUORE (~200kg ^{130}Te)
 SNO+ (0.8 ton ^{130}Te)

SNO+ (8 ton ^{130}Te)

Current best limit is set
 by KamLAND-Zen:
 $T_{1/2} > 1.07 \times 10^{26}$ years
 $m_{\beta\beta} < 61-165$ meV

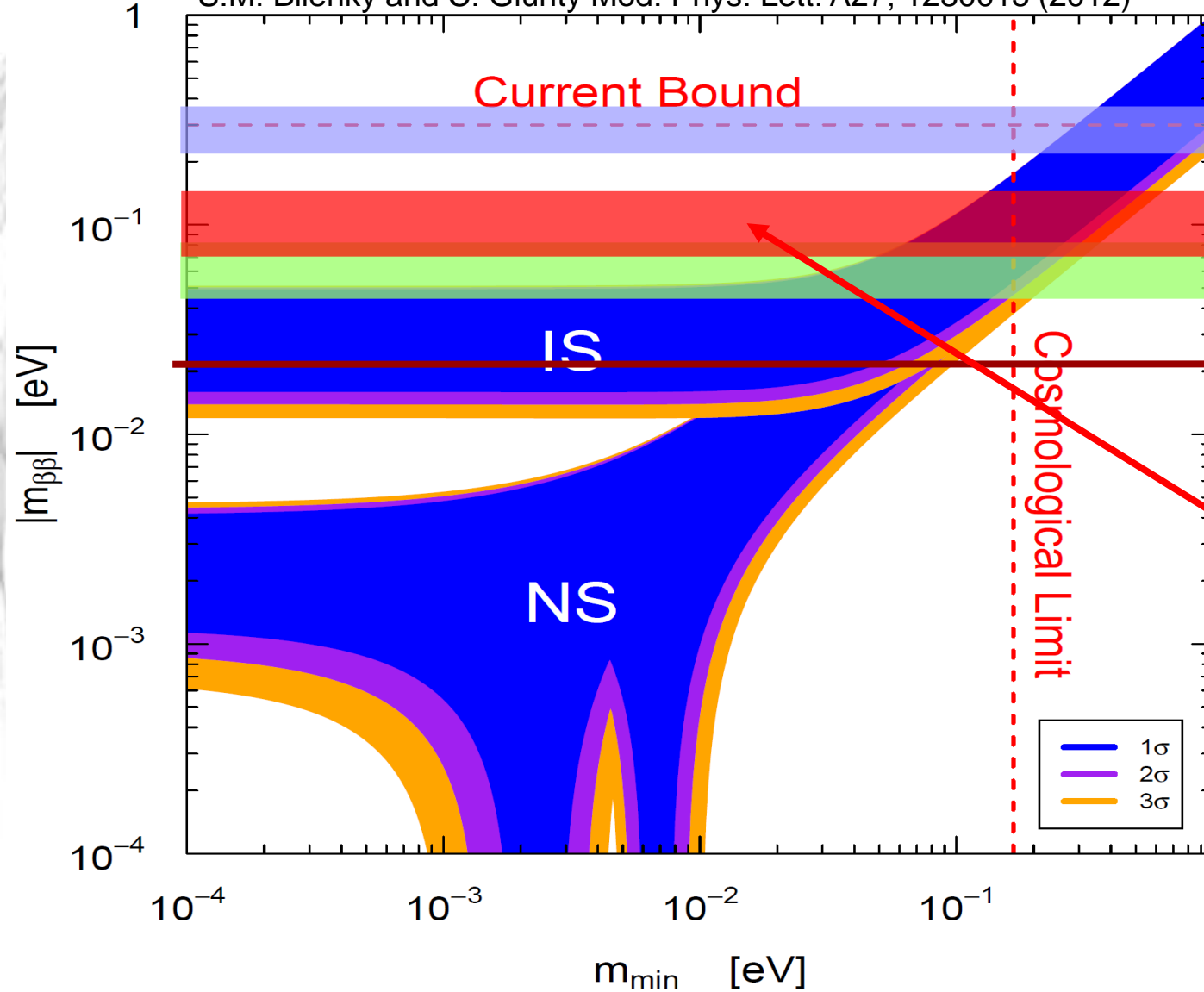
$$\tau_{1/2}^{-1} = G^{0\nu} \times |M^{0\nu}|^2 \times m_{\beta\beta}^2$$

$$|m_{\beta\beta}| = |\cos^2 \vartheta_{12} \cos^2 \vartheta_{13} m_1 + e^{2i\alpha_{12}} \sin^2 \vartheta_{12} \cos^2 \vartheta_{13} m_2 + e^{2i\alpha_{12}} \sin^2 \vartheta_{13} m_3|$$

$$m_{\beta} = \sqrt{\sum_i |U_{ei}|^2 m_i^2}$$

Experimental Sensitivity

S.M. Bilenky and C. Giunty Mod. Phys. Lett. A27, 1230015 (2012)



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$$\tau_{1/2}^{-1} = G^{0\nu} \times \underline{|M^{0\nu}|^2} \times m_{\beta\beta}^2$$

None of currently running or planned experiments
 is sensitive to $m_{\beta\beta} \sim 1$ meV

How to Find $0\nu\beta\beta$ -decay?

Isotopes Q-value
(Total energy
of 2 electrons),
MeV Natural
abundance,
%

Ca 48	4.271	0.187
Ge 76	2.039	7.8
Se 82	2.995	9.2
Zr 96	3.350	2.8
Mo 100	3.034	9.6
Pd 110	2.013	11.8
Cd 116	2.802	7.5
Sn 124	2.288	5.64
Te 130	2.529	34.5
Xe 136	2.479	8.9
Nd 150	3.367	5.6

1) Choose an isotope
where $0\nu\beta\beta$ -decay is allowed

2) Wait for emission of
two electrons with the
right total energy

Challenge #1

Very Small Decay Probability

Life-time for $0\nu\beta\beta$ -decay is more than $> 10^{26}$ years

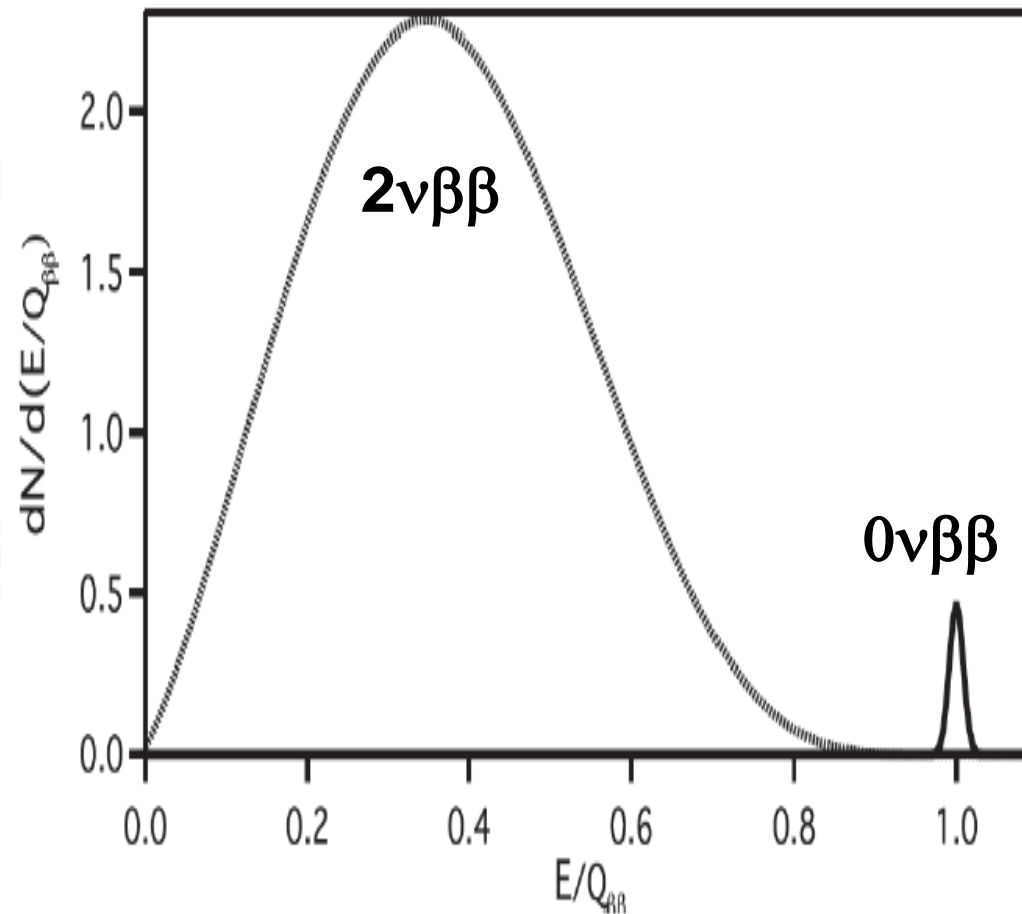
This is much longer than the age of the universe

Solution: look at many atoms at the same time

- Avogadro number is large $N_A = 6 \times 10^{23}$
- one ton of material can have $> 10^{27}$ atoms
- even with one ton we are talking about ~ 10 events per year

Challenge #2

Background from $2\nu\beta\beta$ -decay

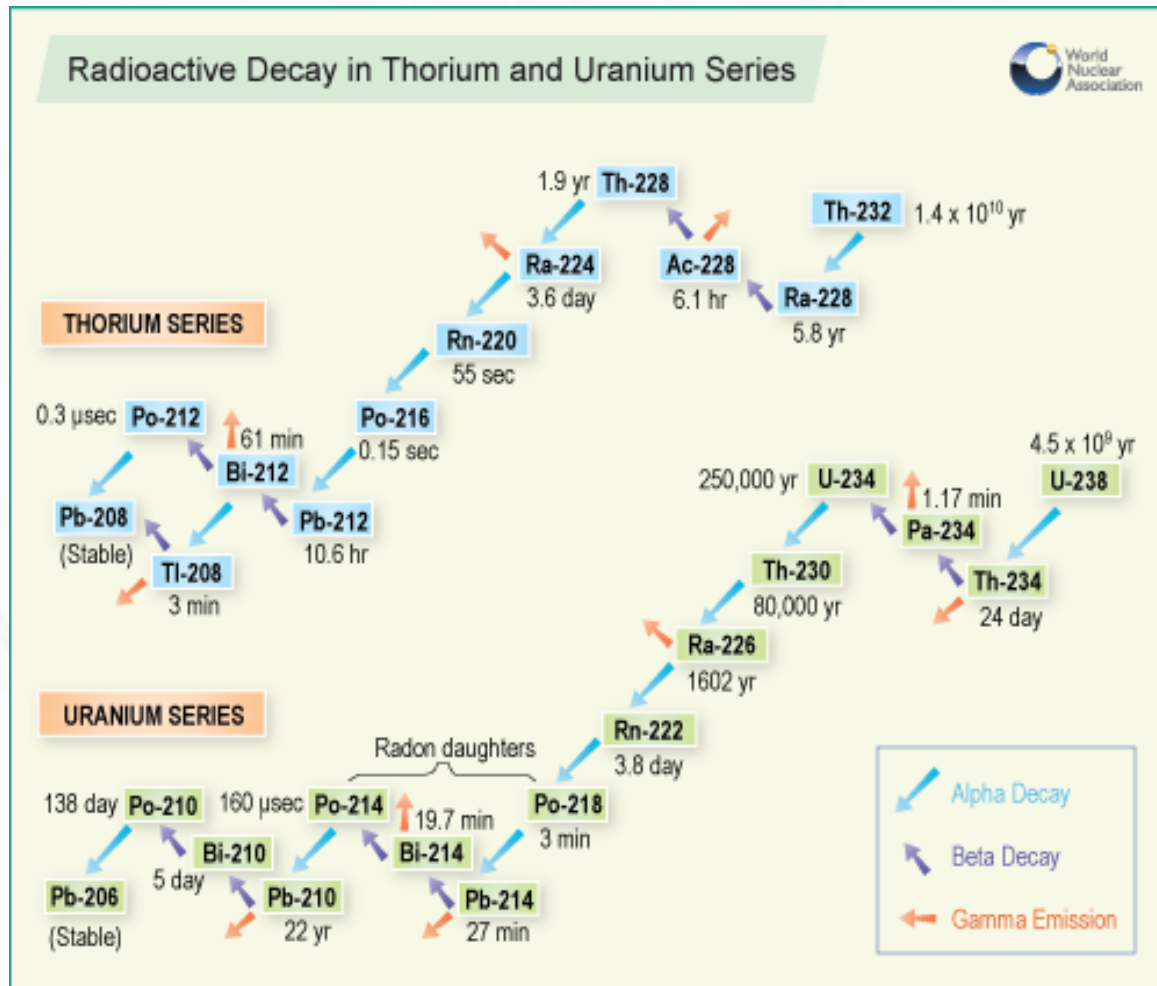


Solution: good energy resolution

Challenge #3

Natural Radioactivity

There are 3g U-238 and 9g of Th-232 per ton of rock



These decays are a factor of $\sim 10^{16}$ more likely than $0\nu\beta\beta$ -decay

Solution: purification and shielding

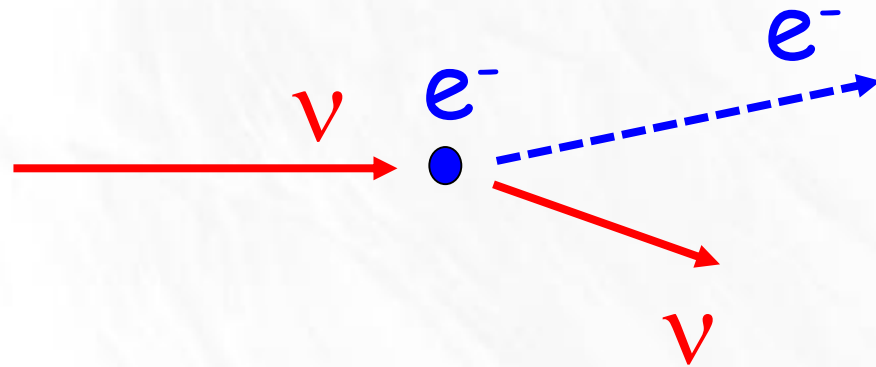
Ideal $0\nu\beta\beta$ -decay Experiment

- 1) Large mass (more nuclei at the same time)
- 2) Good energy resolution (discriminate from $2\nu\beta\beta$ -decay)
- 3) Purification and shielding (natural radioactivity)

$$T_{1/2} \sim \sqrt{\frac{M \cdot t_{meas}}{bkg \cdot \Delta E}}$$

New Challenge for a Large Detector

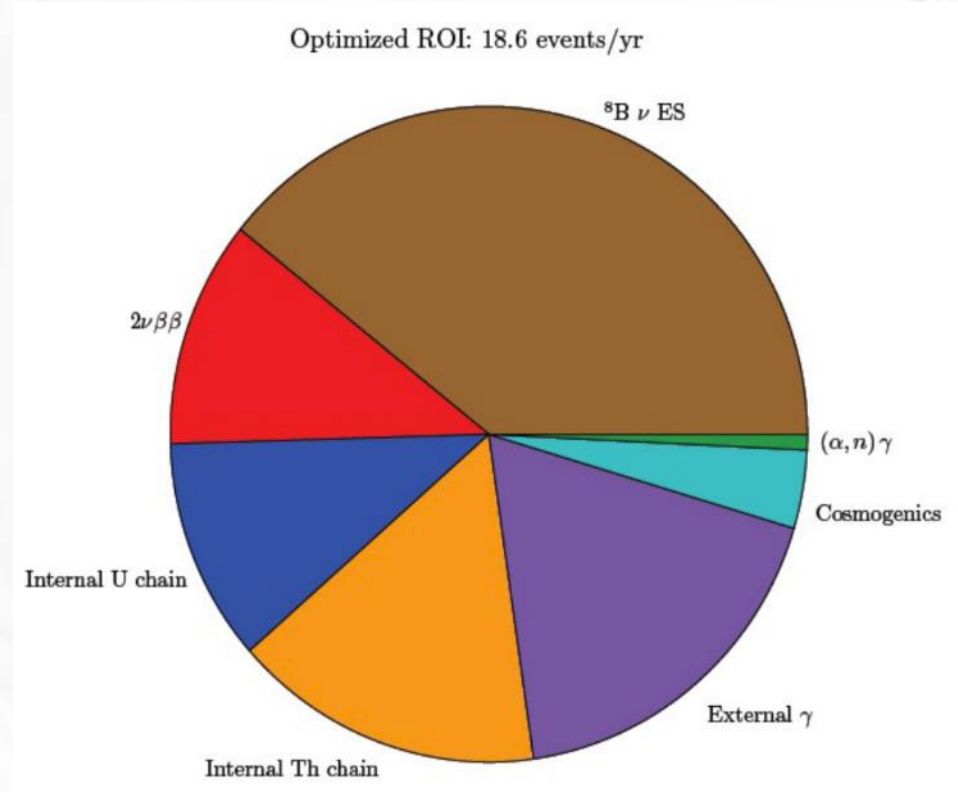
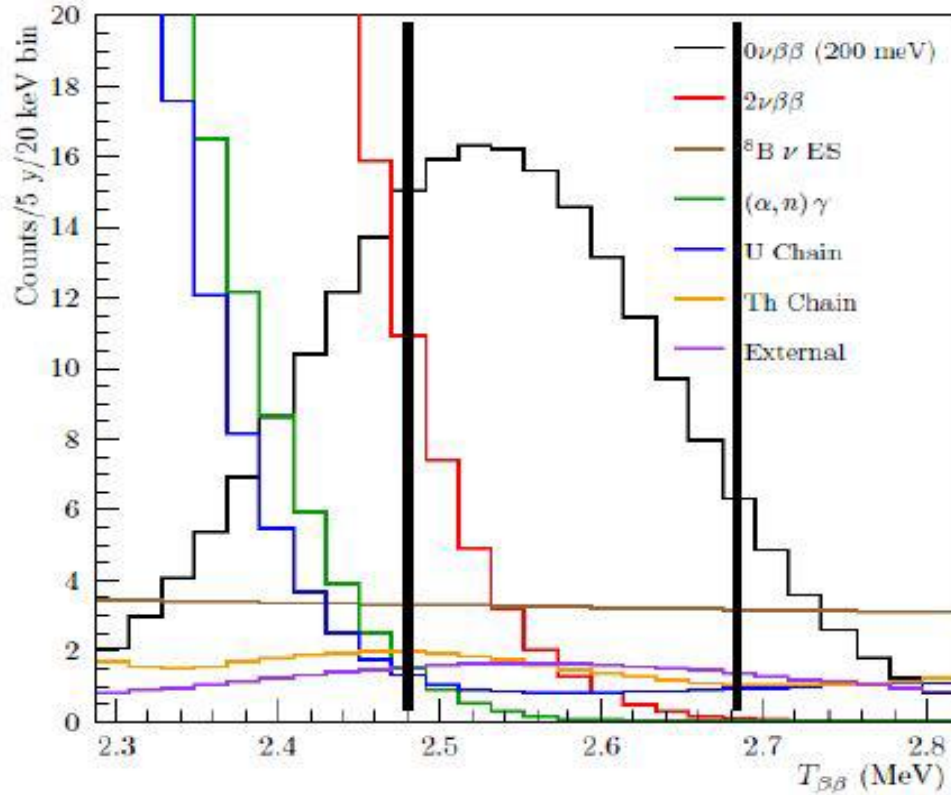
Electron scattering of neutrinos coming from ${}^8\text{B}$ -decays in the sun



${}^8\text{B}$ solar neutrino interactions become dominant background

This is irreducible background without event topology reconstruction

Background Budget at SNO+

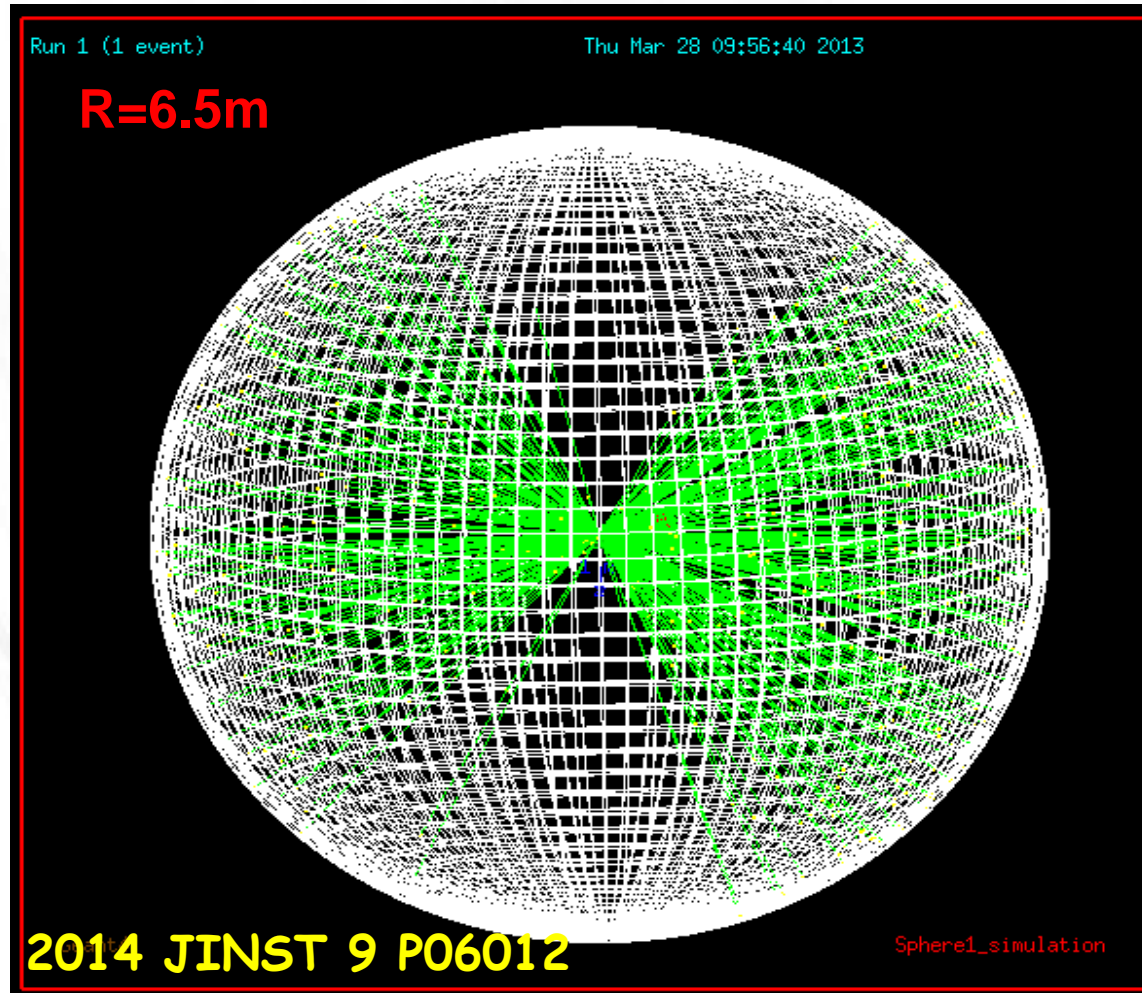


The largest background is coming from ${}^8\text{B}$ solar neutrinos
It has only 1 electron, while $\nu\beta\beta$ -decay has 2 electrons

Is it possible to separate two-track and one-track events
using Cherenkov light in a liquid scintillator detector?

Can We See This?

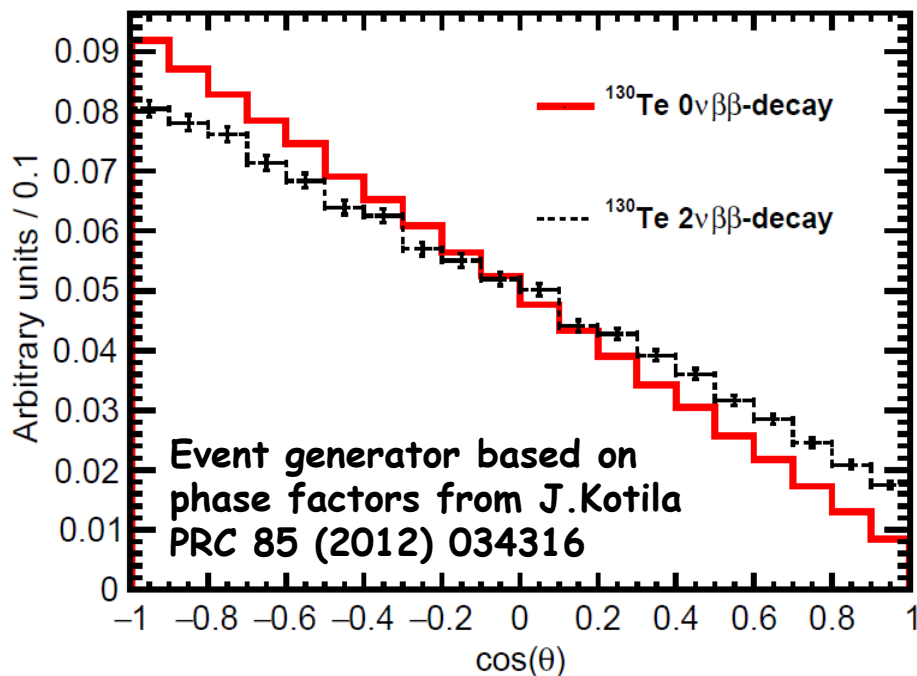
Simulation of a back-to-back $0\nu\beta\beta$ event



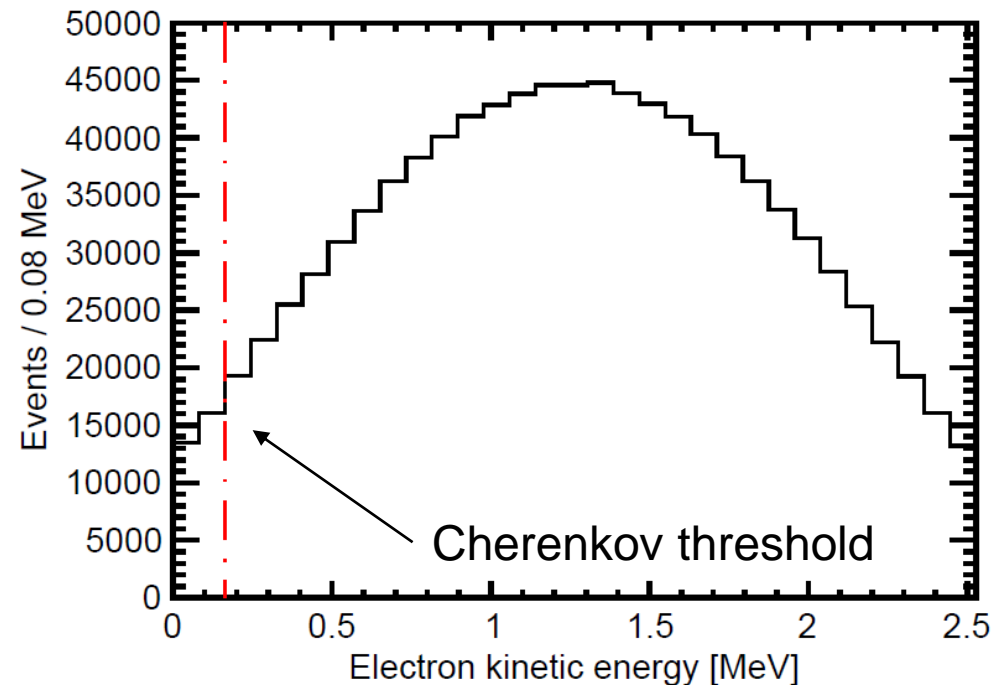
Double-Beta Decay Kinematics

- Distinct two-track topology with preference to be "back-to-back"
- Electrons are above Cherenkov threshold

Angle ($\cos\theta$) between two electrons

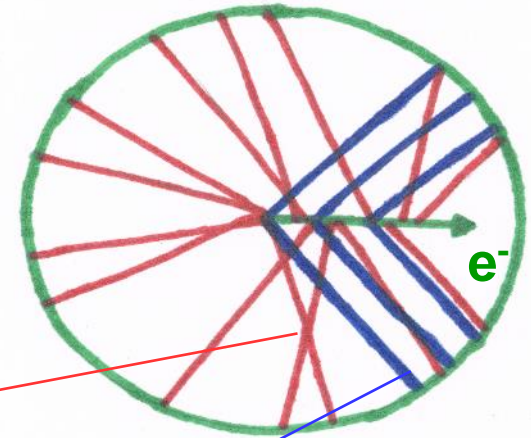


Kinetic energy of each electron

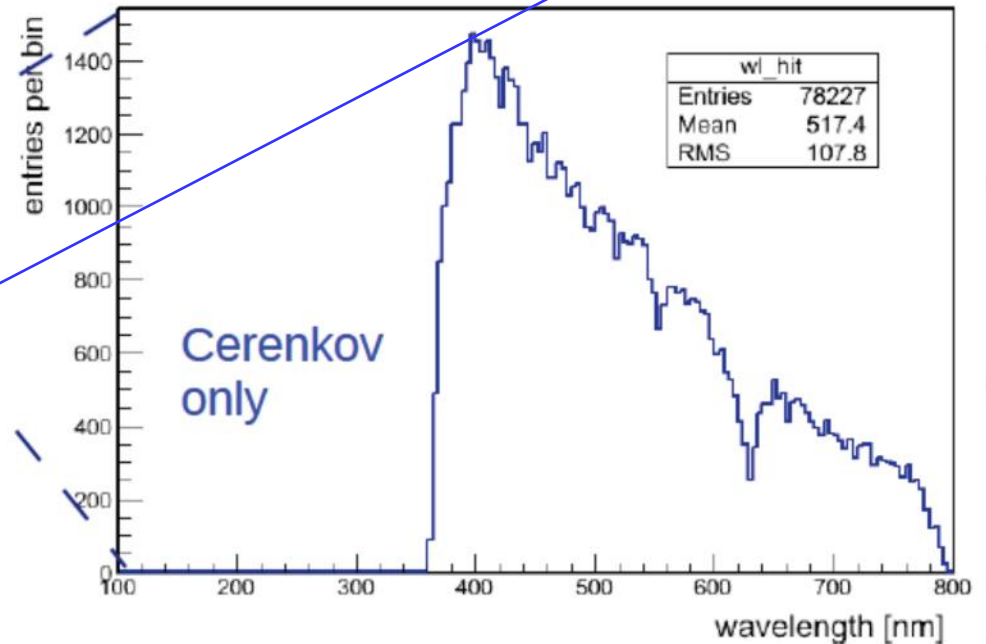
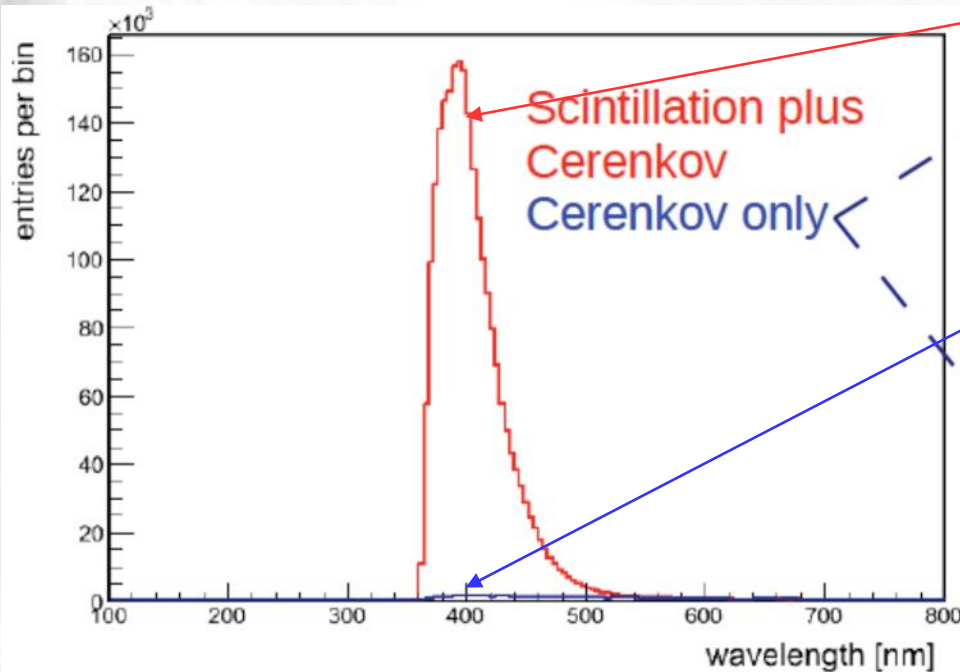


Can We Detect Cherenkov Light?

Scintillation light is more intense and Cherenkov light is usually lost in liquid scintillator detectors



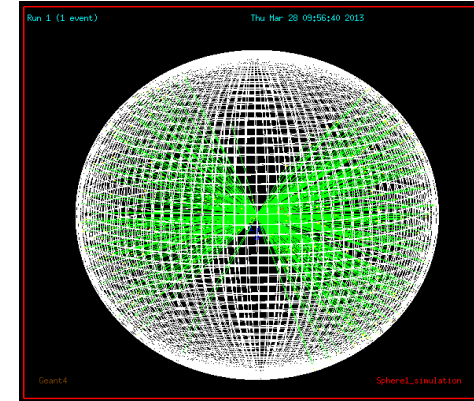
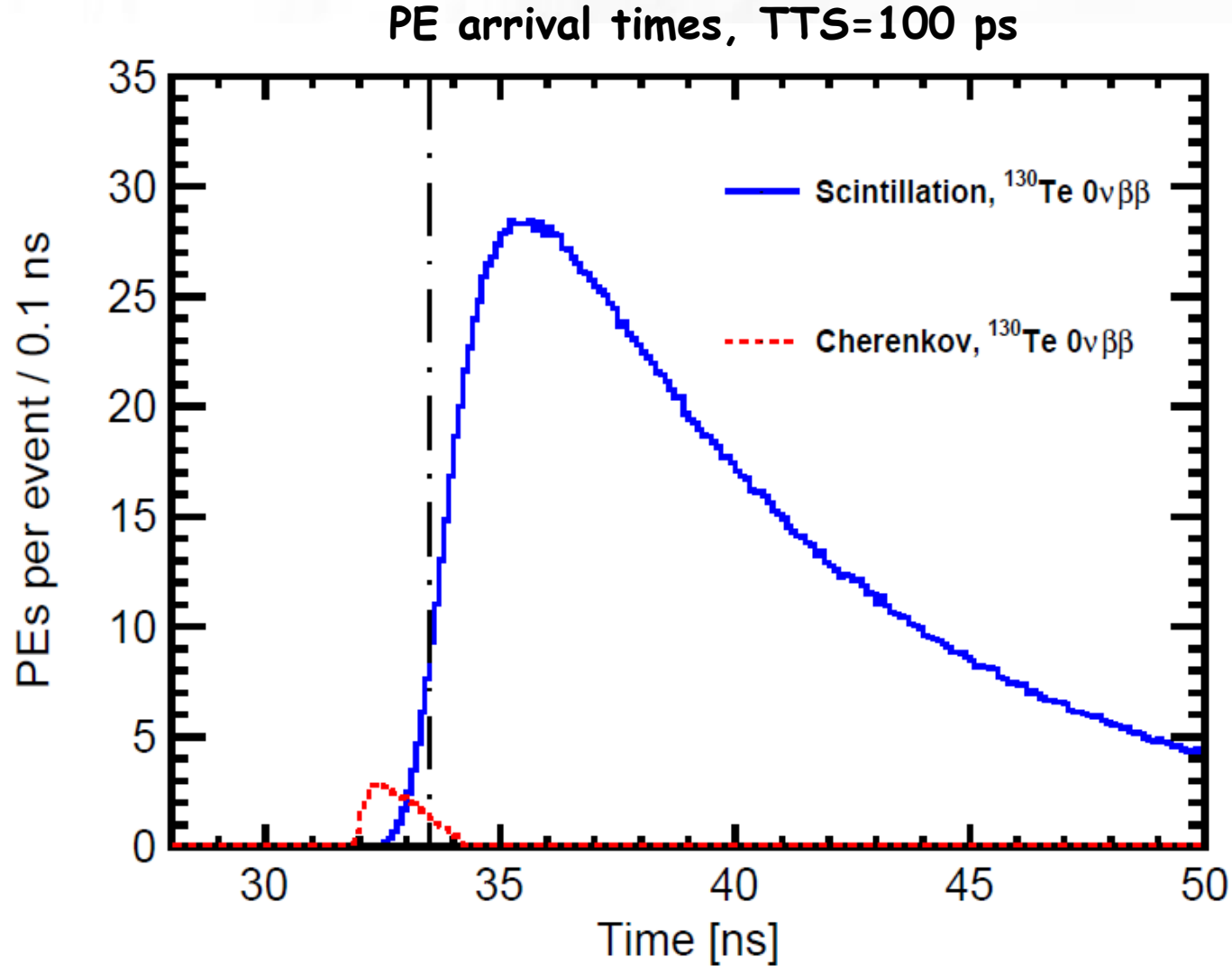
Scintillation model based on KamLAND-Zen simulation



- Scintillation emission is slower
- Longer wavelengths travel faster
- Cherenkov light arrives earlier

370 nm \rightarrow 0.191 m/ns
600 nm \rightarrow 0.203 m/ns
 \sim 2 ns difference over 6.5m distance

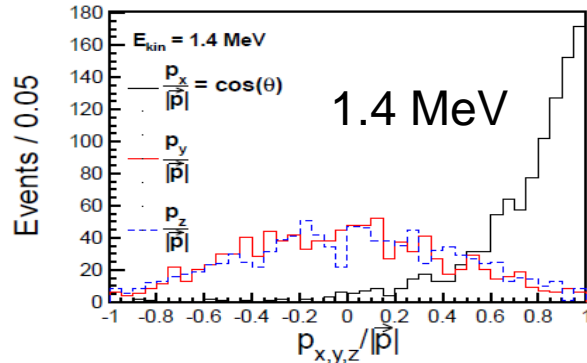
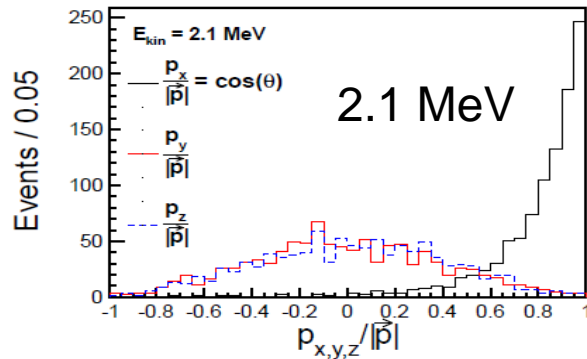
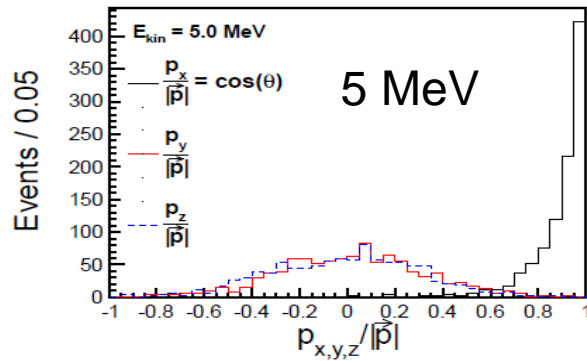
Can We Detect Cherenkov Light?



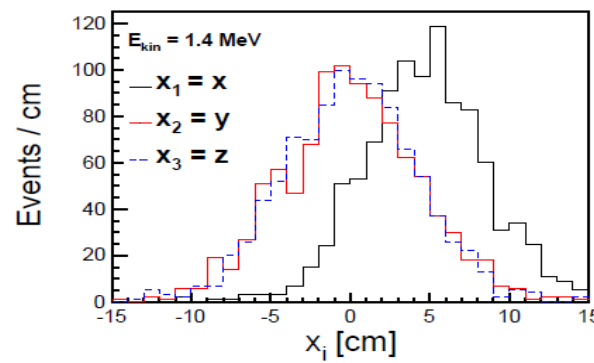
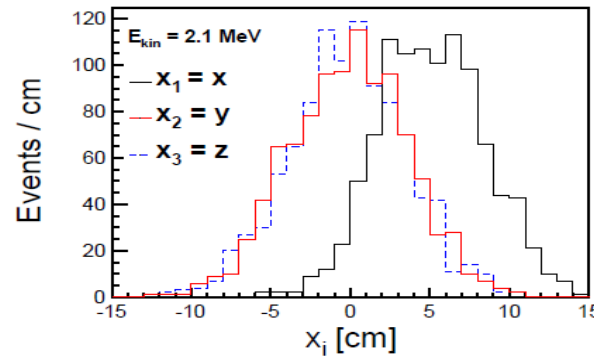
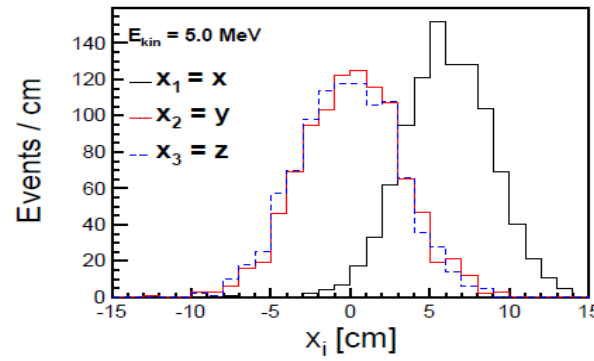
- Cherenkov light arrives earlier
- Need good timing to see the effect

Directionality and Vertex Reconstruction

Directionality



Vertex



Simulation:

- single electrons along X-axis at the center of 6.5m sphere
- KamLAND scintillator

Reconstruction:

WCSim adapted for low energy

2014 JINST 9 P06012

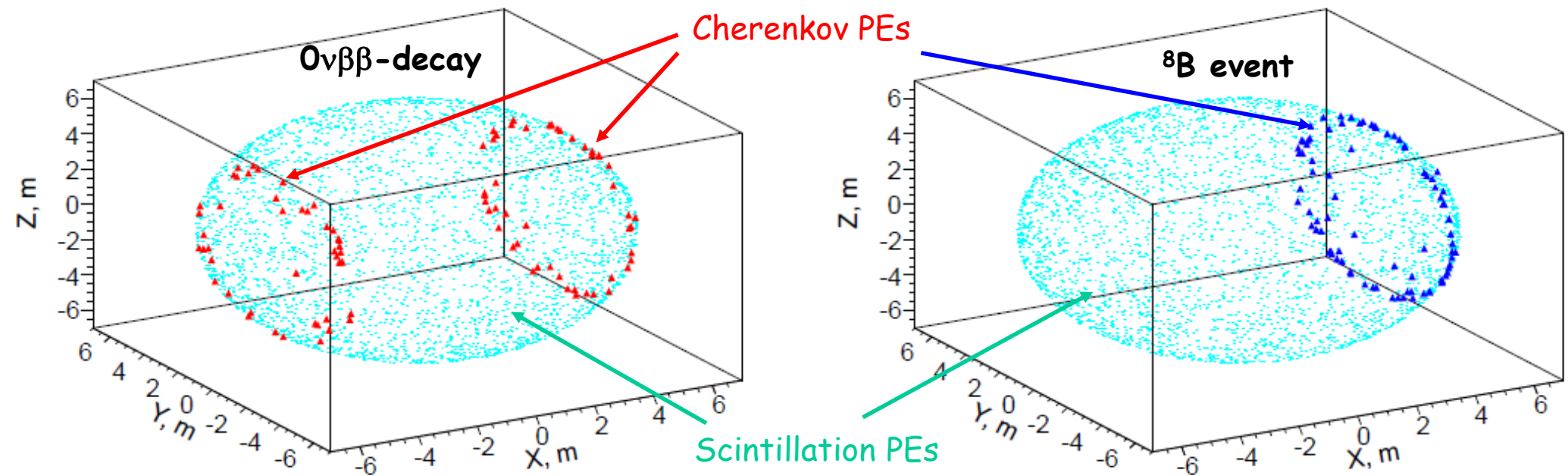
Directionality "survives" some detector effects
Vertex resolution is promising

Directionality is already a handle on ^8B events

Solar neutrinos come from the sun and outgoing electrons "remember" that

Directionality or Topology?

Idealized event displays: no multiple scattering of electrons, all PEs, QE=30%



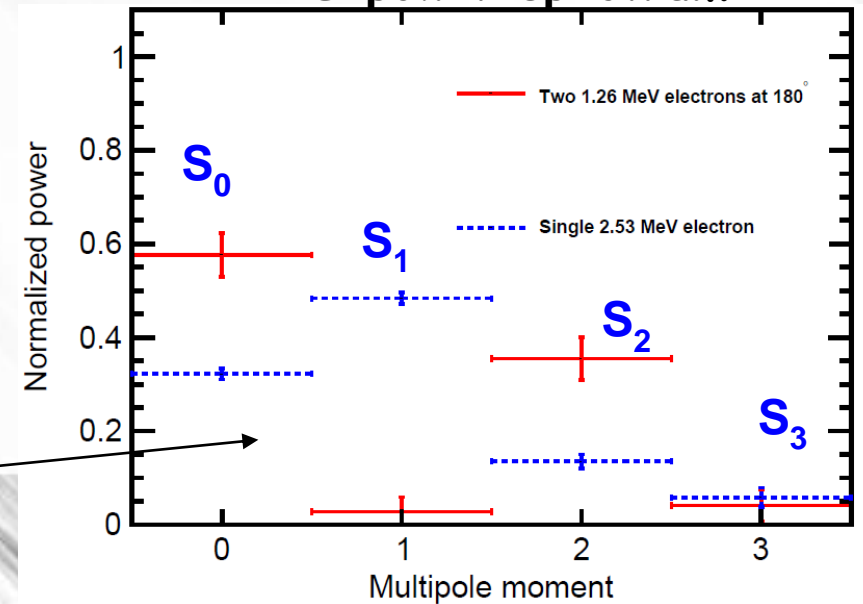
Spherical harmonics analysis

$$f(\theta, \varphi) = \sum_{\ell=0}^{\infty} \sum_{m=-\ell}^{\ell} f_{\ell m} Y_{\ell m}(\theta, \varphi).$$

Rotation invariant power spectrum

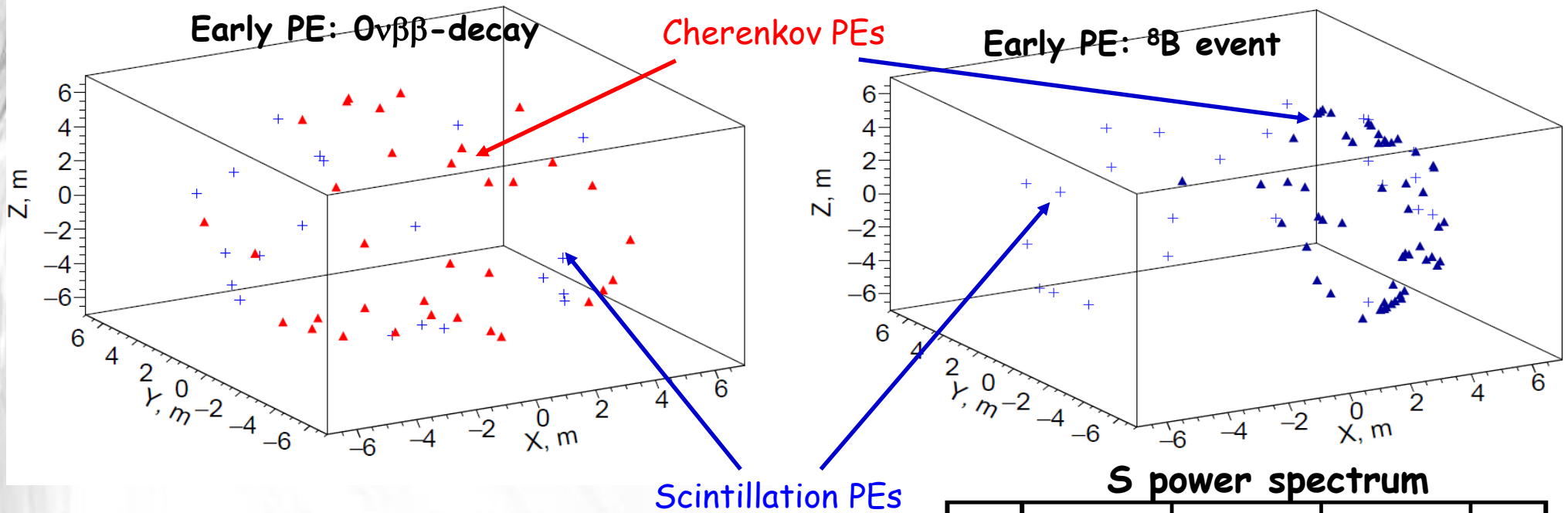
$$S_{ff}(\ell) = \sum_{m=-\ell}^{\ell} |f_{\ell m}|^2$$

S power spectrum



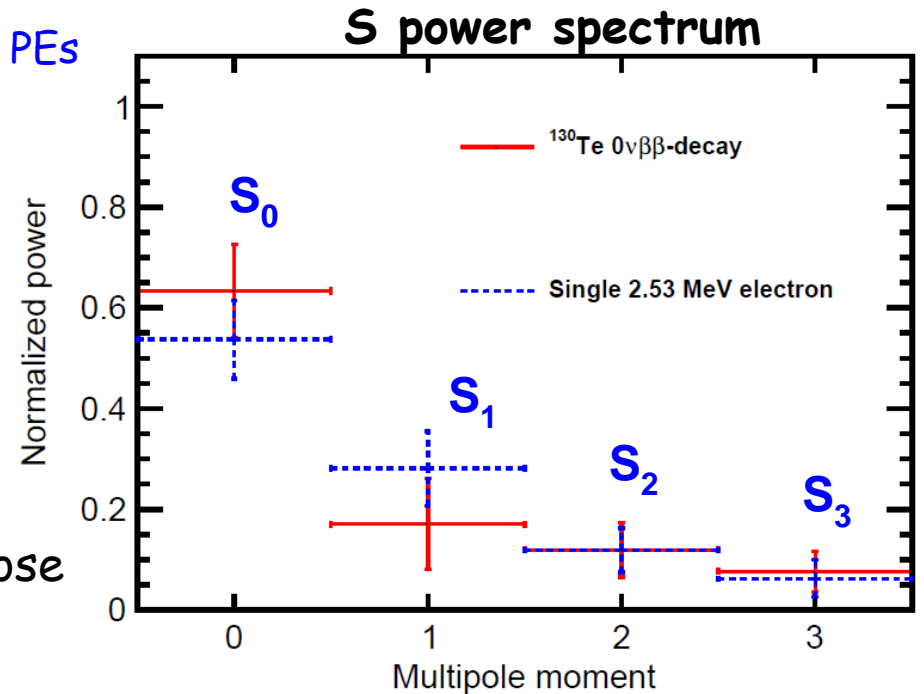
Early Light Topology

Realistic event displays: early PEs only, KamLAND PMTs QE: Che~12%, Sci~23%



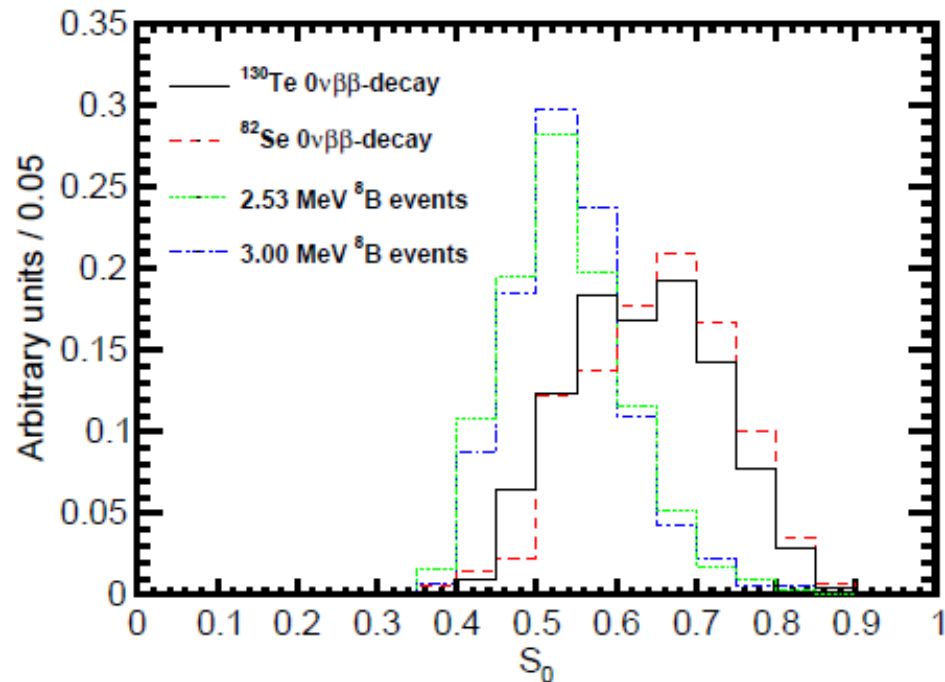
Why spherical harmonics?

- Spherical harmonics analysis is a natural and "easy" choice for a spherical detector
- Advanced machine learning techniques will do even better
- Understanding of requirements on hardware components is now a much higher priority - those are hard to change once the detector is built

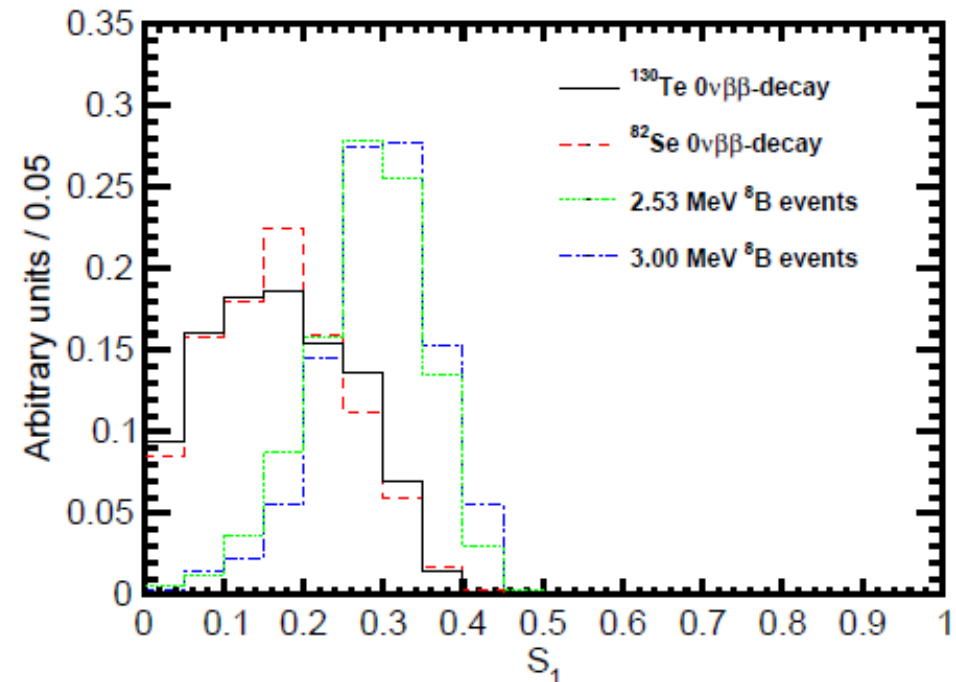


$0\nu\beta\beta$ vs ${}^8\text{B}$

Multipole moment $l=0$



Multipole moment $l=1$

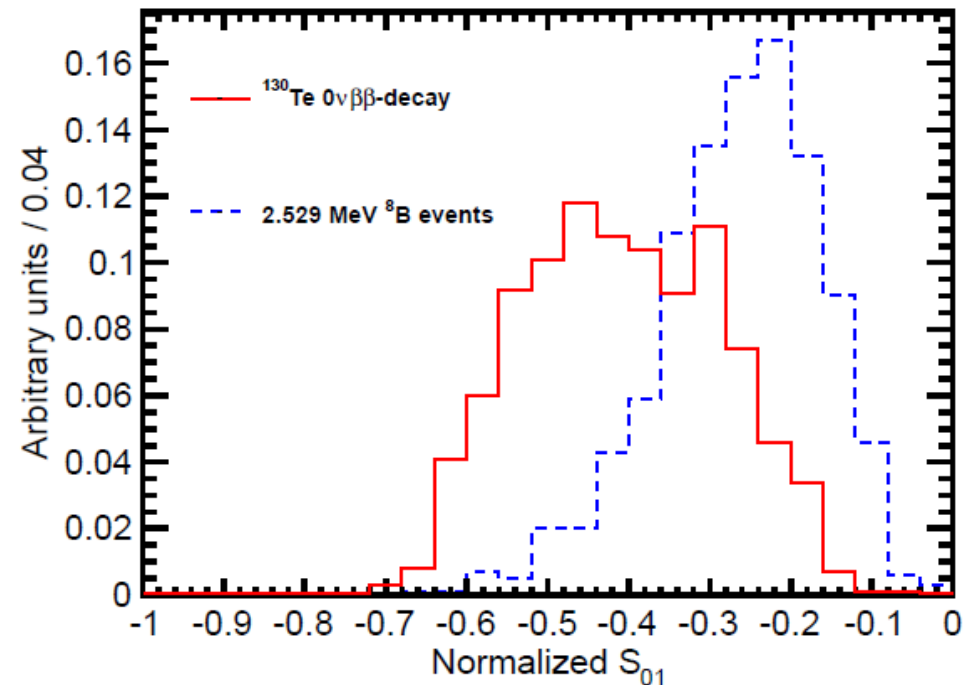
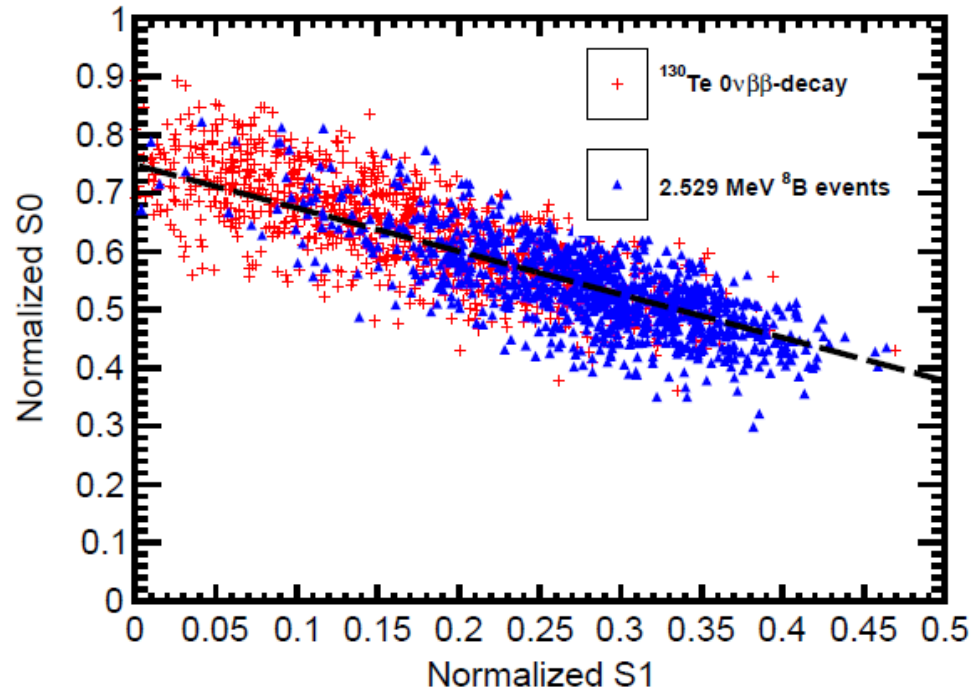


Simulation details:

- 6.5m radius detector, scintillator model from KamLAND simulation
- TTS=100 ps, 100% area coverage, QE(che) \sim 12, QE(sci) \sim 23%

$0\nu\beta\beta$ vs ${}^8\text{B}$

Ideal vertex, **central events only**
Scintillation rise time 1 ns



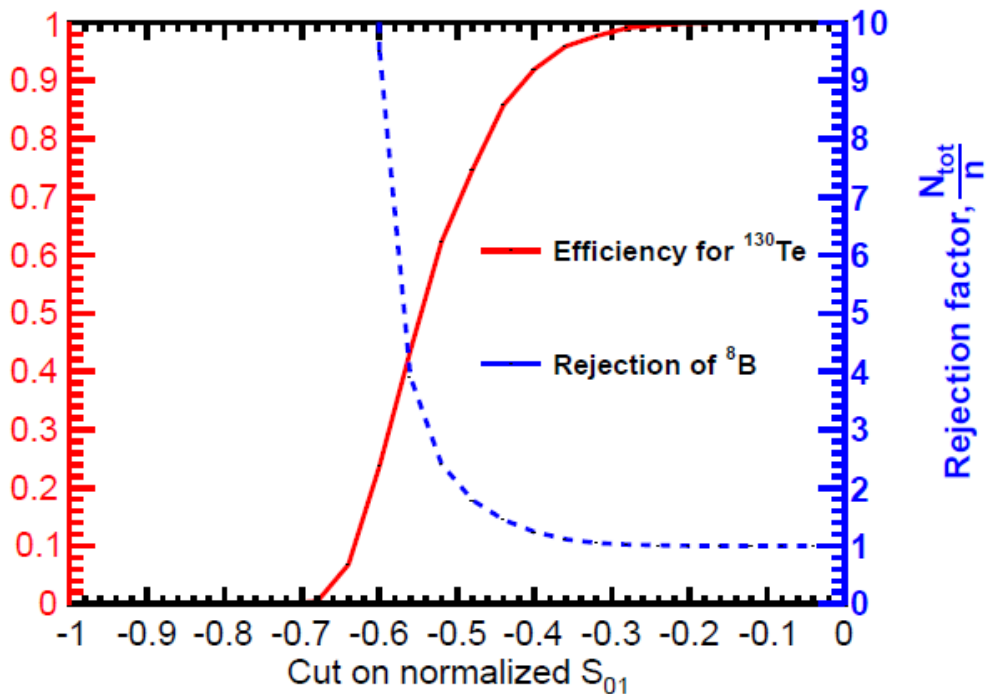
Key parameters determining separation of $0\nu\beta\beta$ -decay from ${}^8\text{B}$

- Scintillator properties (narrow spectrum, slow rise time)
- Photo-detector properties (fast, large-area, high QE, red-sensitive)

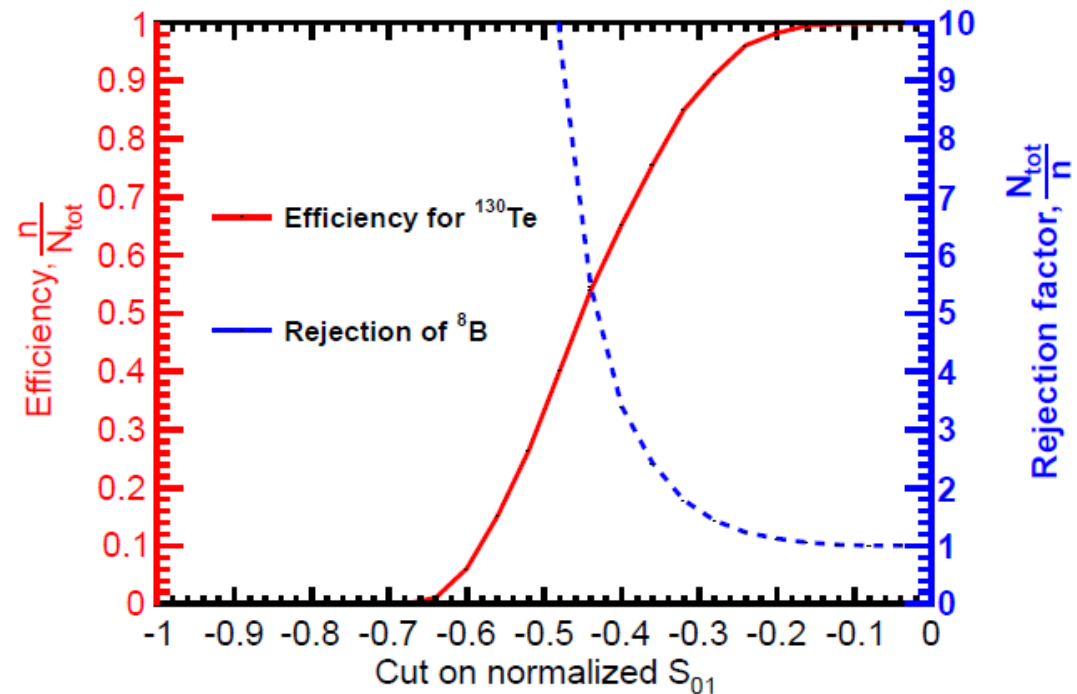
$0\nu\beta\beta$ vs ^8B

For details see NIM A849 (2017) 102

Vertex res **5cm**, events within $R < 3\text{m}$
Scintillation rise time **1 ns**



Vertex res **5cm**, events within $R < 3\text{m}$
Scintillation rise time **5 ns**



Background rejection factor = 2
@ 70% signal efficiency

Background rejection factor = 3
@ 70% signal efficiency

Other backgrounds (gammas, alphas, ^{10}C , etc) also have distinct topologies
Event reconstruction in liquid scintillator would enable new opportunities

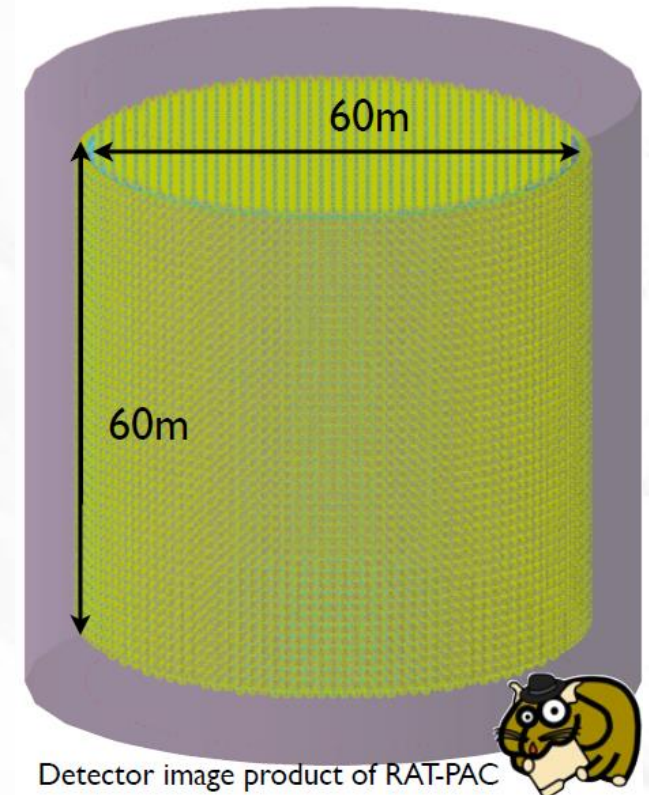
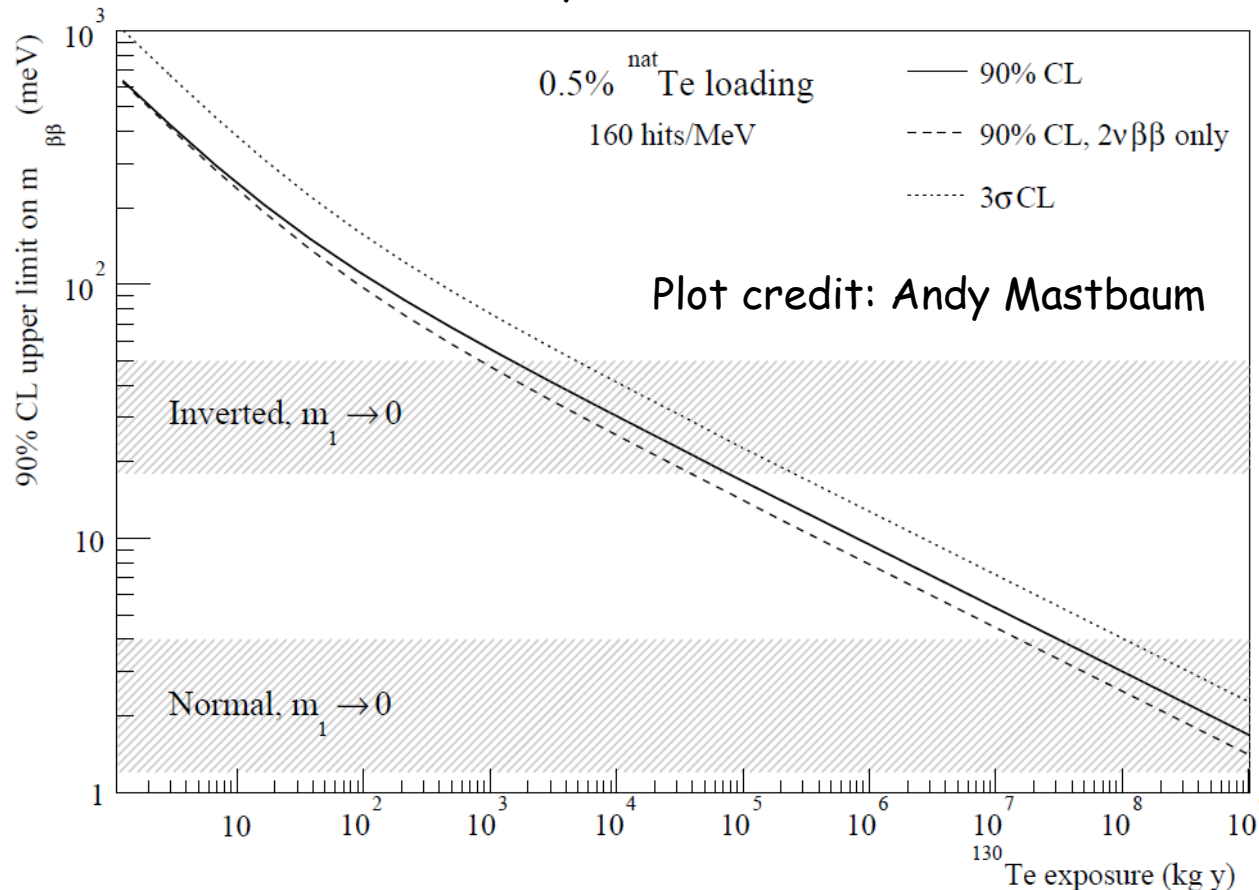
THEIA

Potential for $0\nu\beta\beta$ -decay search

- 50kt detector
- 50% reduction of ^8B
- 0.5% $^{\text{nat}}\text{Te}$ loading
- 50t ^{130}Te after fiducial cuts
- 15 meV after 10 years

Multipurpose detector
(including neutrino oscillation physics)

Concept paper - [arXiv:1409.5864](https://arxiv.org/abs/1409.5864)



Detector image product of RAT-PAC

Illustration from a presentation
by Gabriel Orebi Gann

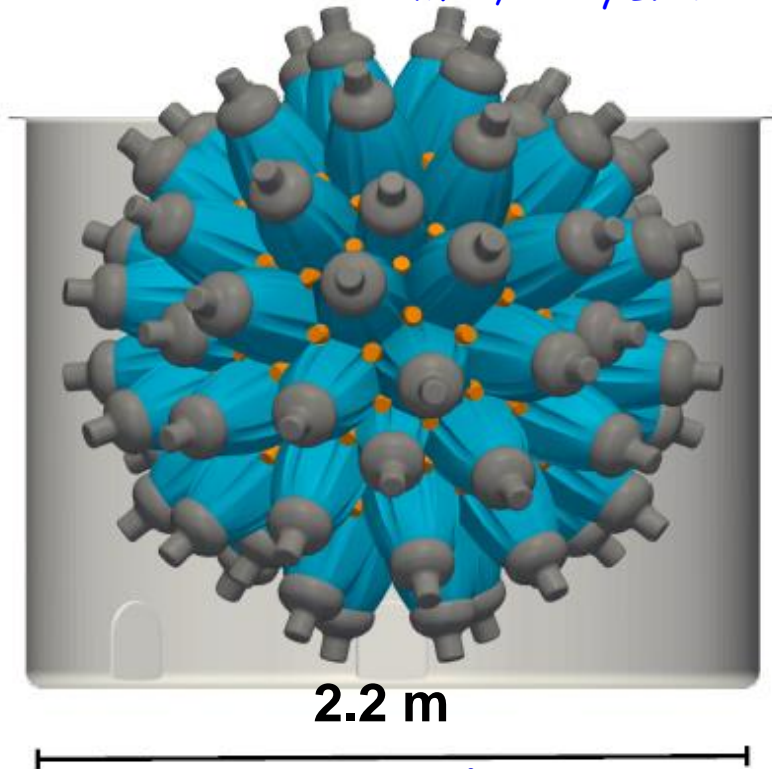
Broad detector R&D program to realize THEIA

NuDot - Directional Liquid Scintillator

R&D Towards Large Scale Detector

- 140 2" fast PMTs for timing
- 72 10" regular PMTs for energy resolution

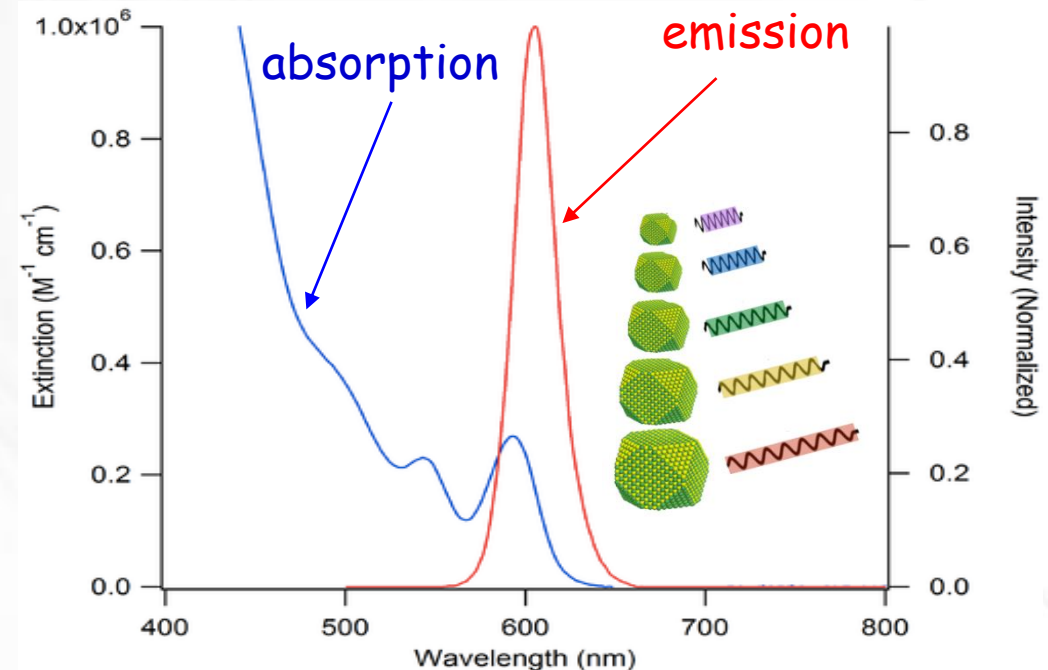
Under construction at MIT, led by L. Winslow



Goals

- Demonstrate directionality and event topology reconstruction using che/sci separation by fast timing
 - ideally by measuring $2\nu\beta\beta$ -decay
- Study scintillators, including quantum dots

Q-dots



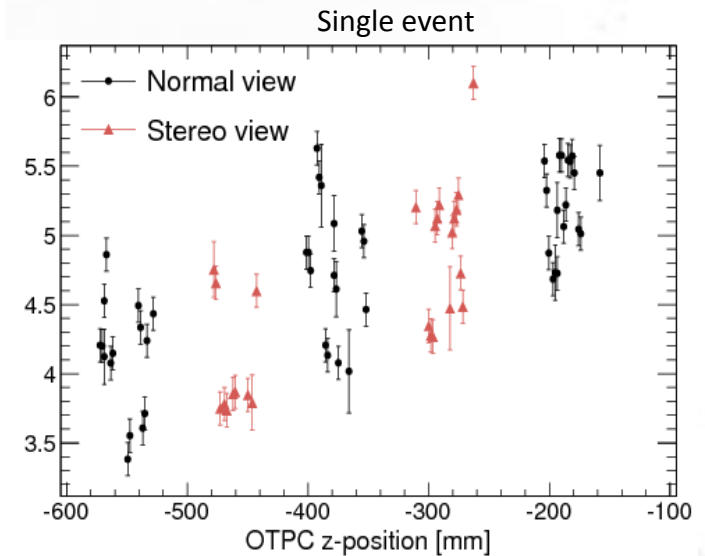
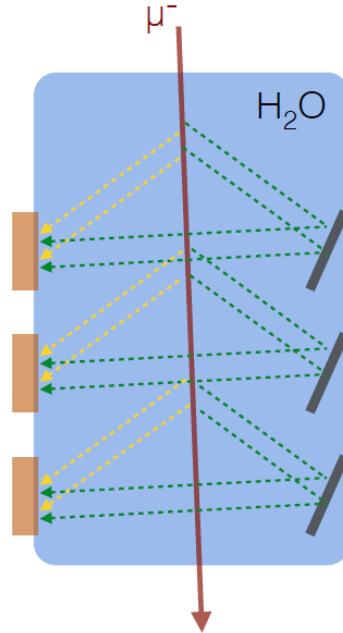
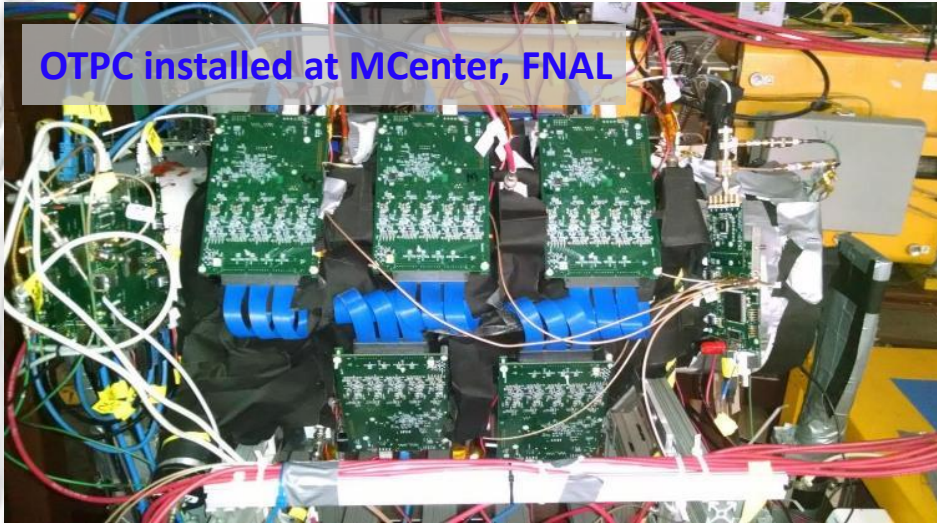
- Nanocrystals of CdS, CdSe, CdTe
- Interesting optical properties
- $\nu\beta\beta$ -decay candidates
- Q-dots can be suspended in organic solvents and water
- In-depth R&D is needed to evaluate Q-dots potential

Optical Tracking Demonstration

Eric Oberla PhD thesis

180-channel PSEC4 system

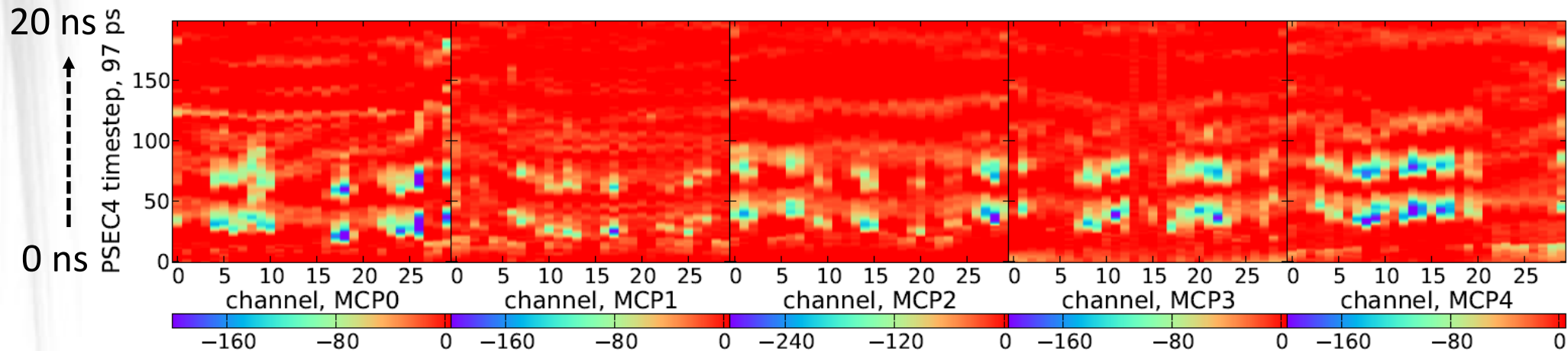
NIM A814 (2016) 19



Example event

Typical event
(thru-going μ)

-570 mm -----> -160 mm



The ANNIE Experiment

- Measure neutron multiplicity in neutrino-nucleus interactions
- R&D towards water-based neutrino detection technology
- Explore optical tracking using novel photo-detectors

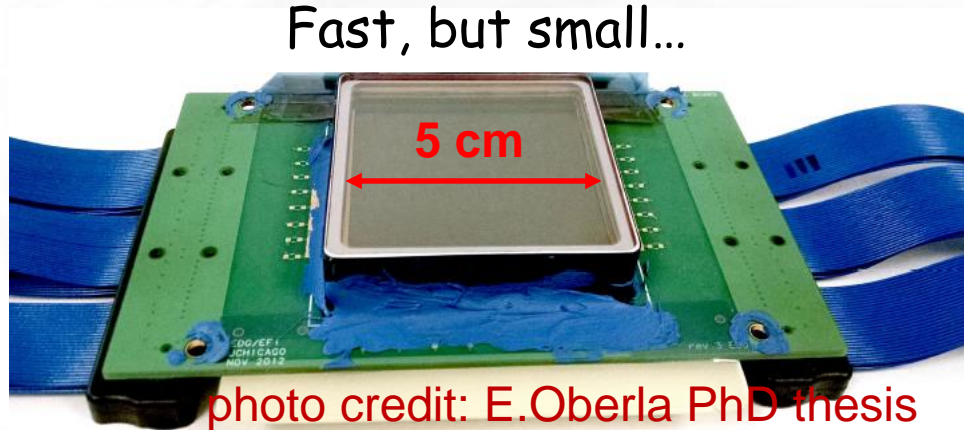
ANNIE installation at Fermilab



Data taking is ongoing

Photo-Detector Options

MCP-PMT by Photonis:
Fast, but small...



PMT by Hamamatsu
Large area, but slow...

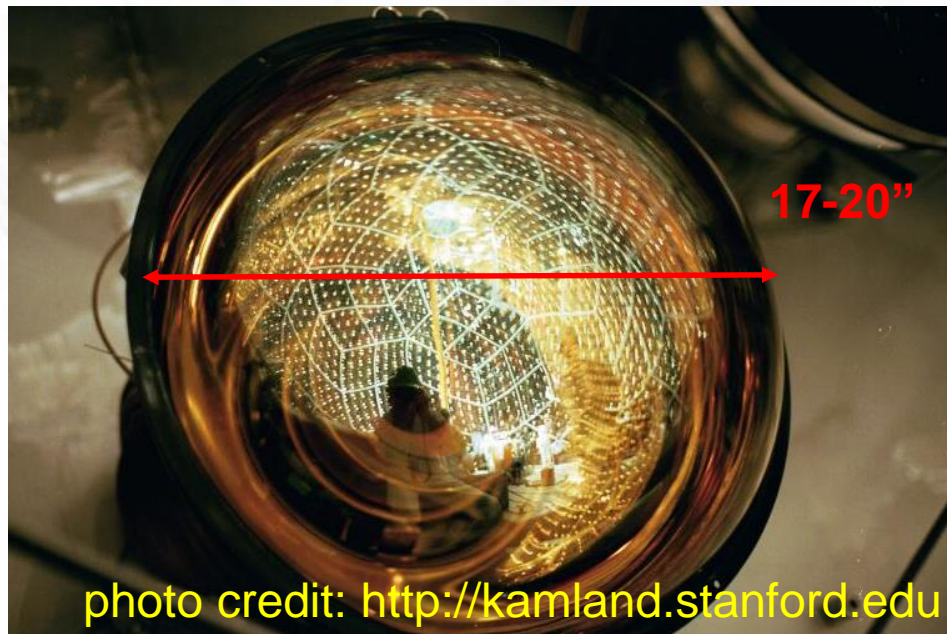
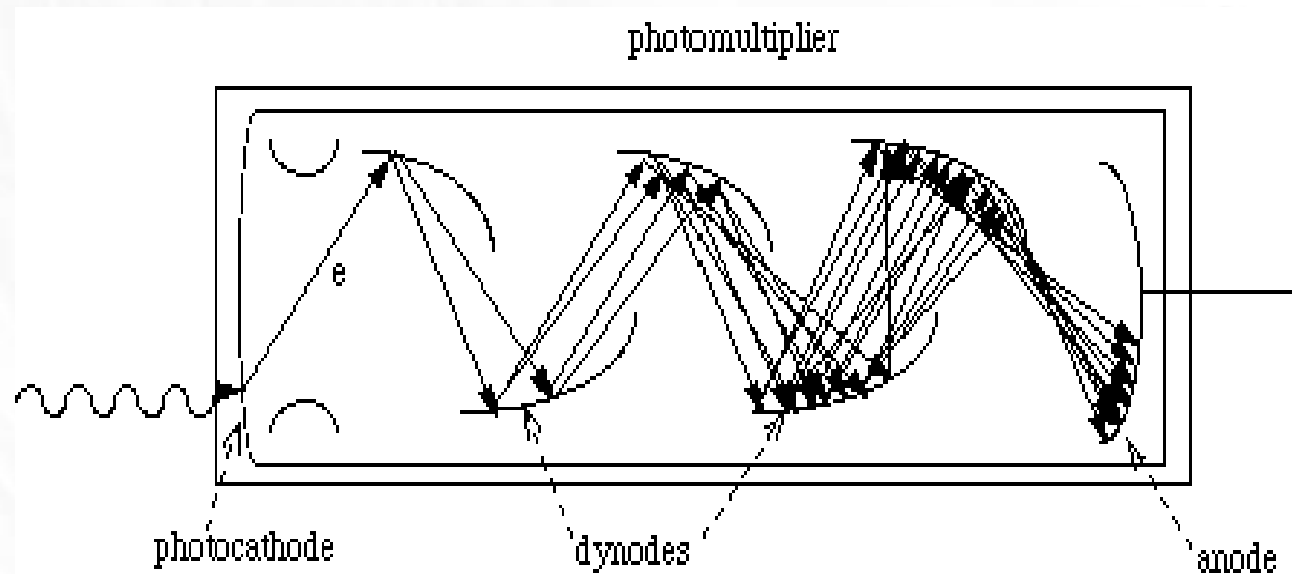


Photo-Detectors

- Photo-Multiplier Tube (PMT) is a classical example of a photo-detector
- use photo-electric effect to convert a photon to an electron
 - use secondary electron emission (SEE) to amplify the signal

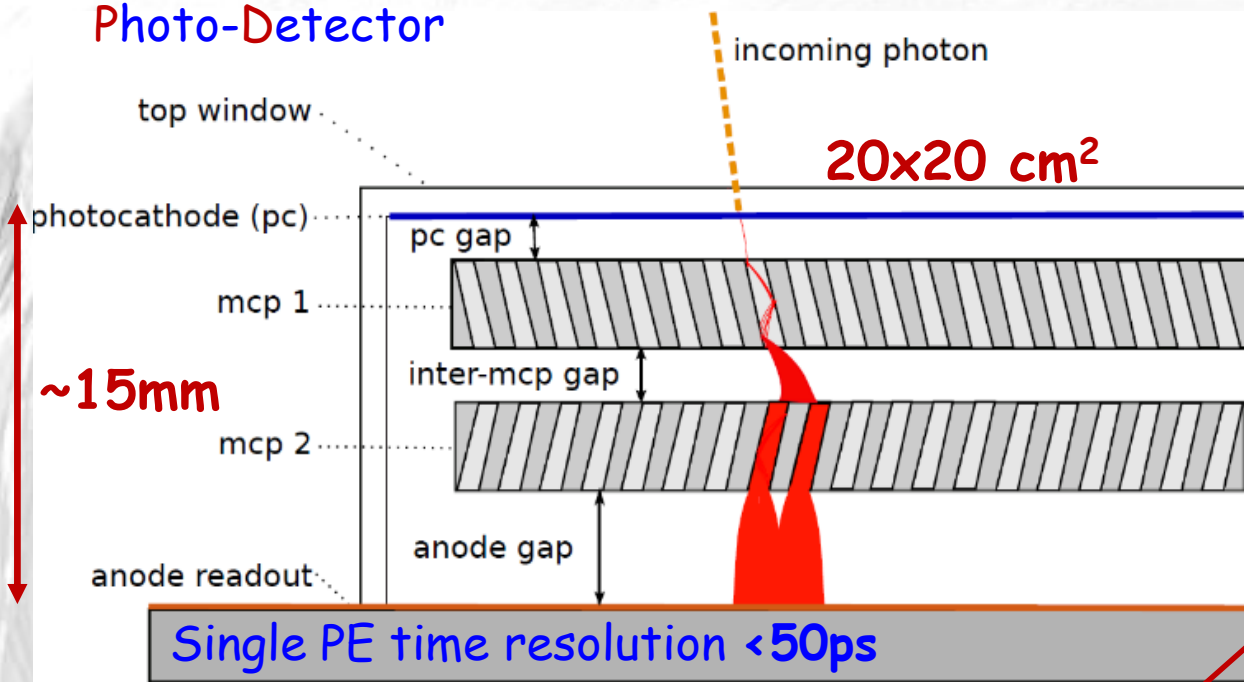


Uncertainty on the electron path causes uncertainty on the signal timing
The shorter the electron path the better the time resolution

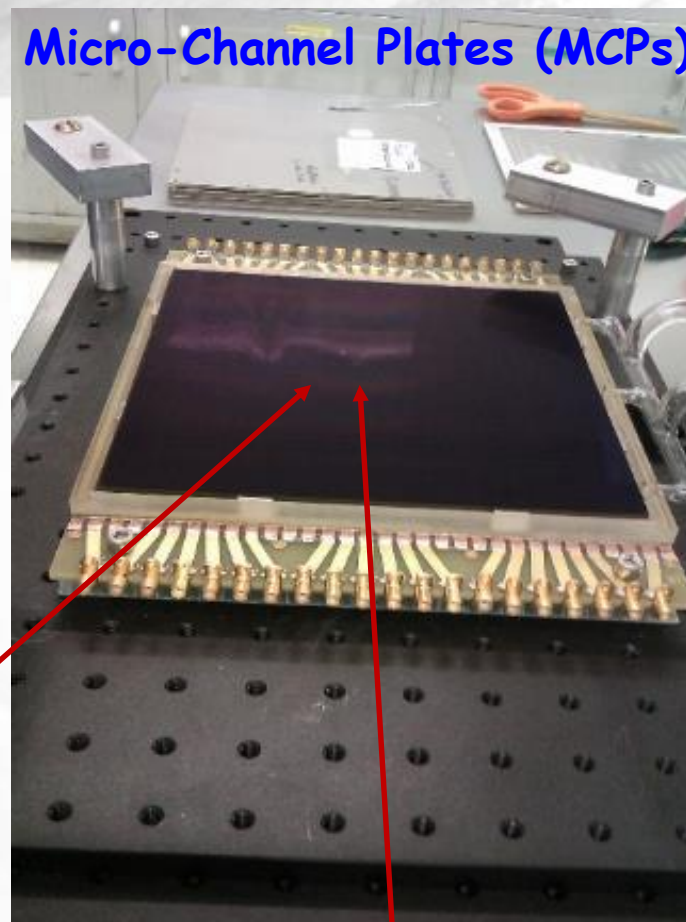
No existing fast photo-detectors can cover large area at a reasonable cost

LAPPD™

Large-Area Picosecond Photo-Detector

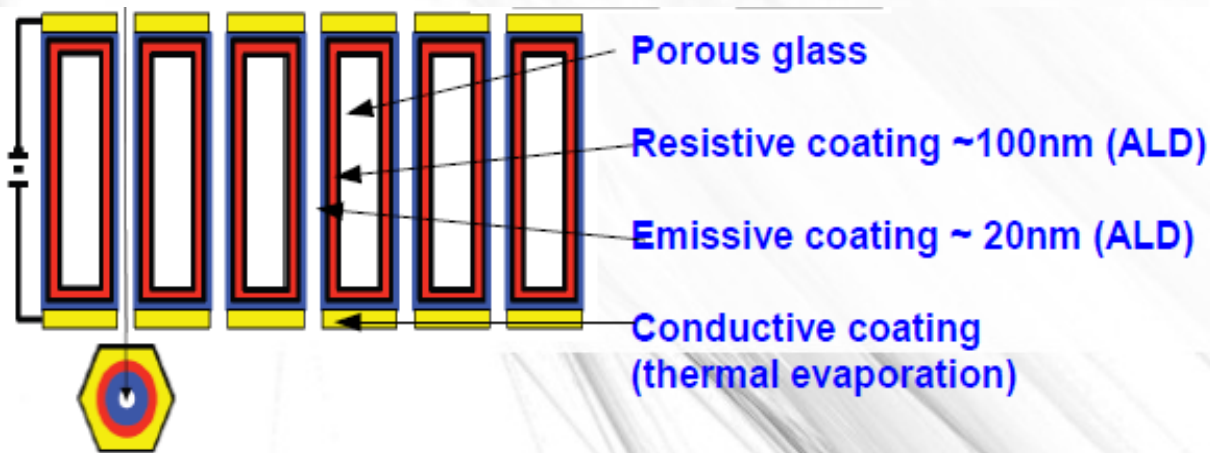


Micro-Channel Plates (MCPs)



Atomic Layer Deposition (ALD)

- J.Elam and A.Mane at Argonne (process is now licensed to Incom Inc.)
- Arradiance Inc. (independently)

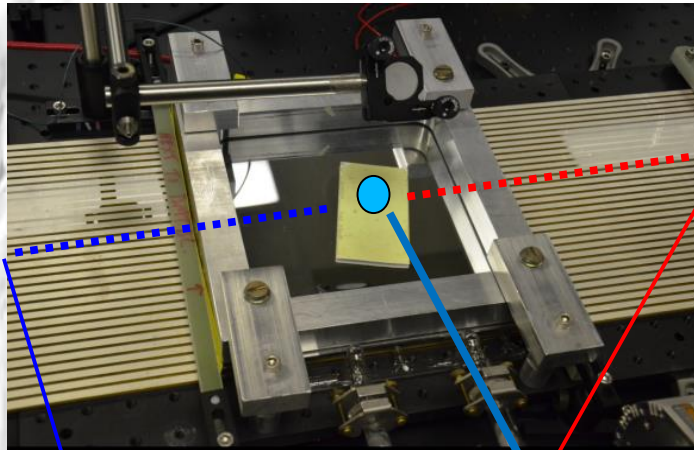


Micro-Capillary Arrays by Incom Inc.

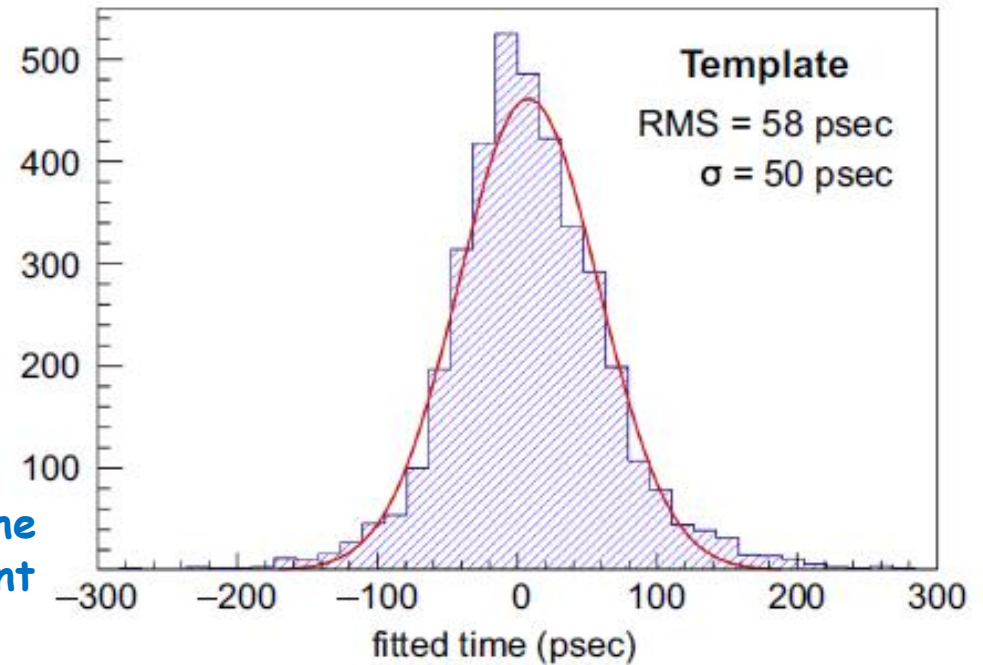
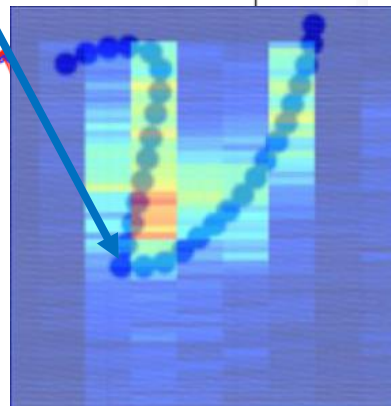
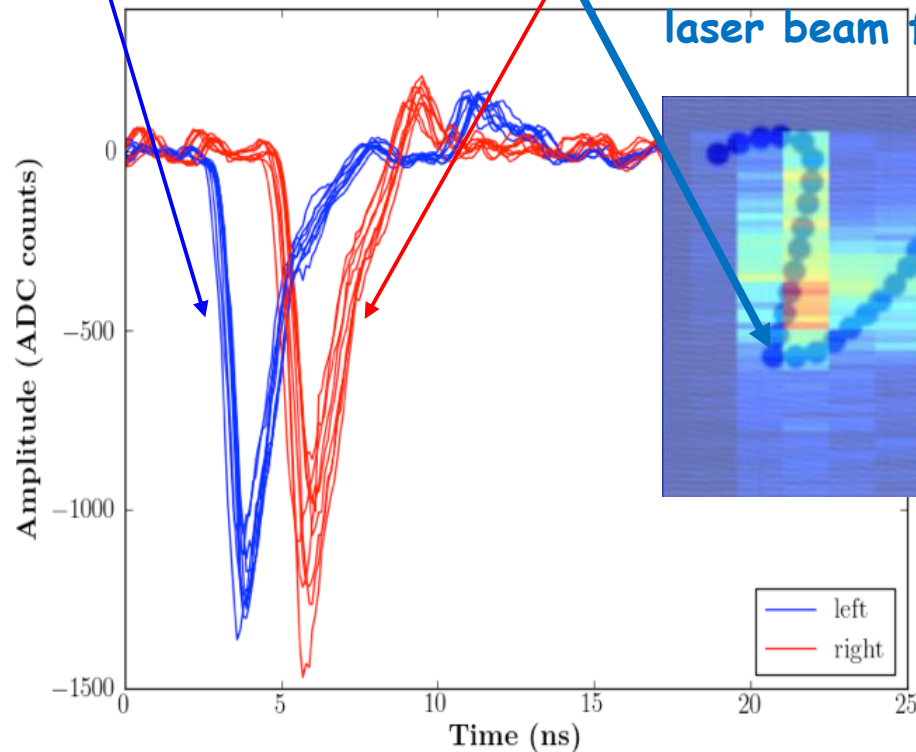
- Material: borofloat glass
- Area: 8x8"
- Thickness: 1.2mm
- Pore size: 20 μm
- Open area: 60-80%

LAPPD Prototype Testing Results

Single PE resolution



Reconstruction of the laser beam footprint



Demonstrated characteristics:
single PE timing ~ 50 ps
multi PE timing ~ 35 ps
differential timing ~ 5 ps
position resolution < 1 mm
gain $> 10^7$

RSI 84, 061301 (2013),
NIMA 732, (2013) 392
NIMA 795, (2015) 1

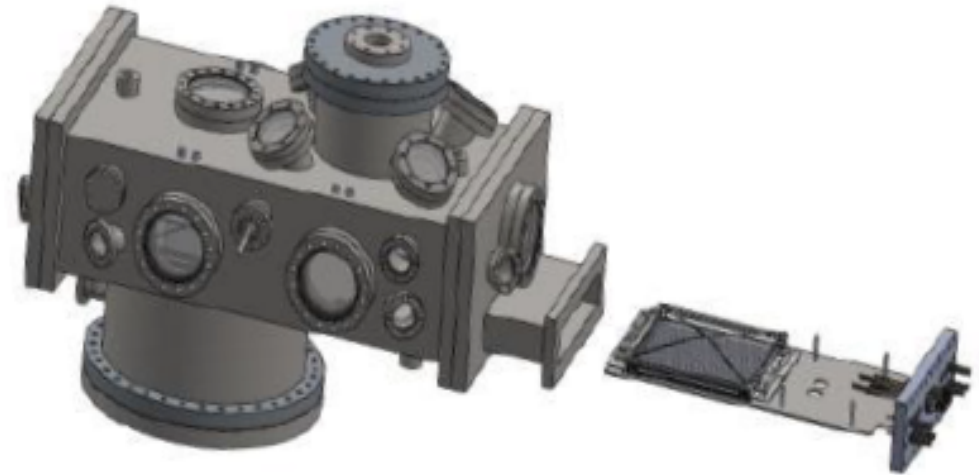
See [arXiv:1603.01843](https://arxiv.org/abs/1603.01843)
for a complete LAPPD bibliography 52

LAPPD™ Commercialization

Incom V2.0 LAPPD Integration & Sealing Process & Hardware

Process:

- UHV - with Conflat seals, scroll, turbo and ion pump.
- Tile kit components pre-assembled & locked in place .
- Baked to low 10^{-10} torr range
- In-tank operation of tile / scrubbing
- Window Transfer Process
- Multi-alkali Photocathode deposited on underside of window.
- Hot Indium Seal - with grooved sidewalls



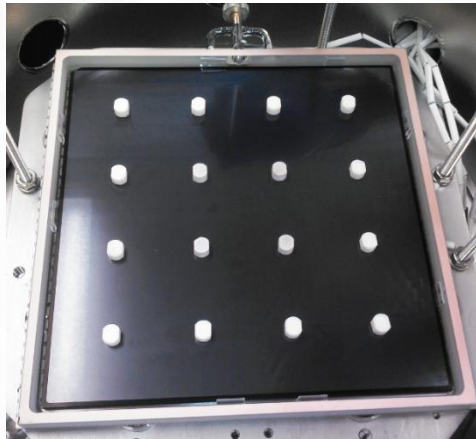
Hardware:

- Single "Fully Bakeable" Chamber: 30"L X 16"W X 8"H
- Simple window transfer between photocathode deposition & sealing.
- Electrical interconnects for in-process monitoring
- Readily expandable for volume production

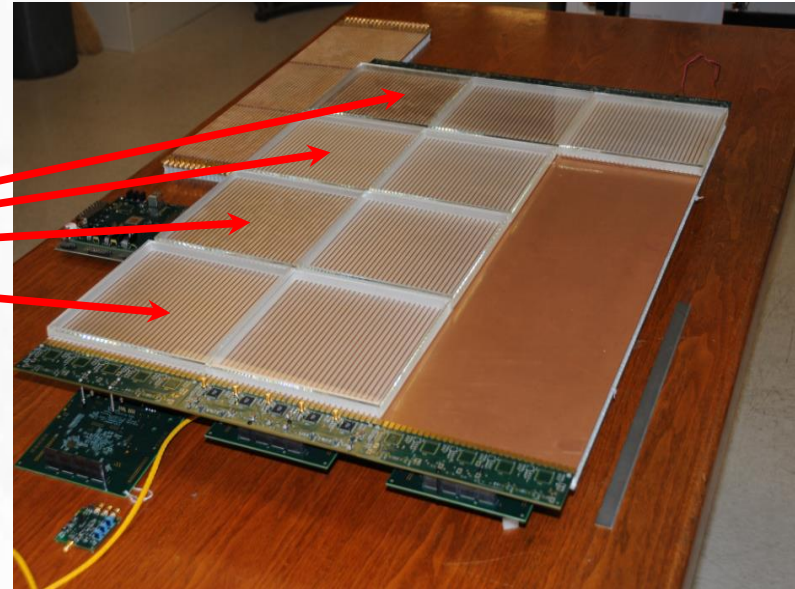
Goal of the R&D Effort at UChicago

Affordable large-area many-pixel photo-detector systems
with picosecond time resolution

LAPPD module 20x20 cm²



Example of a Super Module



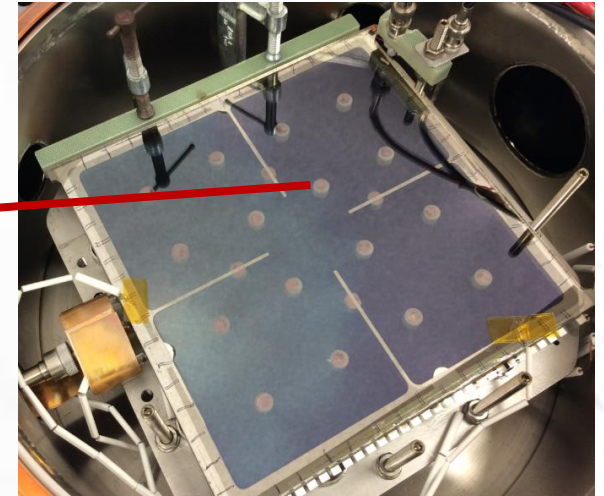
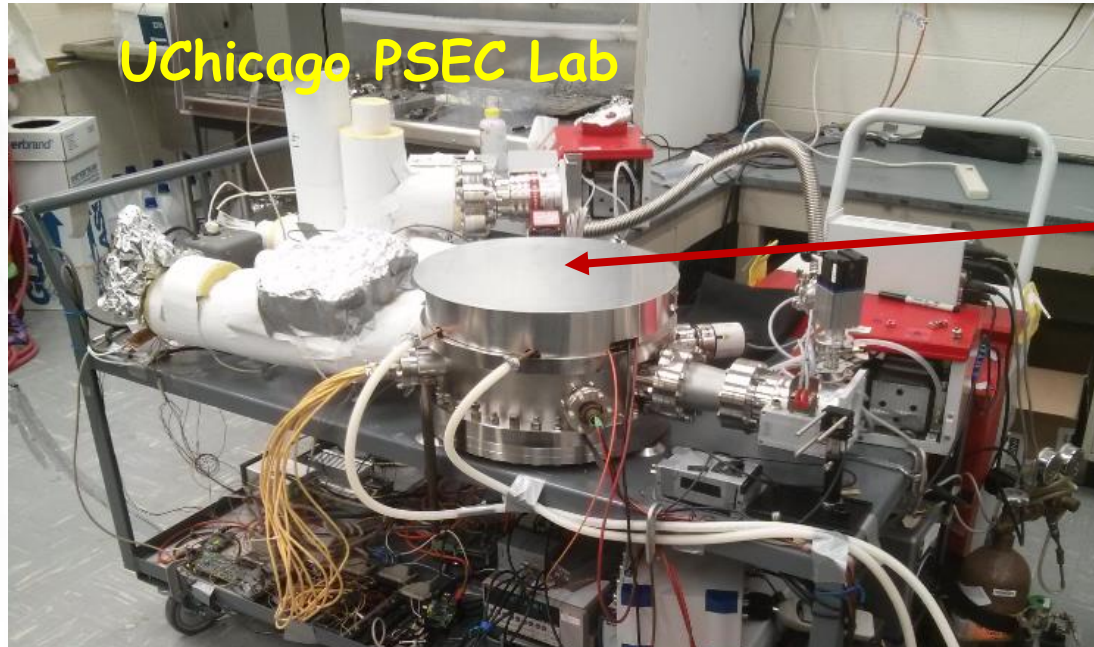
- High volume production can be challenging for vacuum transfer process
- We are exploring if a non-vacuum transfer process can be inexpensive and easier to scale for a very high volume production

UChicago goal is to enable high volume production
at Incom so that LAPPDTM become available for HEP community

Production rate of 50 LAPPDs/week would cover 100 m² in one year

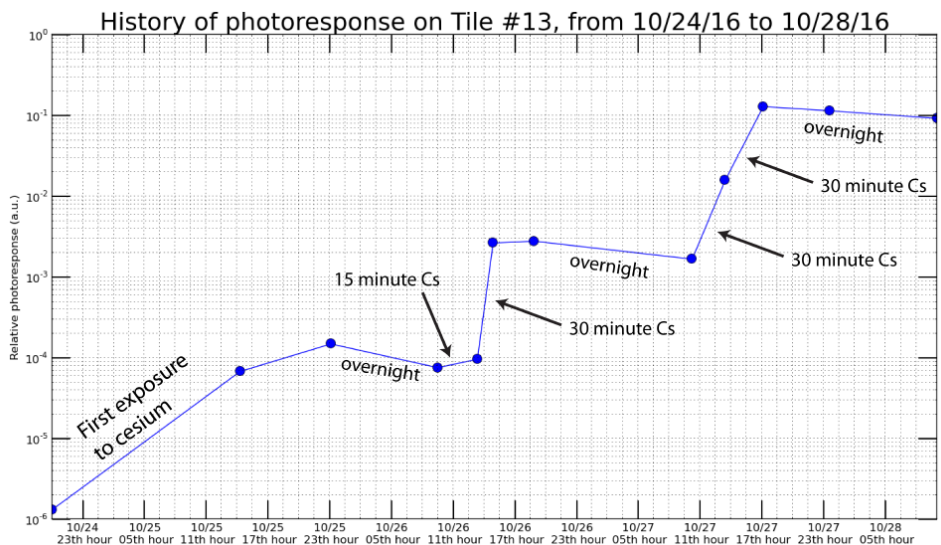
In-Situ LAPPD Fabrication

Simplify the assembly process by avoiding vacuum transfer:
make photo-cathode after the top seal
(PMT-like batch production)



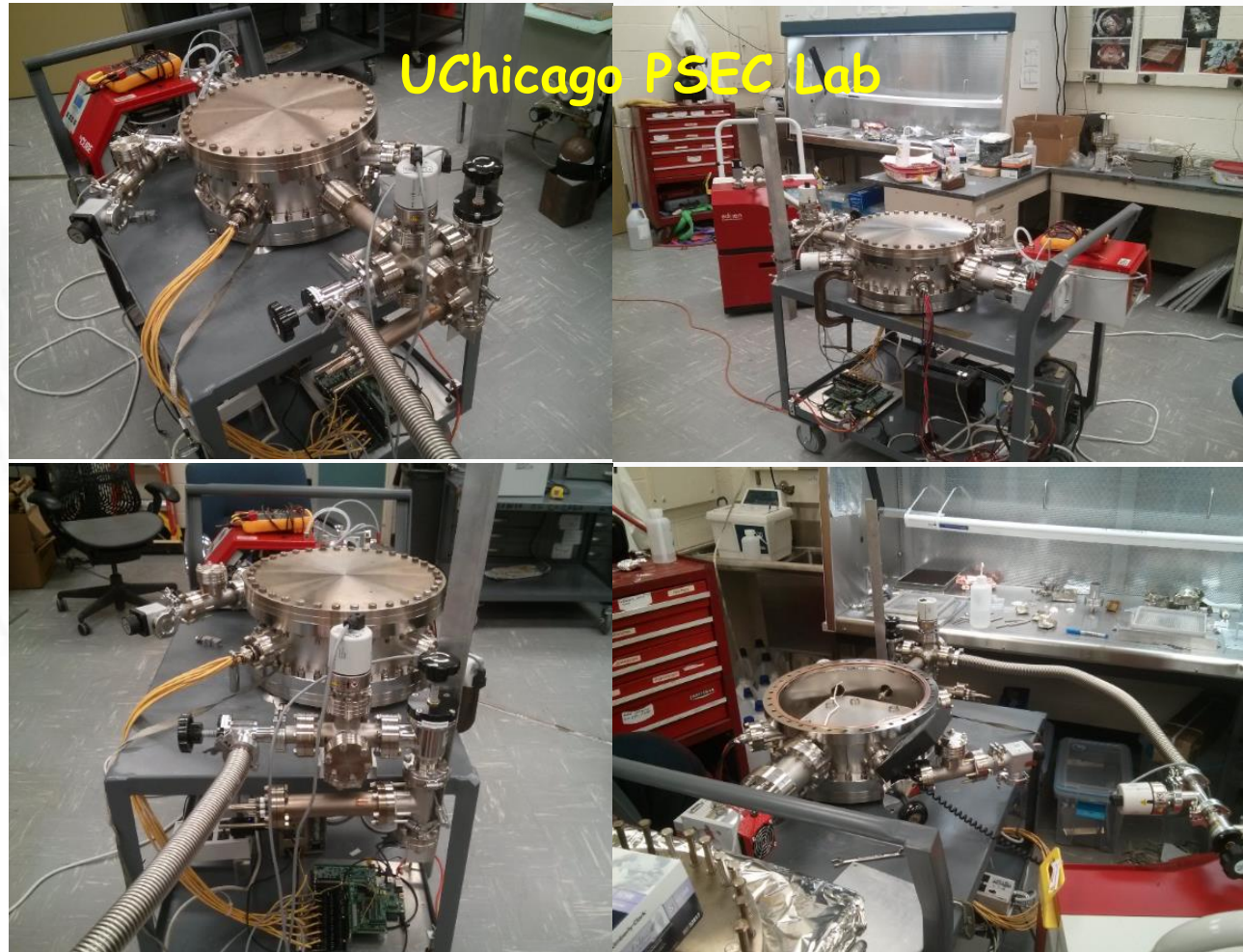
Heat only the tile
not the vacuum vessel

Intended for
parallelization



In-Situ Assembly Facility UChicago

The idea is to achieve volume production by operating many small-size vacuum processing chambers at the same time



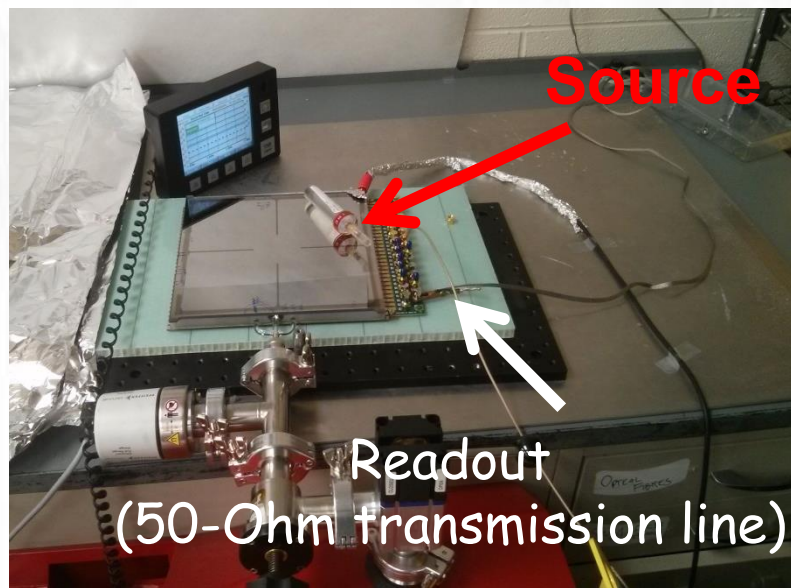
Looking forward towards transferring
the in-situ process to industry

First Signals from an In-Situ LAPPD

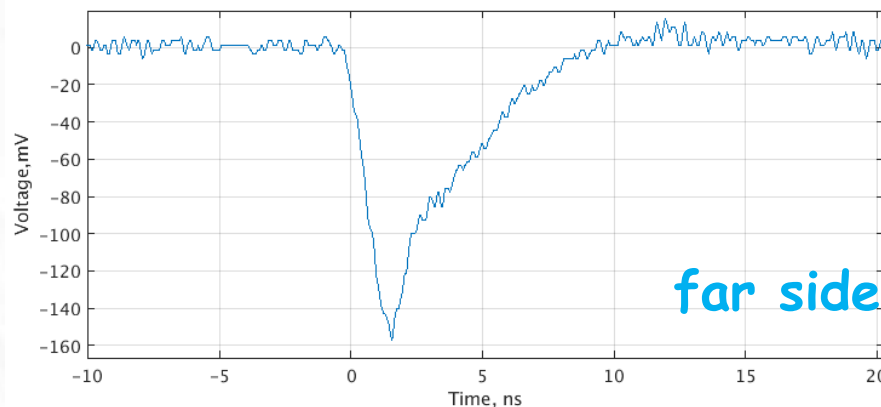
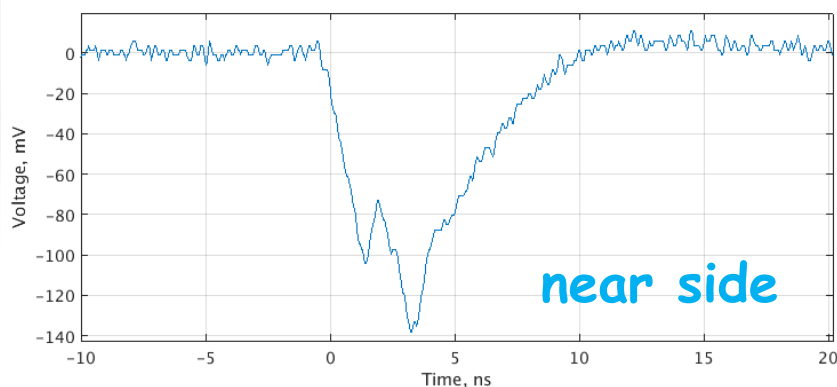
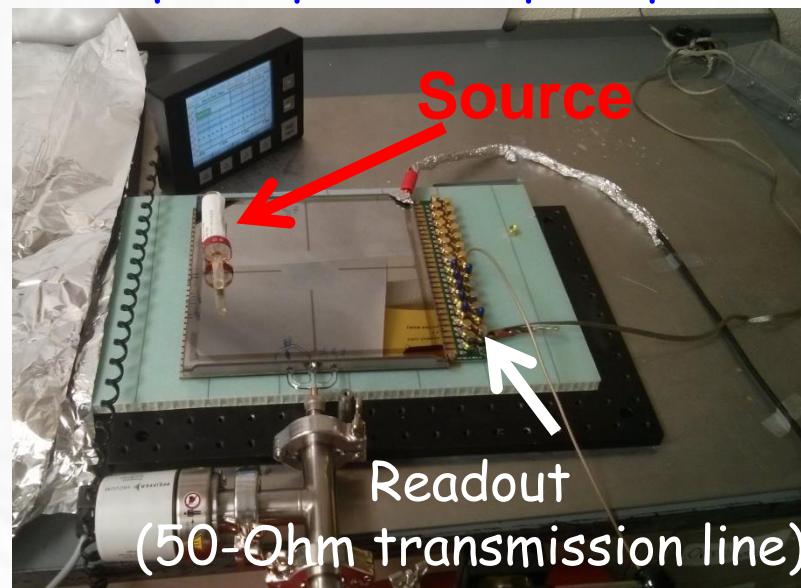
April, 2016

(Sb cathode)

Near side: reflection from unterminated far end



Far side: reflection is superimposed on prompt



The tile is accessible for QC before photo-cathode shot
This is helpful for the production yield

First Sealed In-Situ LAPPD

August 18, 2016

(Cs_3Sb photo-cathode)



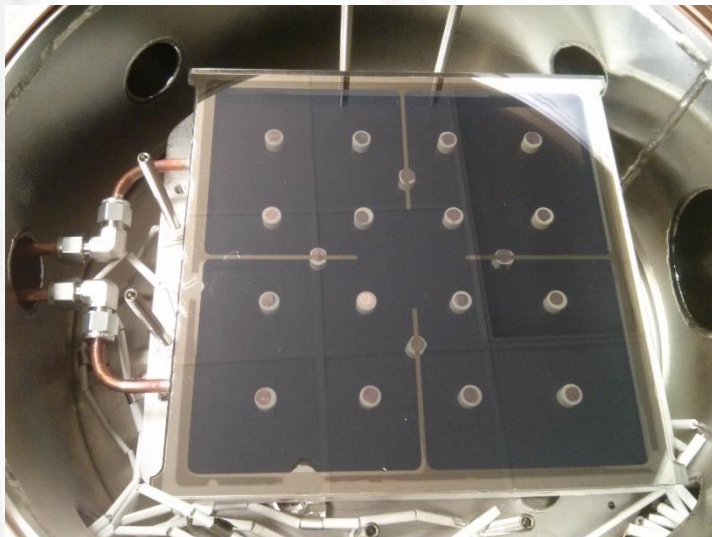
Flame seal by
J.Gregar, Argonne



Gen-II LAPPD

- Robust ceramic body
- Anode is not a part of the vacuum package
- Enables fabrication of a generic tile for different applications
- Compatible with in-situ and vacuum transfer assembly processes

January, 2017



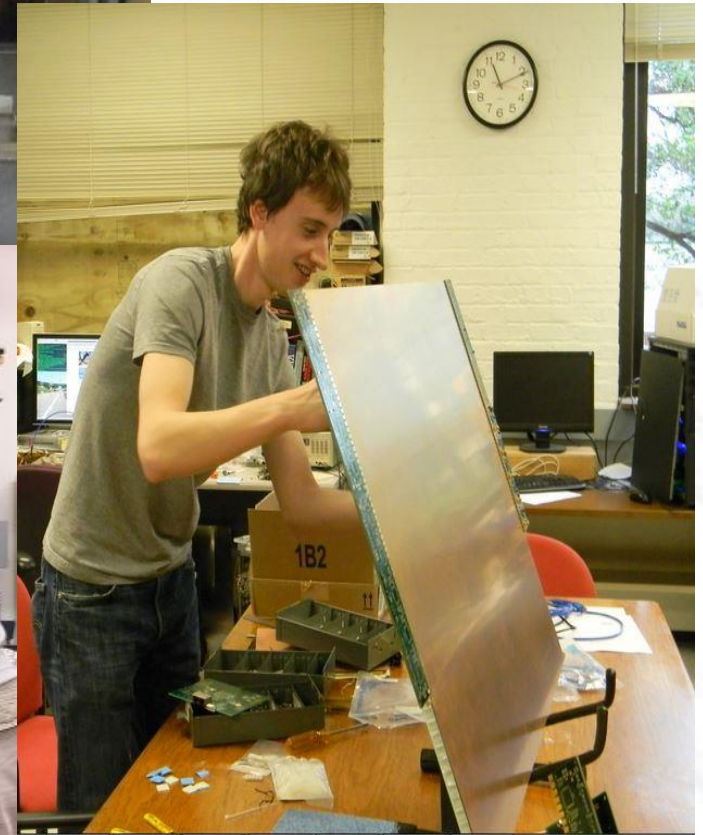
Joint effort with Incom Inc. via DOE SBIR

Lots of Hands On Experience

We need lots of stuff and we often build what we need



This is fun!



Take Away Messages

Dirac/Majorana nature of the neutrino is a fundamental question

Search for $0\nu\beta\beta$ -decay is the most feasible approach to answer this question

Very large detector mass (kilo-ton) is required to probe small $m_{\beta\beta}$

^8B solar neutrinos become dominant background - traditionally viewed as irreducible

Directionality and event topology provide handles on ^8B background

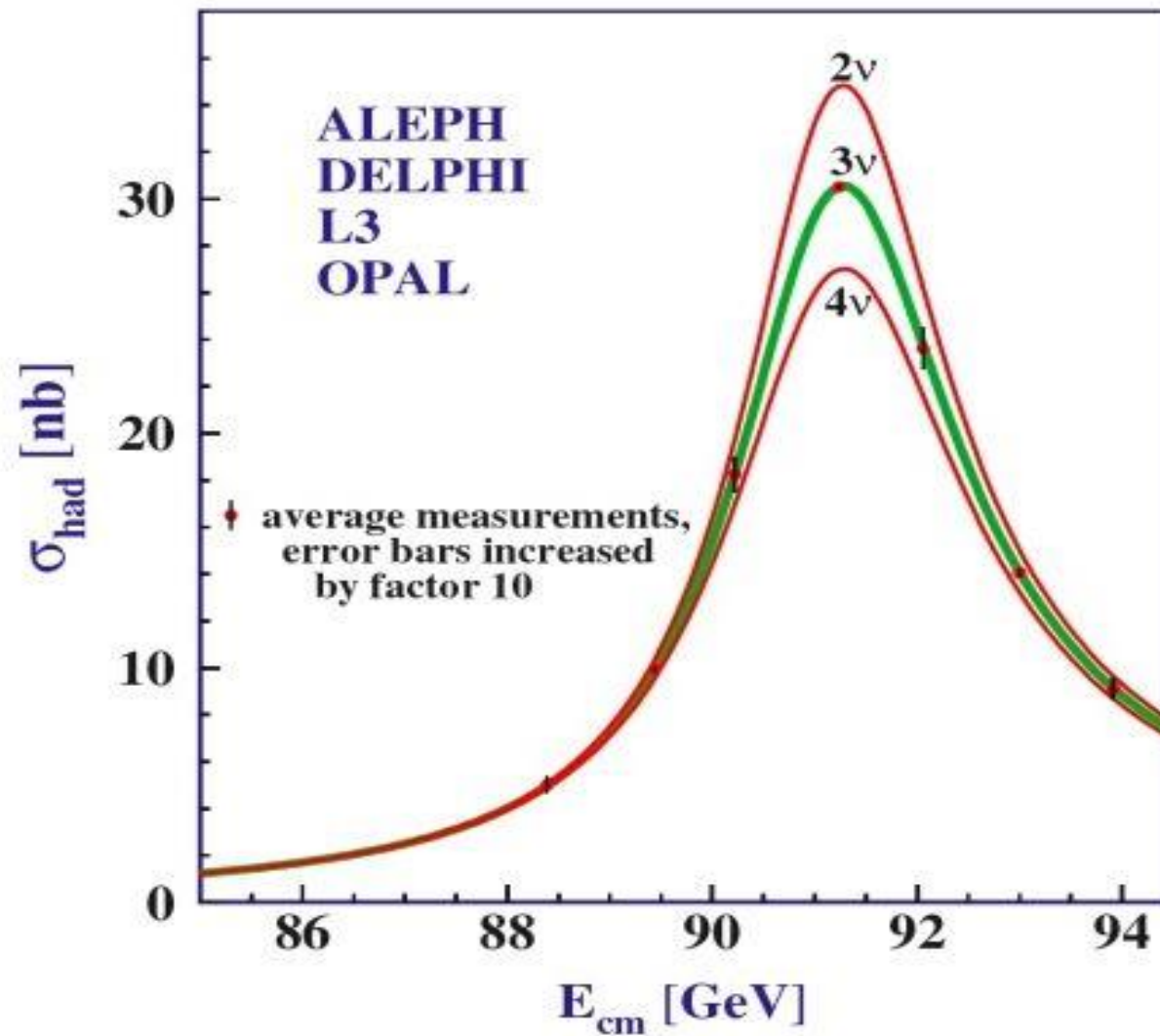
Detector R&D is ongoing to demonstrate event topology reconstruction using Cherenkov/scintillation light separation

Fast timing is critical and there has been lots of progress in the development of LAPPD™

Thank You



Only Three Flavors*



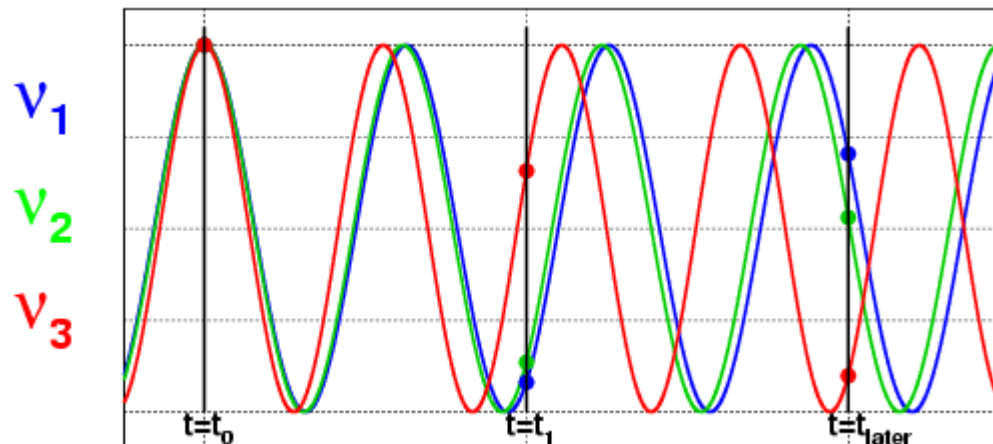
$$N_v = 2.9840 \pm 0.0082$$

Neutrino Mixing

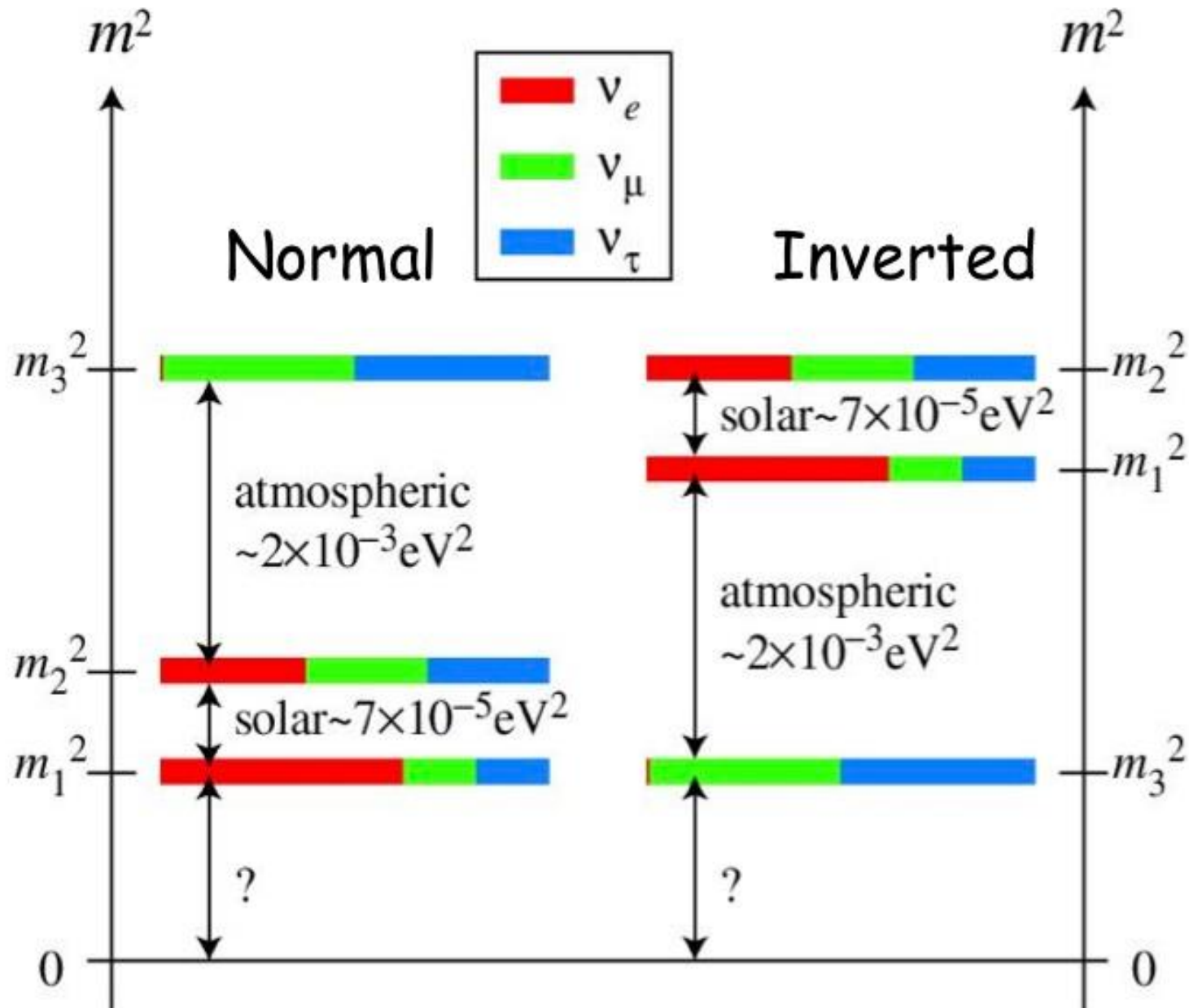
$$\begin{pmatrix} \nu_e \\ \nu_\mu \\ \nu_\tau \end{pmatrix} = \begin{pmatrix} U_{e1} & U_{e2} & U_{e3} \\ U_{\mu1} & U_{\mu2} & U_{\mu3} \\ U_{\tau1} & U_{\tau2} & U_{\tau3} \end{pmatrix} \begin{pmatrix} \nu_1 \\ \nu_2 \\ \nu_3 \end{pmatrix}$$

Flavor eigen states
(interaction)

Mass eigen states
(propagation)



Neutrino Mass Hierarchy



Neutrinoless double- β decay in $SU(2) \times U(1)$ theories

J. Schechter and J. W. F. Valle

Department of Physics, Syracuse University, Syracuse, New York 13210

(Received 14 December 1981)

It is shown that gauge theories give contributions to neutrinoless double- β decay [$(\beta\beta)_{0\nu}$] which are not covered by the standard parametrizations. While probably small, their existence raises the question of whether the observation of $(\beta\beta)_{0\nu}$ implies the existence of a Majorana mass term for the neutrino. For a "natural" gauge theory we argue that this is indeed th

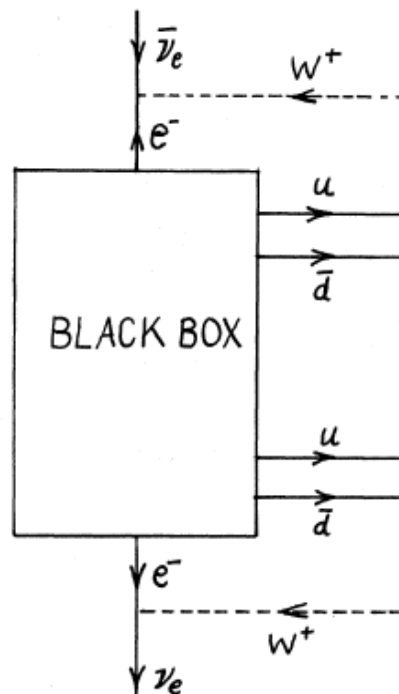
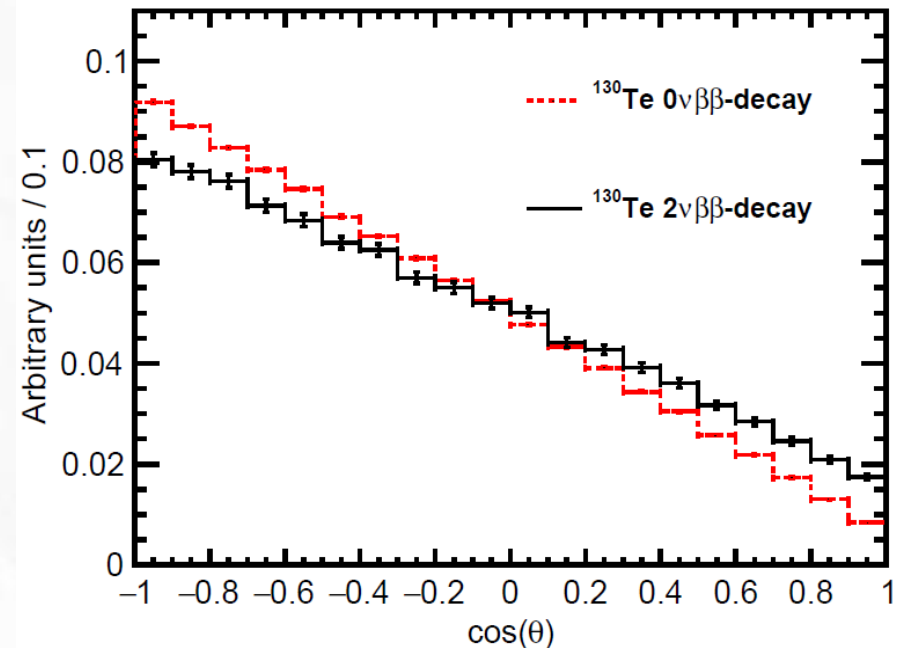
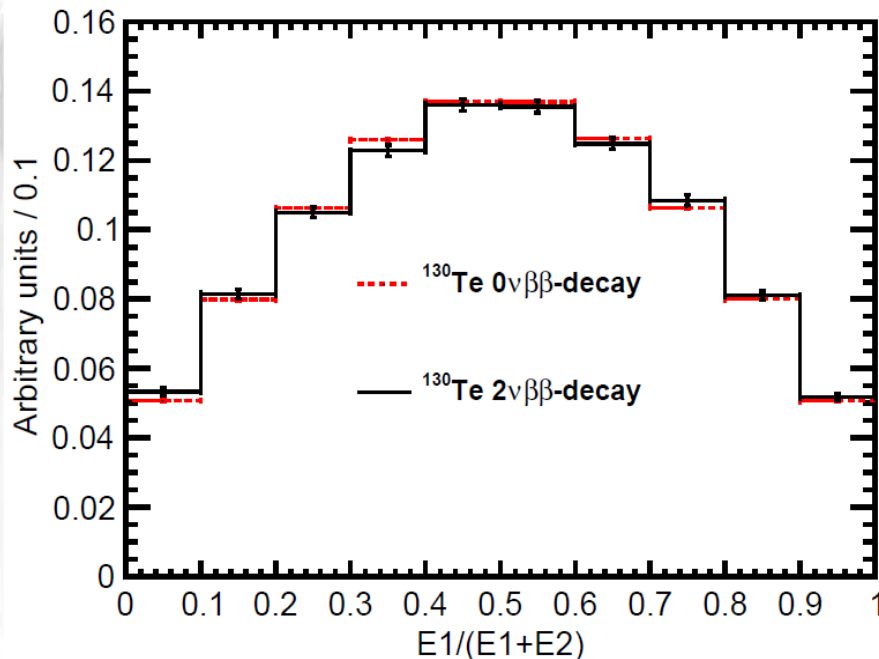


FIG. 2. Diagram showing how any neutrinoless double- β decay process induces a $\bar{\nu}_e$ -to- ν_e transition, that is, an effective Majorana mass term.

$0\nu\beta\beta$ vs $2\nu\beta\beta$

Events within 5% of the end point

Event generator from L. Winslow based on phase factors from PRC 85, 034316 (2012)
by J. Kotila and F. Iachello



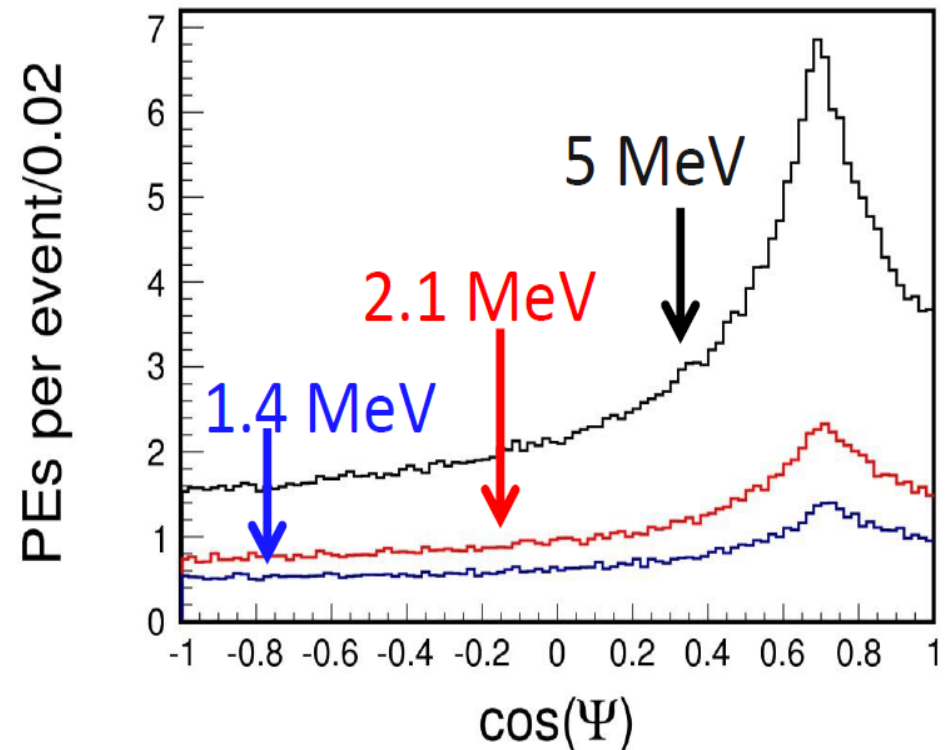
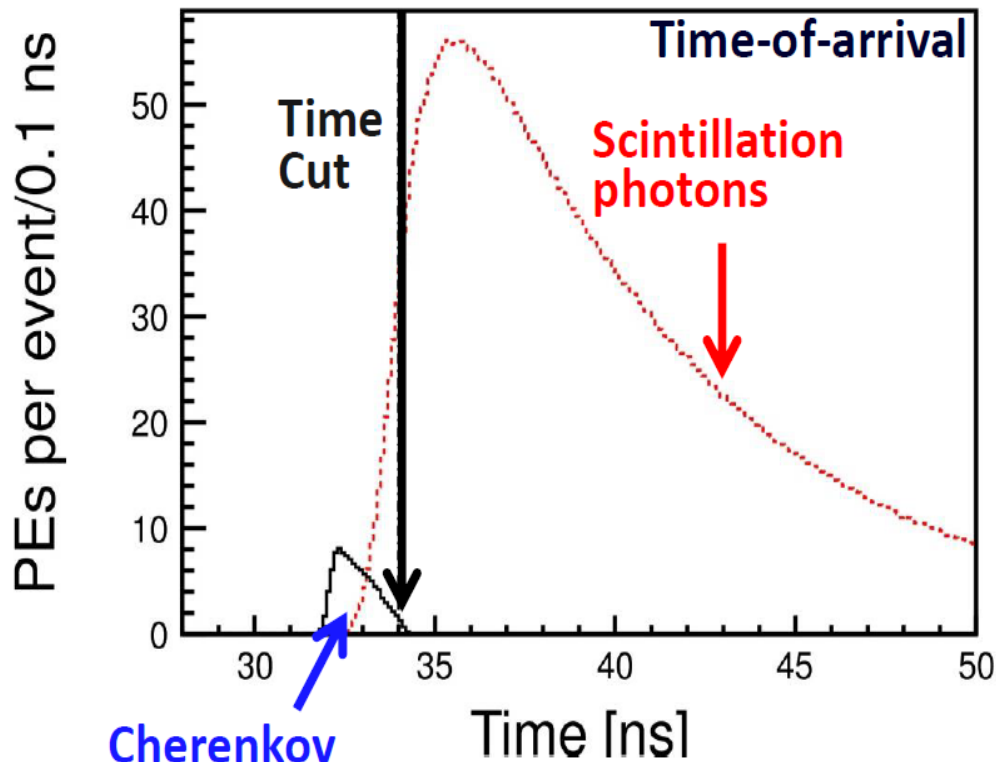
My e-mail exchange with Jenni Kotila:

"...The angular correlation is basically the $a^{(1)}/a^{(0)}$, where $a^{(i)}$ are defined in Eq. (24) for $2\nu\beta\beta$ and in Eq. (51) for $0\nu\beta\beta$. In case of $0\nu\beta\beta$ only thing that matters are the electron wavefunctions but in case of $2\nu\beta\beta$ there are these additional factors that are a combination of $\langle K_N \rangle$ and $\langle L_N \rangle$, that are defined in Eq. (23) and include the electron energies, the neutrino energies and the closure energy. So even with small neutrino energies, for example $e_1=0.749Q$, $e_2=0.249Q$, $w_1=0.002Q$, $w_2=0$ a factor of 0.4329 is obtained. Regarding the question about the situation for different isotopes, the closure energy entering the equations is

different for each isotope and can be approximated by $1.12A^{(1/2)}$ MeV...

"

Directionality of Early Photons

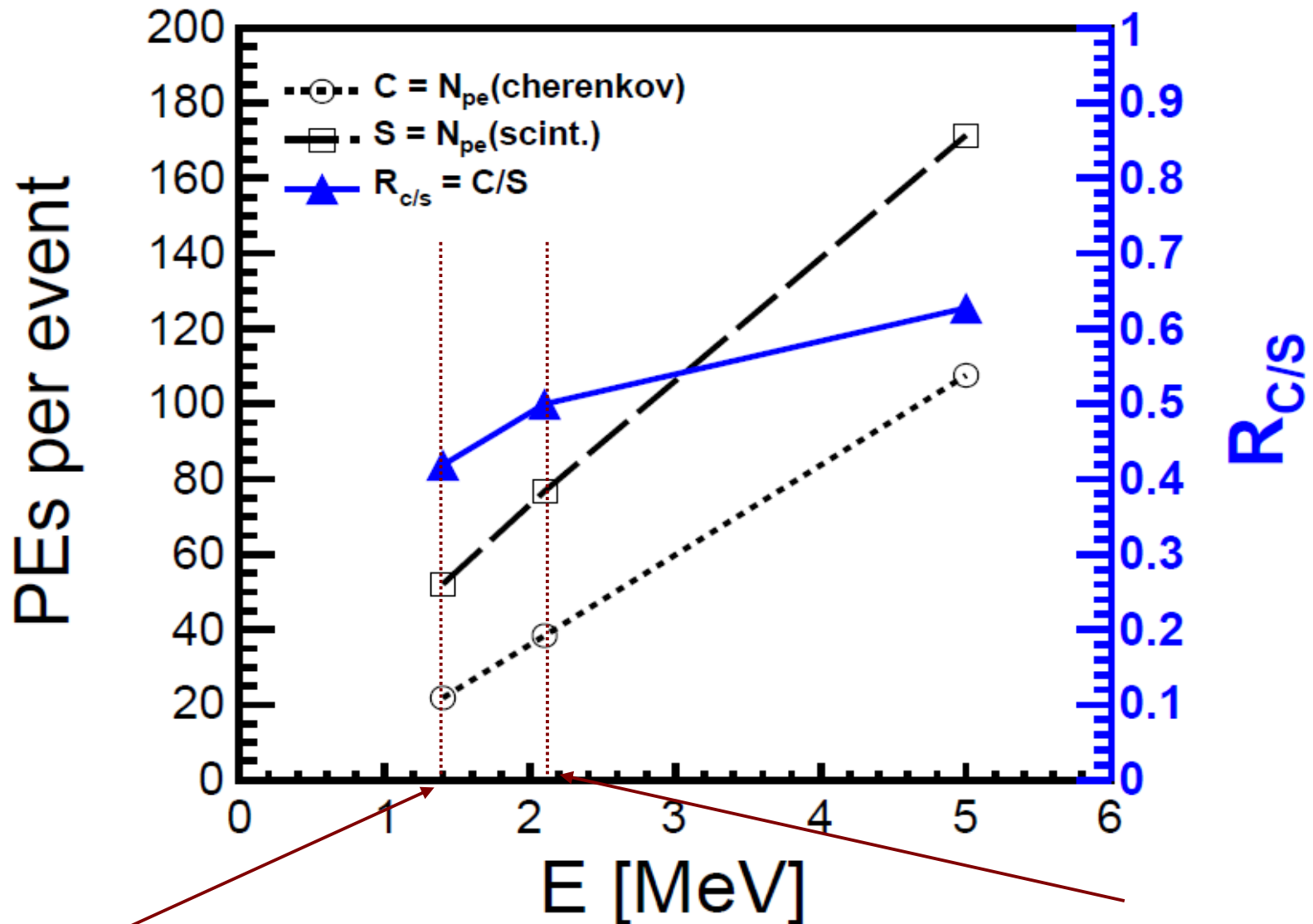


Cosine of angle between the photoelectron hit and the original electron direction after the 34 ns cut. Both Cherenkov and scintillation light are included. Note the peak at the Cherenkov angle.

C.Aberle, A.Elagin, H.Frisch,
M.Wetstein, L.Winslow
2014 JINST 9 P06012

What About Lower Energies?

Light yield: Cherenkov vs scintillation

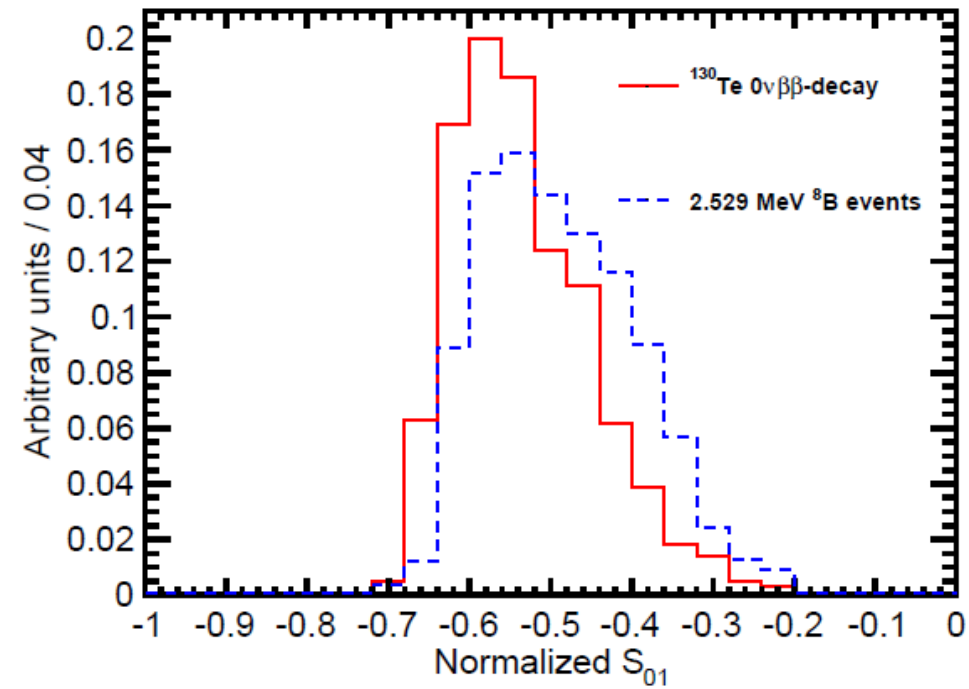
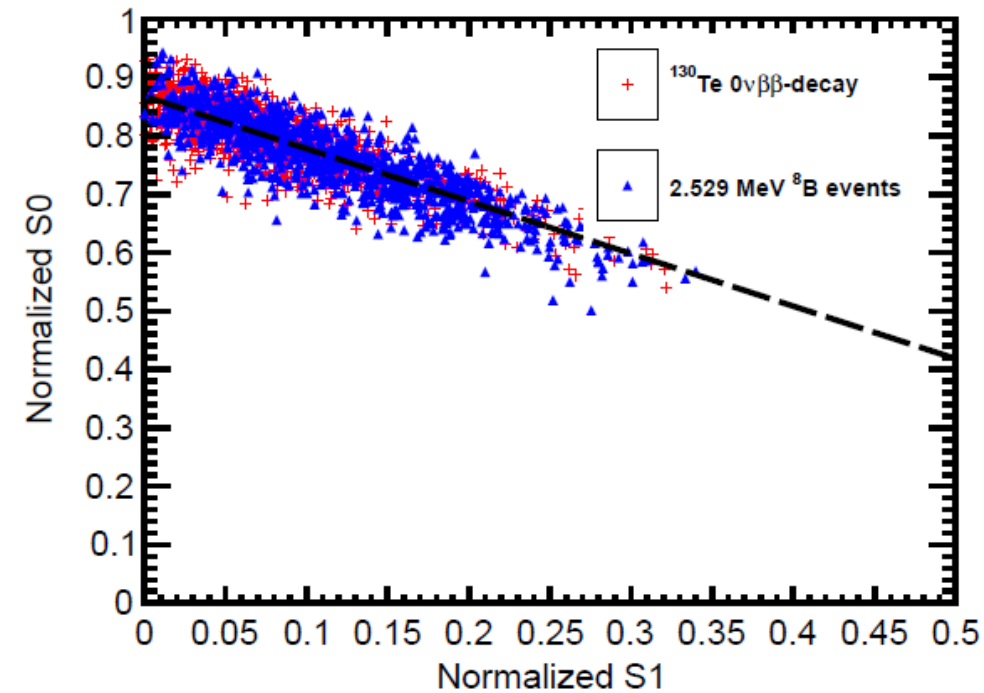


$\frac{1}{2} Q (^{116}\text{Cd}) = 1.4 \text{ MeV}$

$\frac{1}{2} Q (^{48}\text{Ca}) = 2.1 \text{ MeV}$

$0\nu\beta\beta$ vs ${}^8\text{B}$

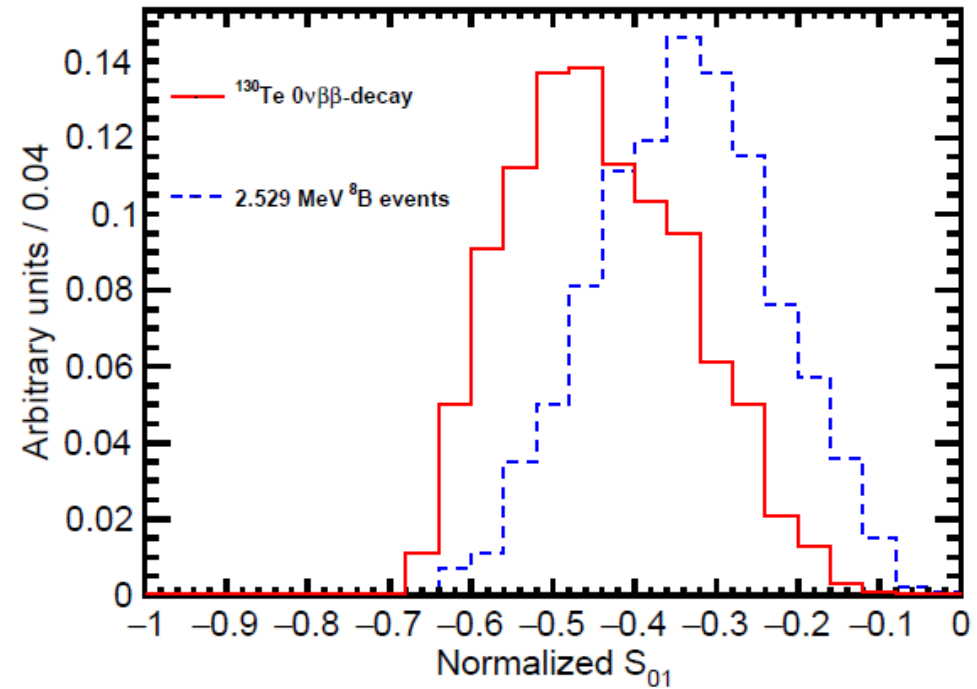
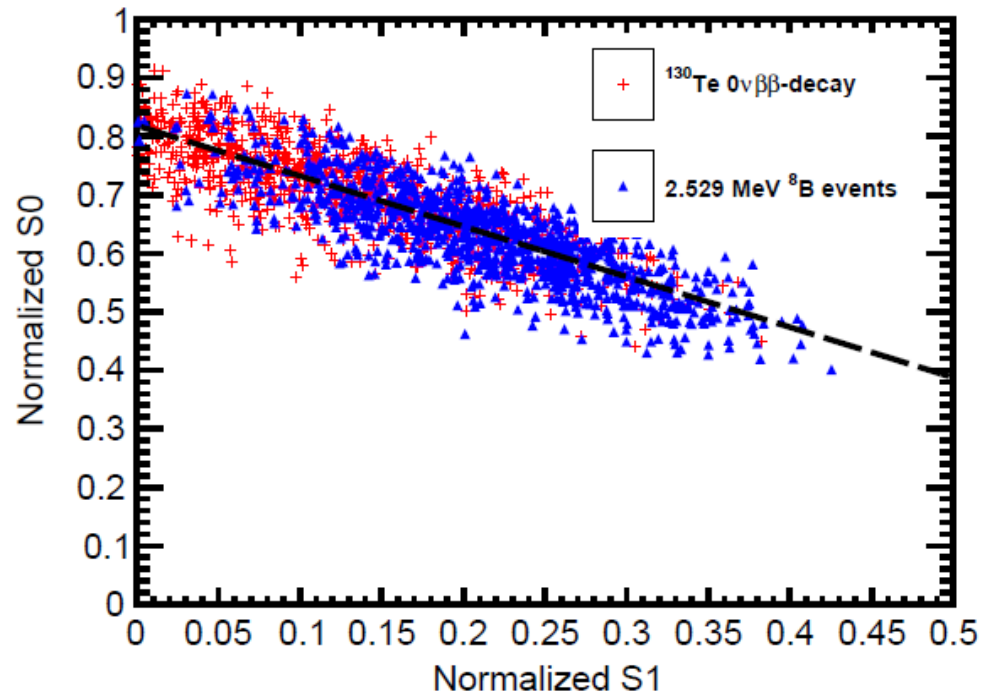
Vertex res 5cm, events within $R < 3\text{m}$
Sci rise time 1 ns



$$I_{\text{overlap}} = 0.79$$

$0\nu\beta\beta$ vs ${}^8\text{B}$

Vertex res 5cm, events within $R < 3\text{m}$
Sci rise time 5 ns



$$I_{\text{overlap}} = 0.64$$

Off-Center Events

$$\vec{z}'_{hit} = \frac{\vec{a}}{|\vec{a}|} \cdot R$$
$$\vec{a} = \vec{z}_{hit} - \vec{z}_{vtx}$$
$$\vec{z}'_{hit} = \frac{\vec{z}_{hit} - \vec{z}_{vtx}}{|\vec{z}_{hit} - \vec{z}_{vtx}|} \cdot R$$
$$x' = \frac{a_x}{\sqrt{a_x^2 + a_y^2 + a_z^2}} \cdot R$$
$$y' = \frac{a_y}{\sqrt{a_x^2 + a_y^2 + a_z^2}} \cdot R$$
$$z' = \frac{a_z}{\sqrt{a_x^2 + a_y^2 + a_z^2}} \cdot R$$
$$a_x = x_{hit} - x_{vtx}, \quad a_y = y_{hit} - y_{vtx}, \quad a_z = z_{hit} - z_{vtx}$$

$0\nu\beta\beta$ -decay vs ^{10}C

two-track vs a "complicated" topology

^{10}C decay chain:

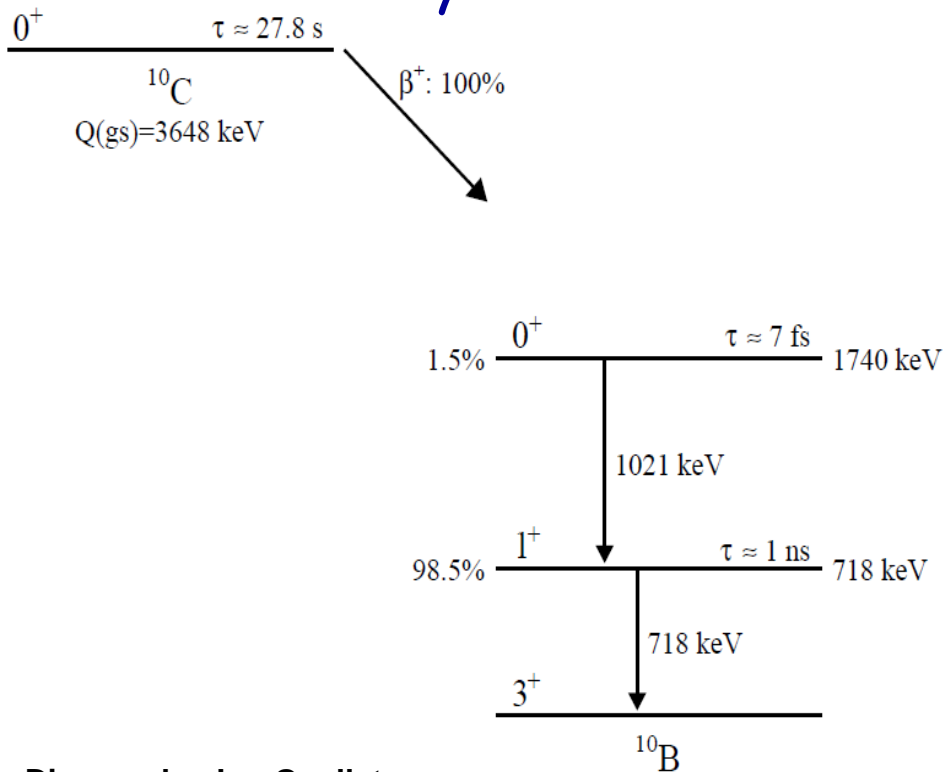
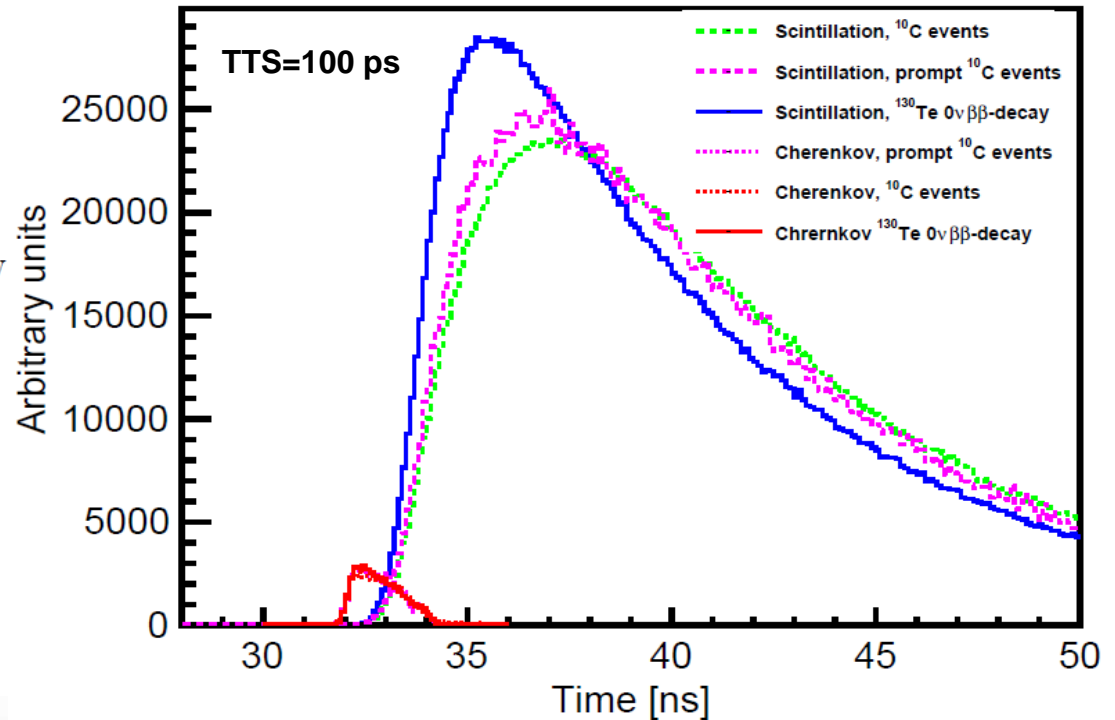


Diagram by Jon Ouellet

^{10}C vs $0\nu\beta\beta$ -decay: photons arrival time profile

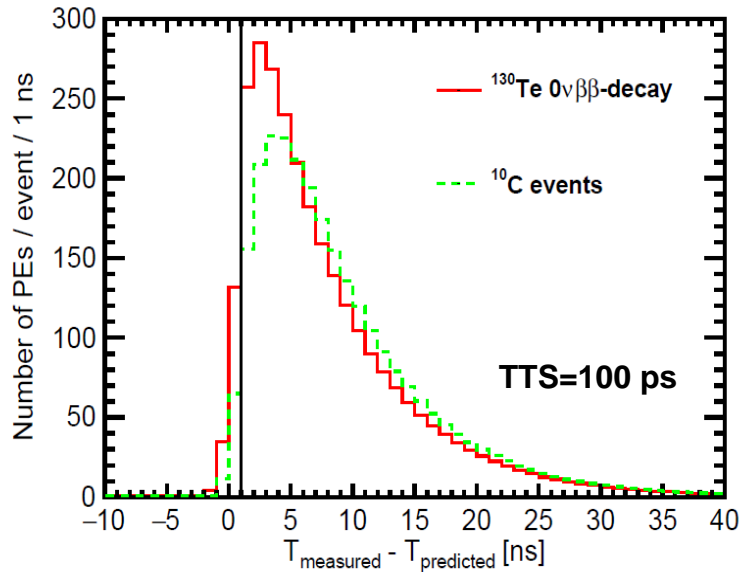


- ^{10}C final state consist of a positron and gamma (e^+ also gives $2 \times 0.511\text{ MeV}$ gammas after losing energy to scintillation)
- Positron has lower kinetic energy than $0\nu\beta\beta$ electrons
- Positron scintillates over shorter distance from primary vertex
- Gammas can travel far from the primary vertex

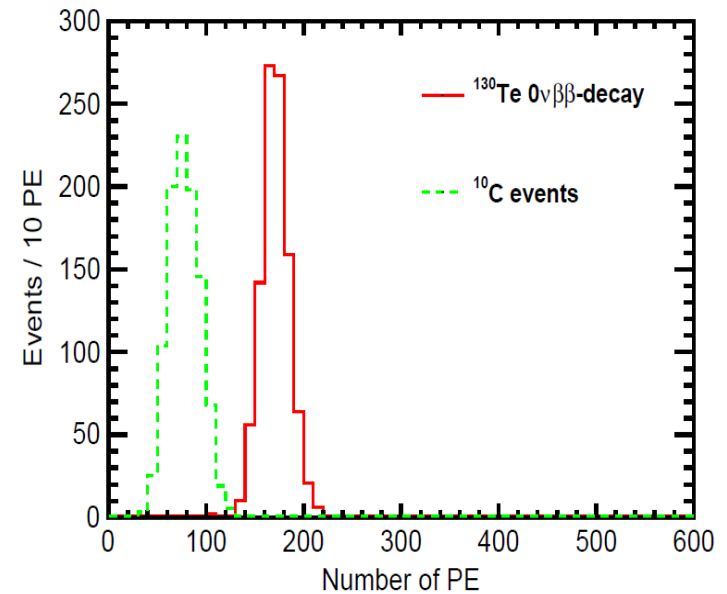
^{10}C background can be large at a shallow detector depth

$0\nu\beta\beta$ -decay vs ^{10}C

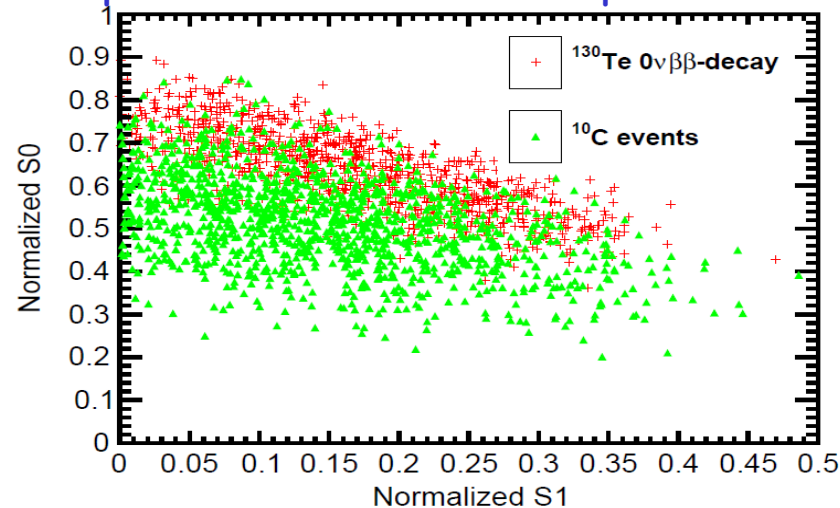
Time profile for events uniformly distributed within the fiducial volume, $R < 3\text{m}$
Vertex resolution of 3cm is assumed



Photons count in early light sample

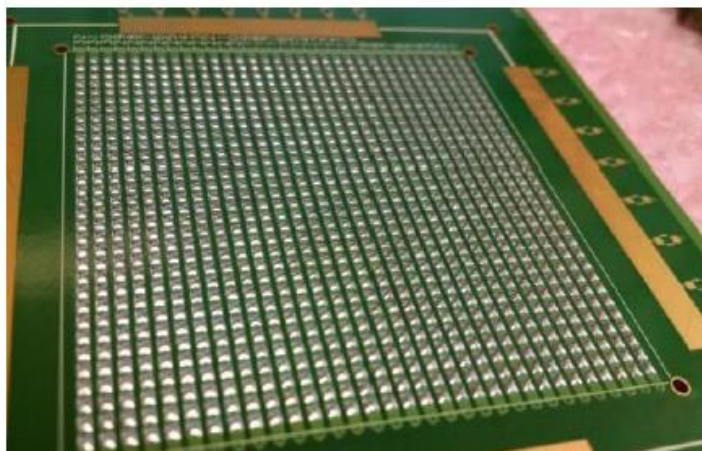


Spherical harmonics help here too

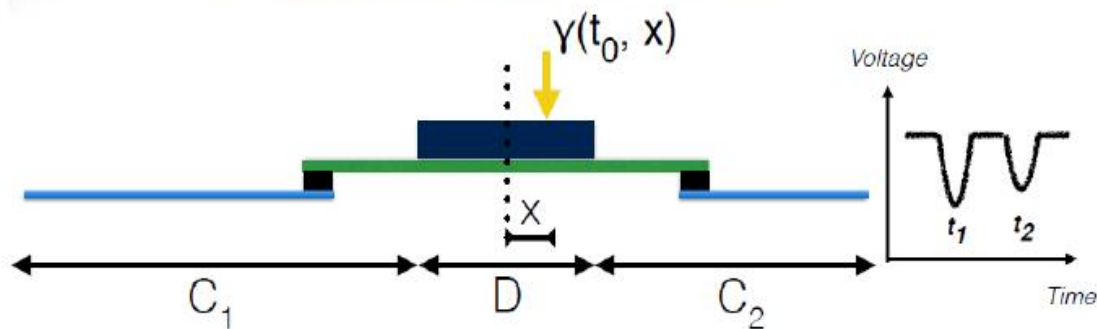
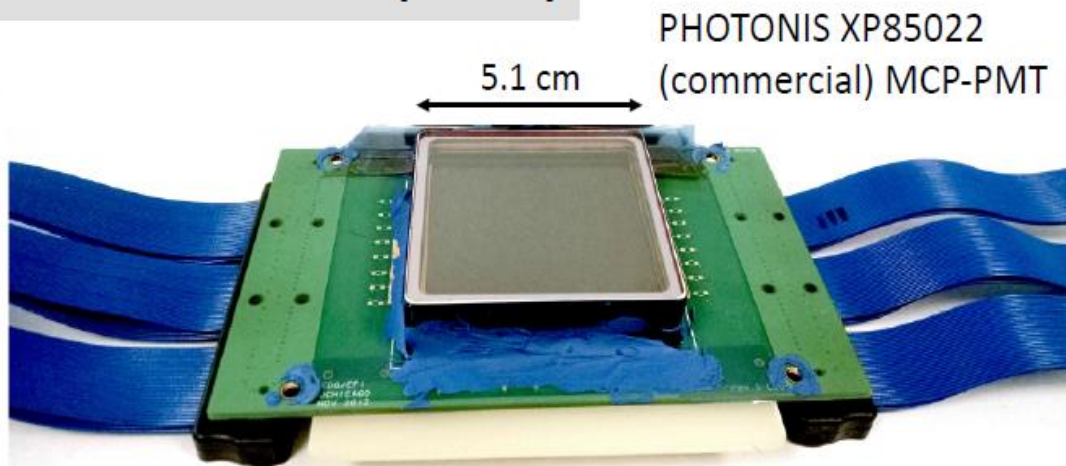
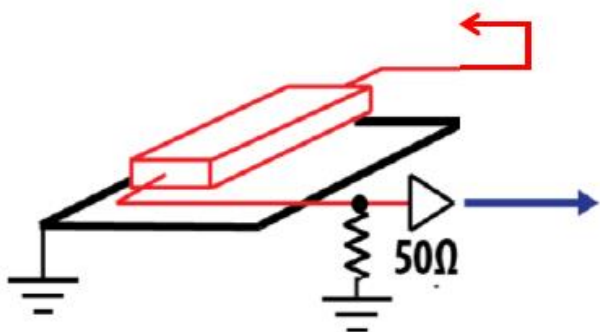


Disclaimer: there are other handles on ^{10}C that are already in use (e.g., muon tag, secondary vertices). Actual improvement in separation power may vary.

OTPC Photodetector Module (PM)



- 1024 anode pad mapped to thirty-two 50Ω micro-strips with custom anode card
- MCP-PMT mounted to anode card with low-temperature Ag epoxy
- Terminate one end of micro-strip, other end open (high-impedance):



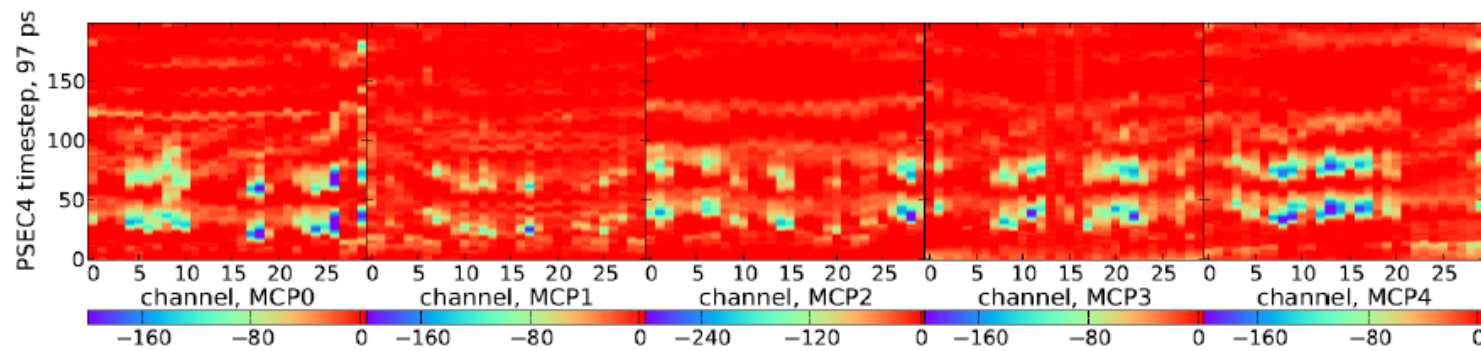
Expressions for the position and time-of-arrival of the detected photon

$$x = v_{prop} \frac{t_2 - t_1}{2} - \frac{D + 2C_1}{2}$$

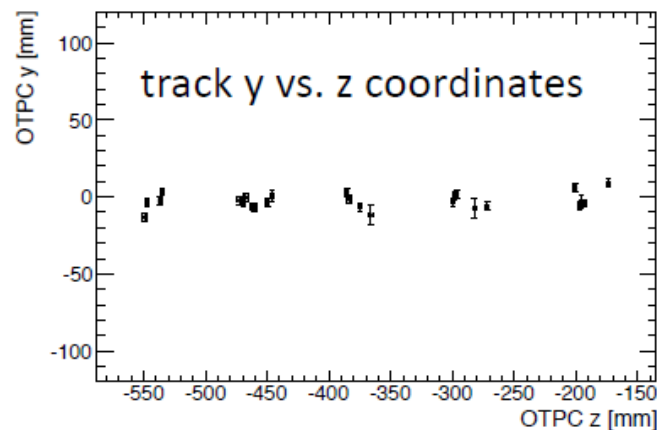
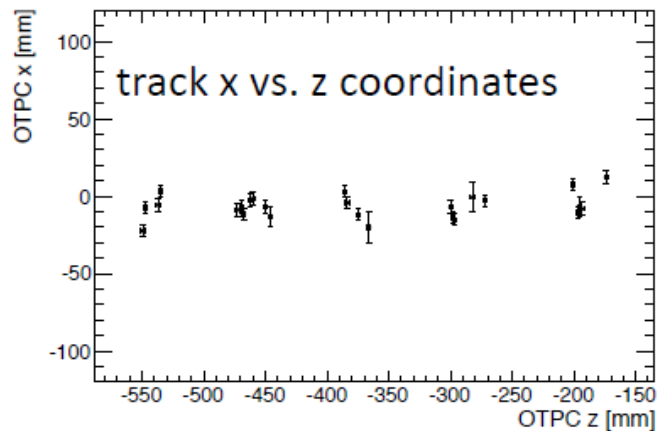
$$t_0 = \frac{t_2 + t_1}{2} - \frac{1}{v_{prop}}(D + C_2 + C_1)$$

OTPC spatial reconstruction (3)

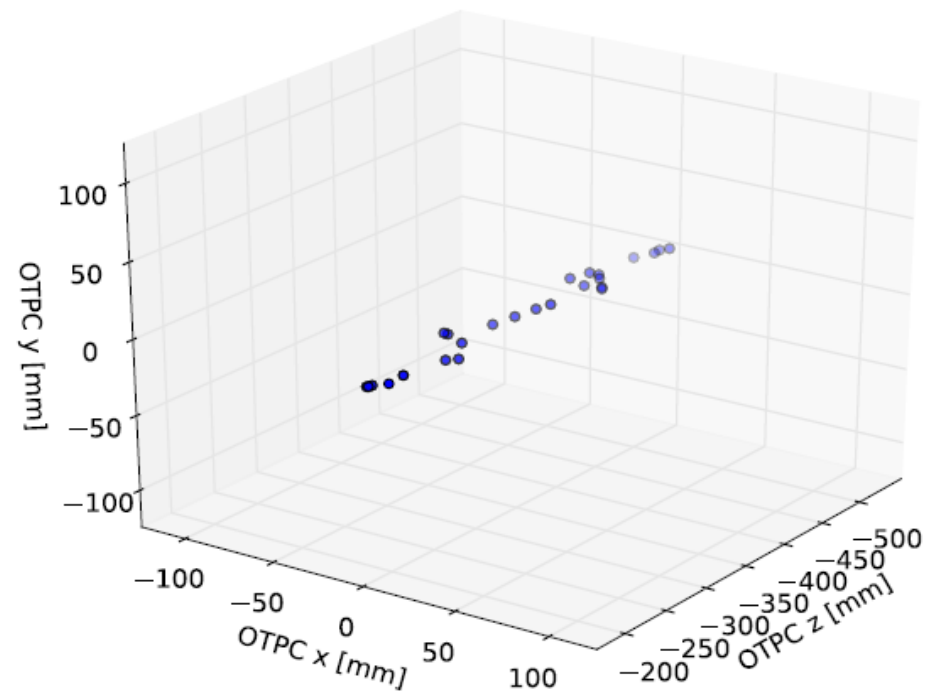
Example event



Typical event
(thru-going μ)



Projecting the direct photons onto the reconstructed r-coordinate at each PM



Need for High Volume Production

Key applications

- Cherenkov/scintillation light separation to reconstruct $0\nu\beta\beta$ -decay event topology
- Optical tracking
- Particle identification by time-of-flight (colliders and fixed-target experiments)
- Medical imaging, proton therapy, nonproliferation, quantum imaging

How many LAPPDs are needed?

- NuDot needs up to **72 LAPPDs** (small-scale prototype with a path to a very large directional liquid scintillator detector for $0\nu\beta\beta$ -decay)
- ANNIE needs **20-100 LAPPDs** (water Cherenkov detector at Fermilab)
- KamLAND-Zen and SNO+ may benefit from LAPPDs but would need **thousands of LAPPDs**
- THEIA would need over **20,000 LAPPDs** for just a 10% photo-coverage

Production rate of **50 LAPPDs/week**
would substitute all PMTs at SNO+
in 3-4 years

Early Adopters of LAPPD

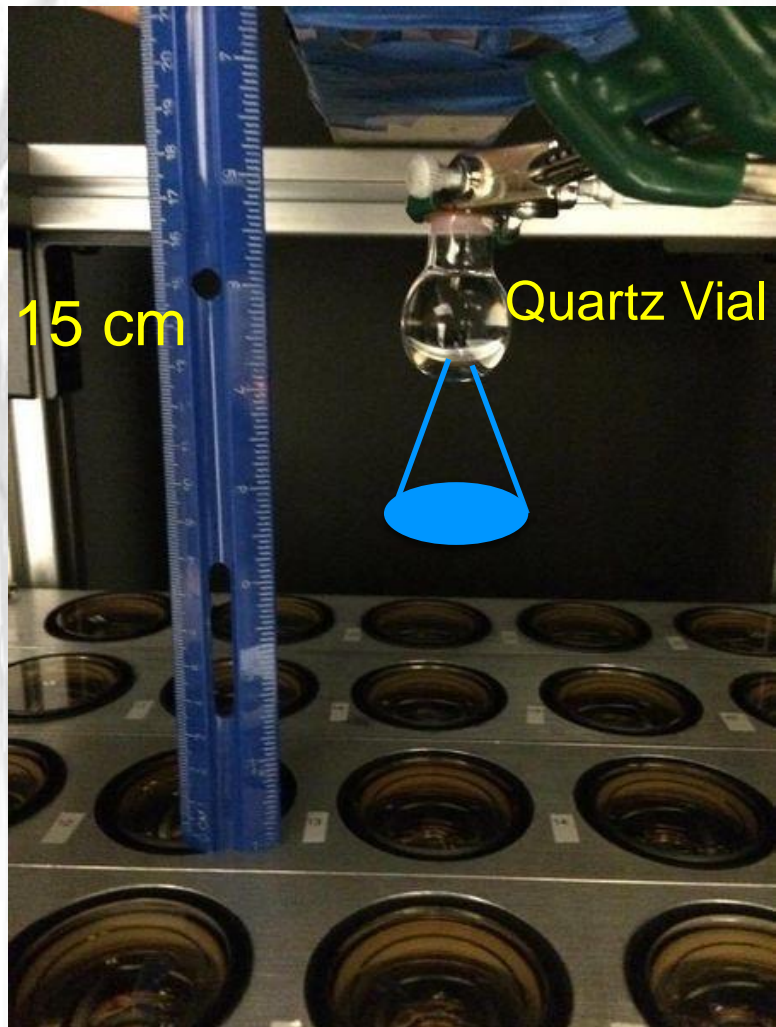
Putting first LAPPD tiles into real experimental settings for testing is the highest priority

Some examples of early adopters:

- ANNIE - Accelerator Neutrino Neutron Interactions Experiment
- Cherenkov/Scintillation light separation for particle ID
- Optical Time Projection Chamber
- TOF measurements at Fermilab Test Beam
- There are many more (lots of interest shown at the "Early Adopters Meeting" hosted by Incom Inc. in 2013)

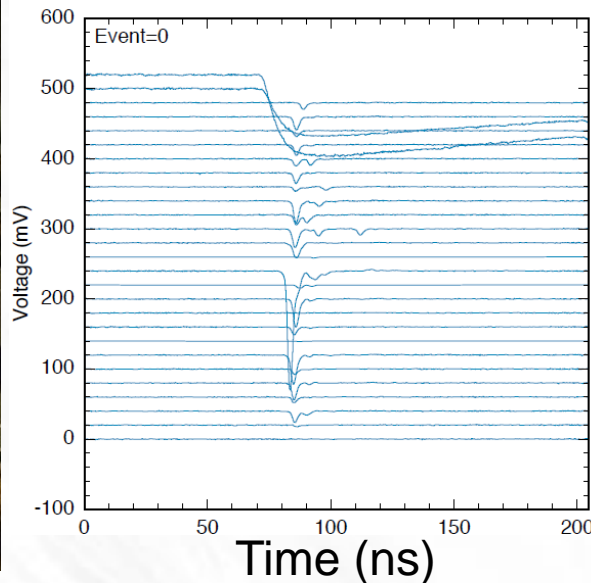
FlatDot Demonstration

2" PMTs with TTS=300ps

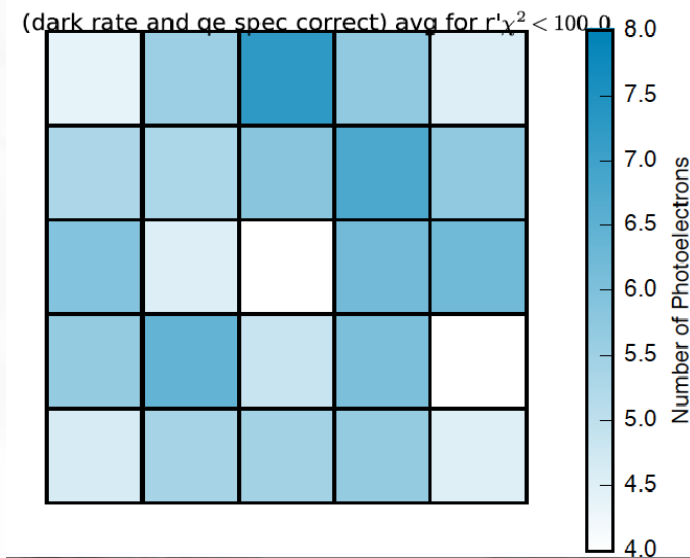


- Intermediate step towards 1m^3 spherical NuDot - e.g. detection of Cherenkov "rings" from low energy electrons using a tagged Compton source
- Testing different scintillator cocktails
- Readout testing

Raw pulses (the top two channels are the trigger)



Event display after corrections

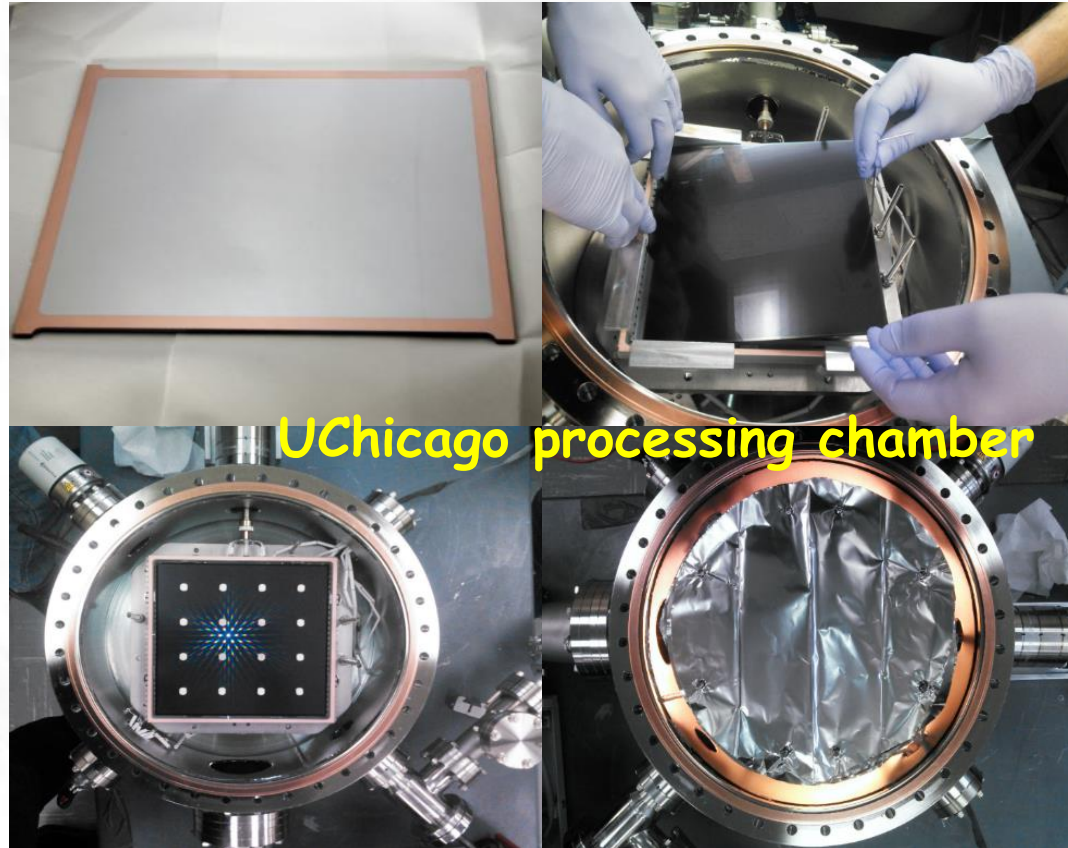


Note: there is an independent effort on Che/Sci light separation - the CHESS experiment at Berkeley by G. Orebi Gann et al., aXiv:1610.02011 and 1610.02029

In-Situ Assembly Strategy

Simplify the assembly process by avoiding vacuum transfer:

make photo-cathode after the top seal
(PMT-like batch production)



Heat only the tile
not the vacuum vessel

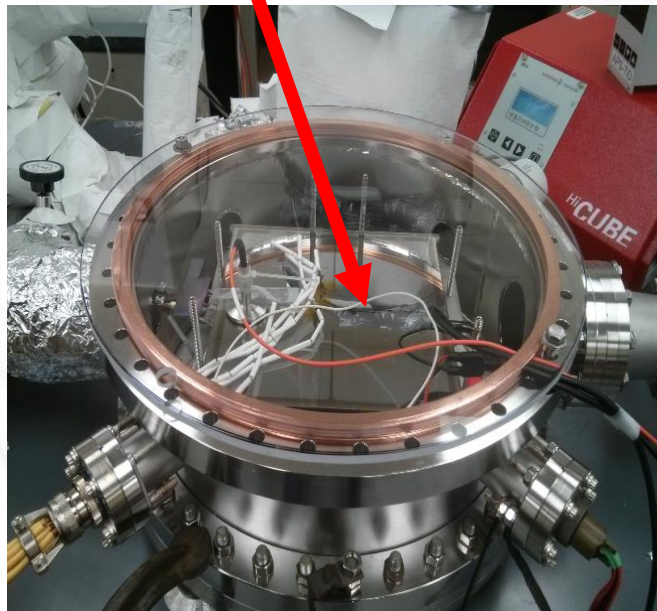
Intended for
parallelization

- Step 1:** pre-deposit Sb on the top window prior to assembly
- Step 2:** pre-assemble MCP stack in the tile-base
- Step 3:** do top seal and bake in the same heat cycle
using dual vacuum system
- Step 4:** bring alkali vapors inside the tile to make photo-cathode
- Step 5:** flame seal the glass tube or crimp the copper tube

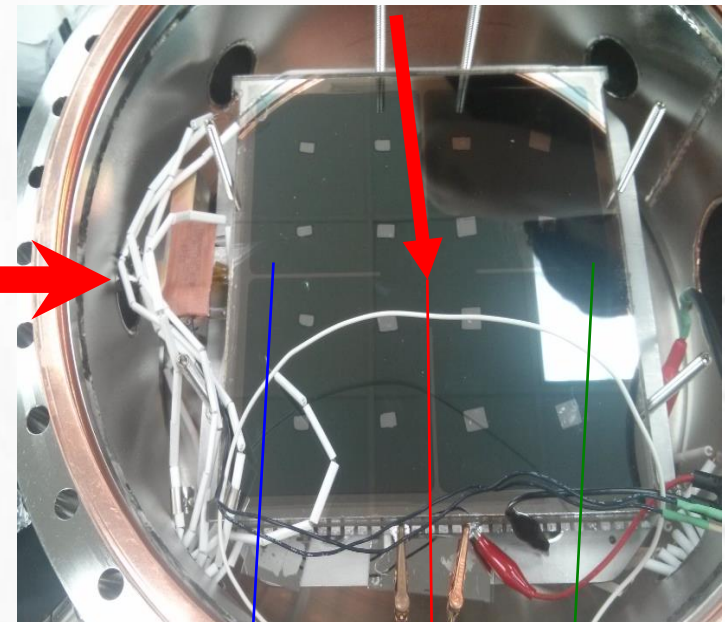
In-Situ Photo-Cathode

July, 2016

Sb layer only



Cs-Sb photo-cathode

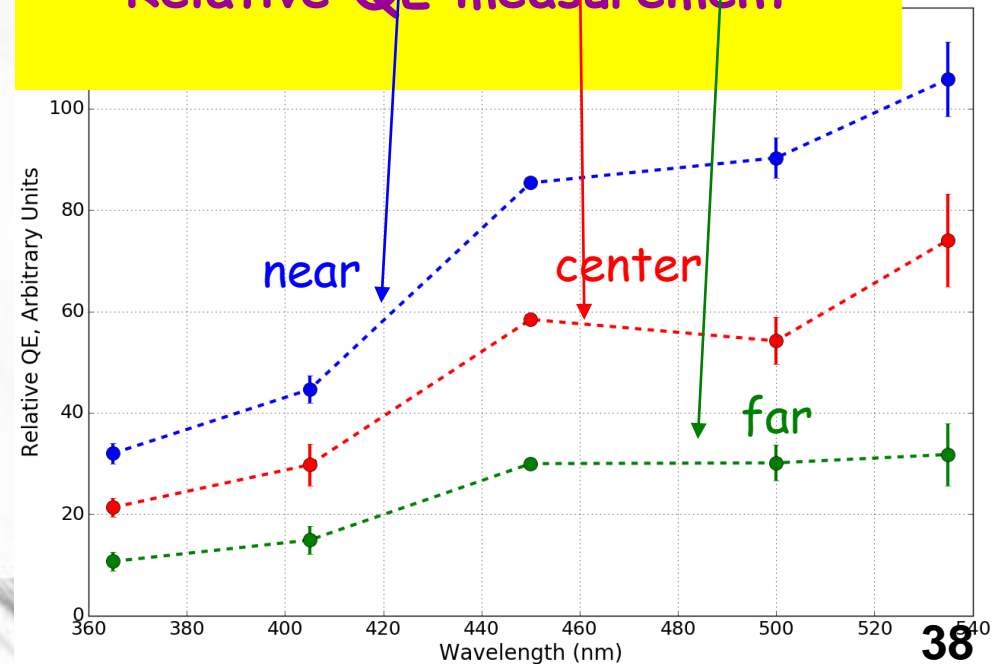


- First in-situ commissioning run (Summer 2016)
- saw the first photo-current response from in-situ photo-cathode
 - measured relative QE (absolute QE is tricky due to DC current through the whole stack)
 - demonstrated a sealed tile configuration
 - no QE drop for 2 weeks after the valve to the pump was closed
 - no QE drop for 3 weeks after flame seal

Note on this commissioning run:

PC is very thick for transmission mode operation (initial 20nm of Sb translates into ~80nm of Cs-Sb)

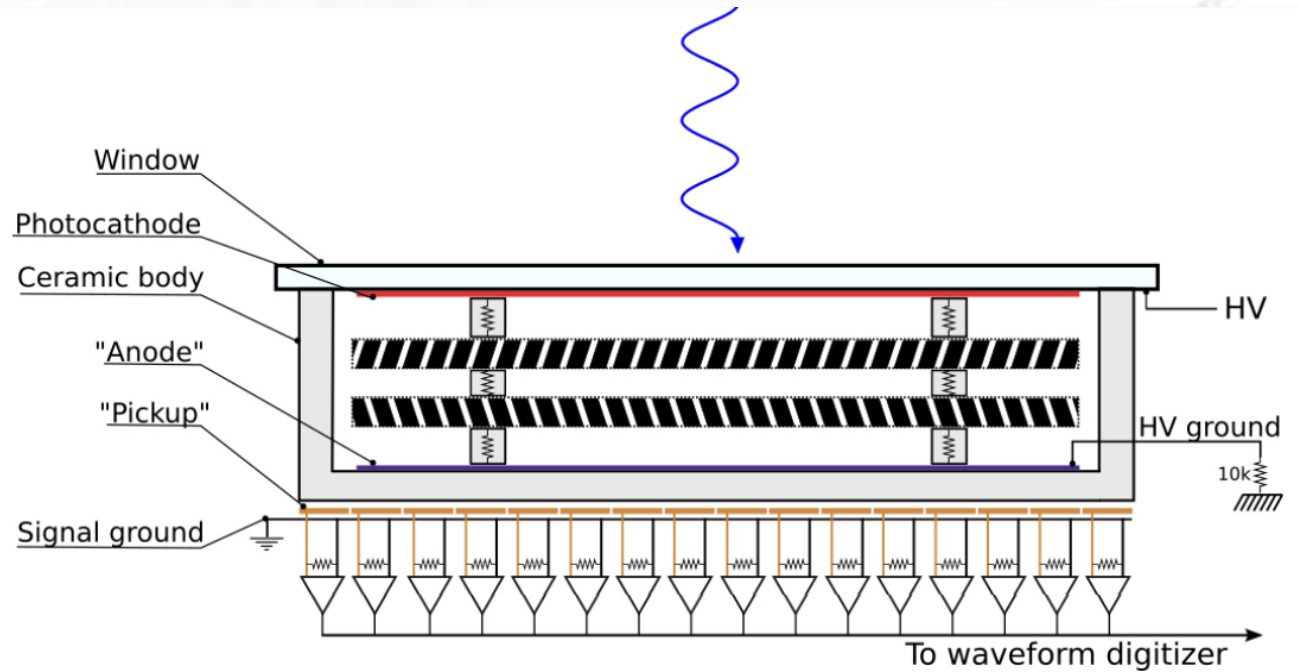
Relative QE measurement



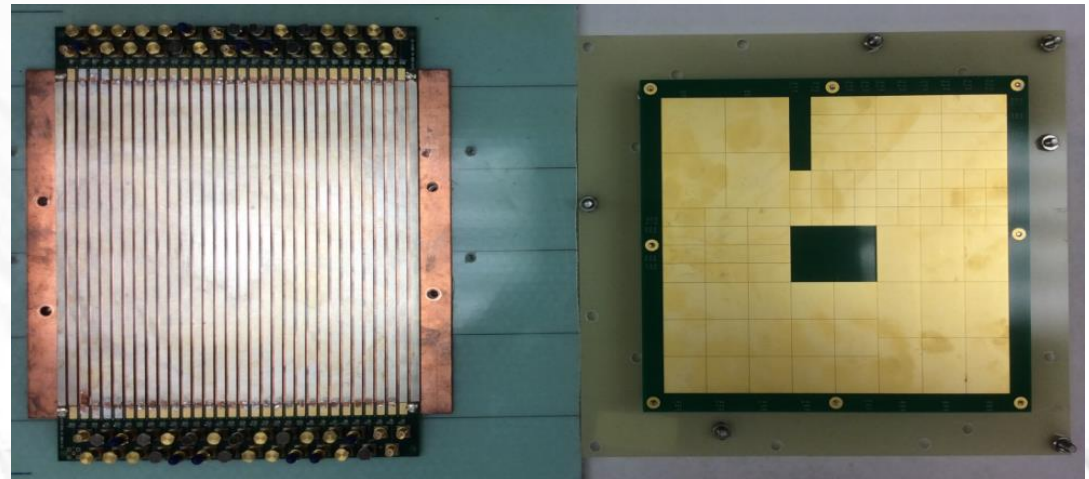
Gen-II LAPPD: "inside-out" anode

Custom anode is outside

Compatible with high rate applications



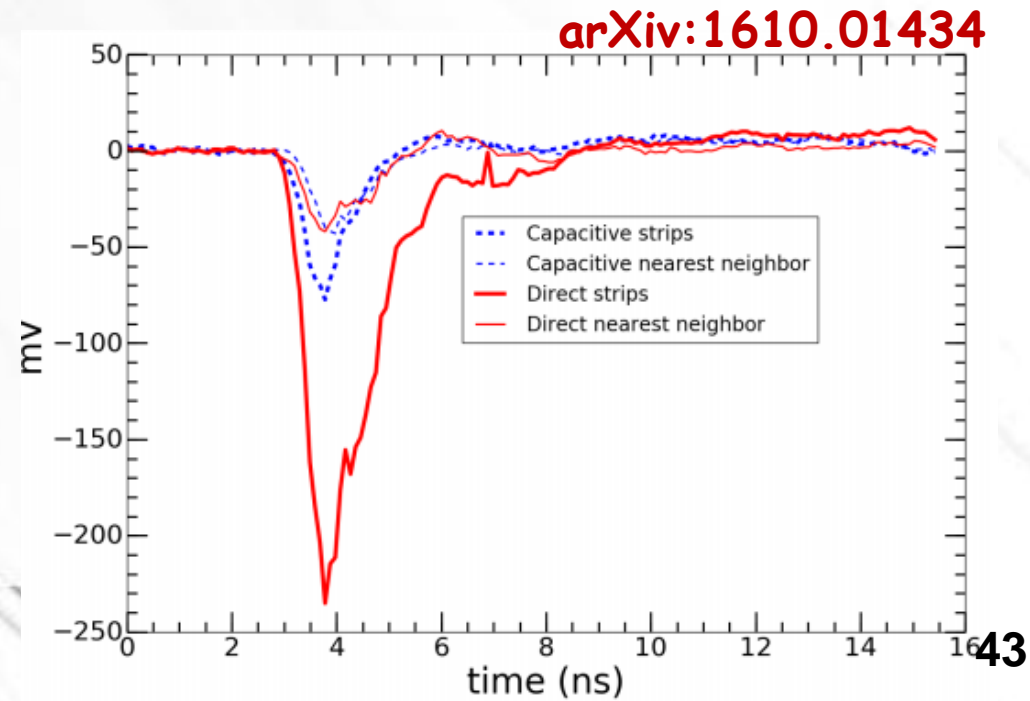
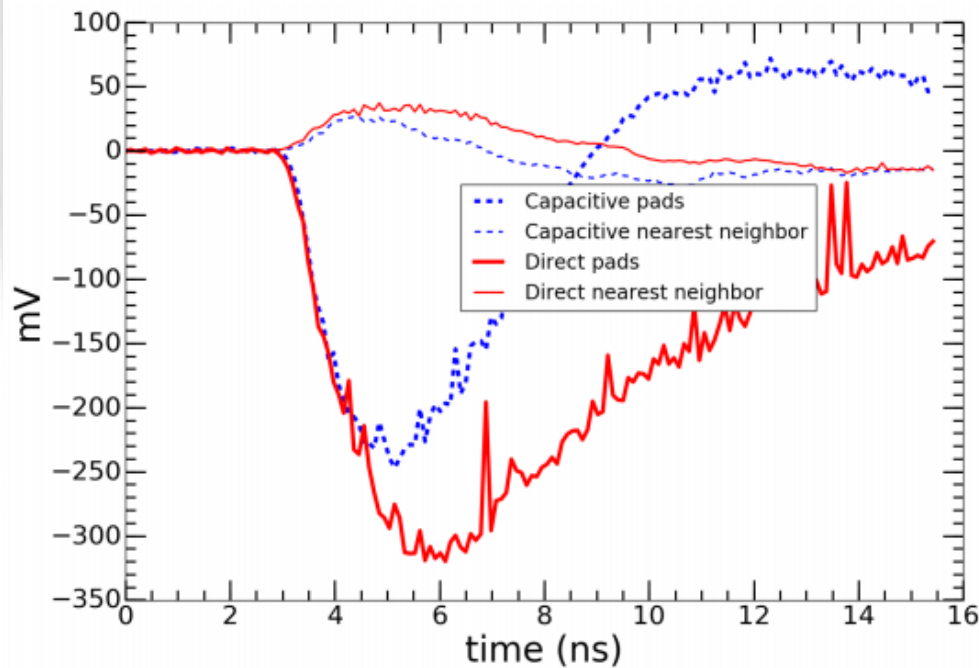
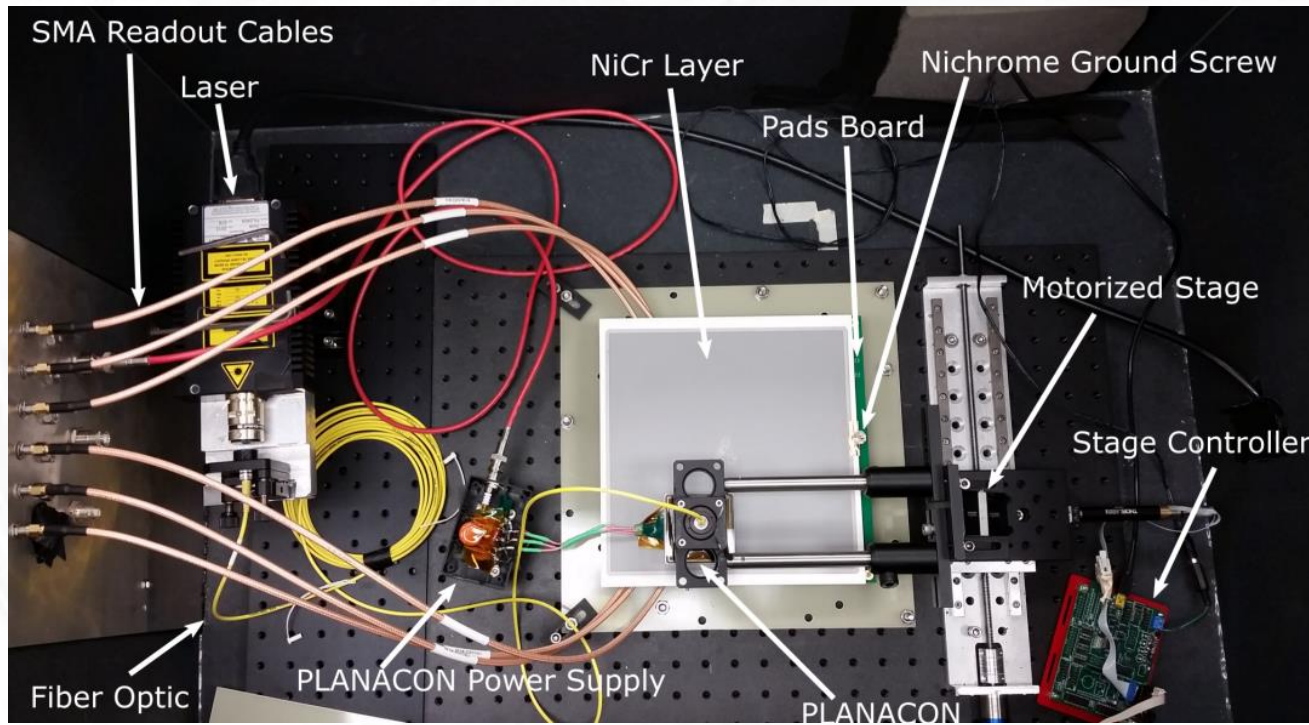
Choose your own readout pattern



For details see
arXiv:1610.01434
(submitted to NIM)

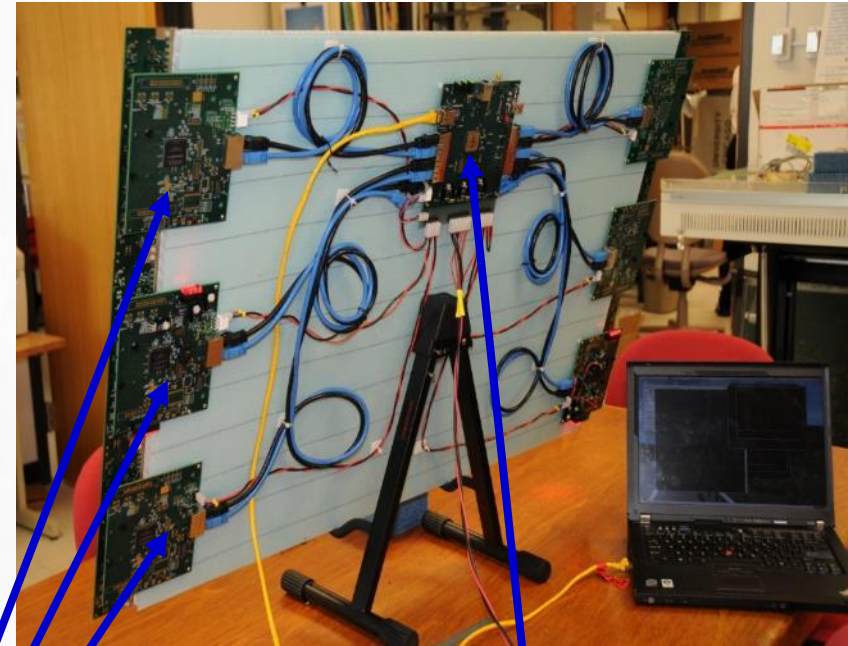
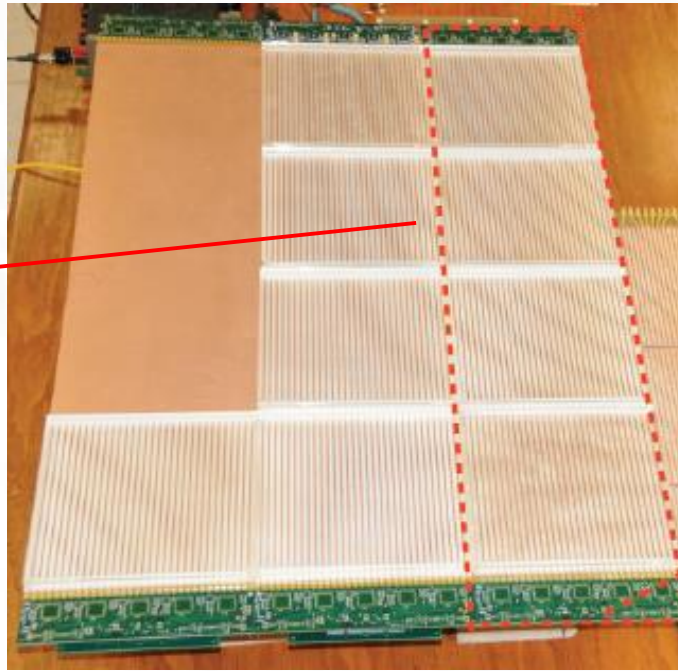
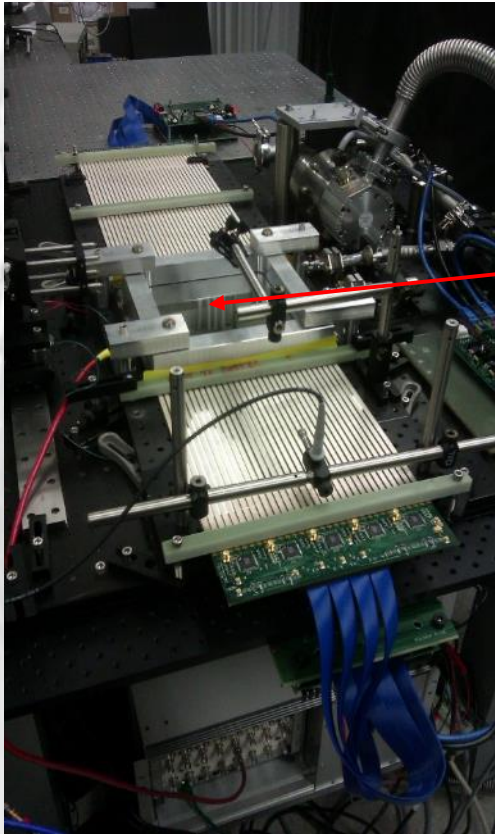
Inside-out Anode Testing

Evan Angelico
and
Todd Seiss



arXiv:1610.01434

LAPPD Electronics @ UChicago

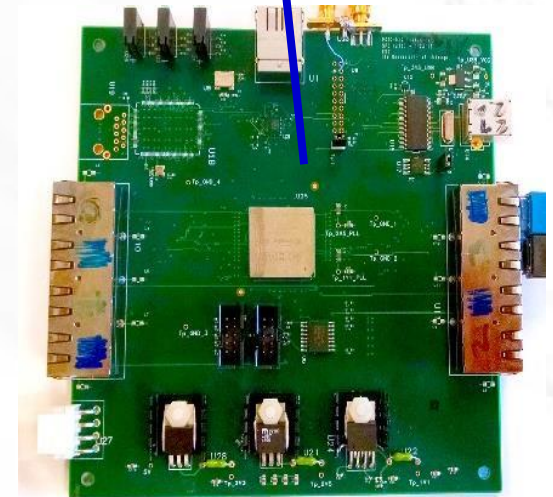


NIM 711 (2013) 124
Delay-line anode
- 1.6 GHz bandwidth
- number of channels
scales linearly with area

NIM 735 (2014) 452
PSEC-4 ASIC chip
- 6-channel, 1.5 GHz, 10-15 GS/s

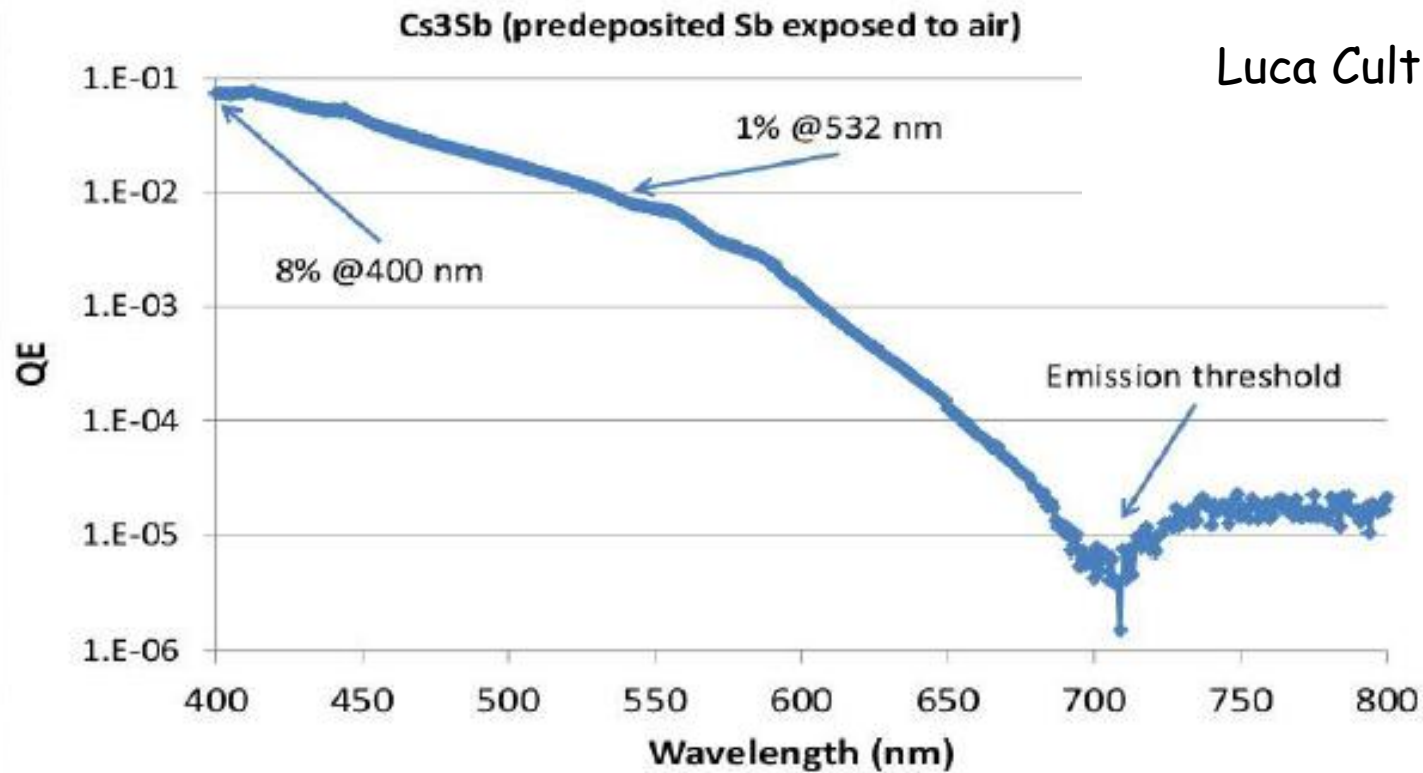


**30-Channel ACDC Card
(5 PSEC-4)**



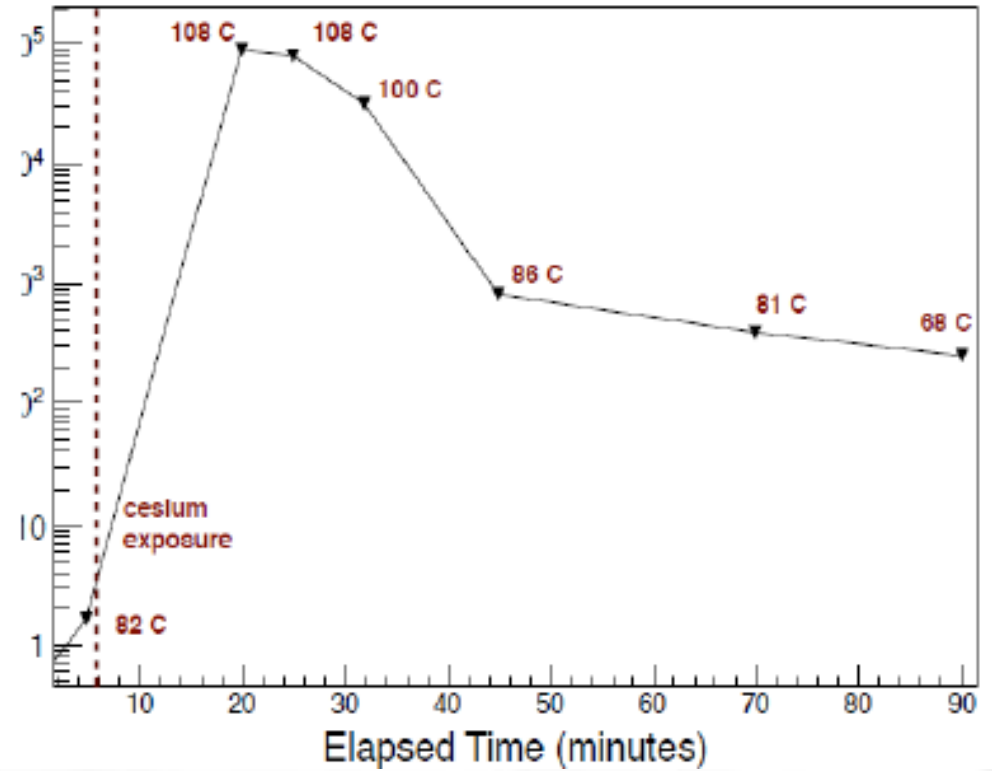
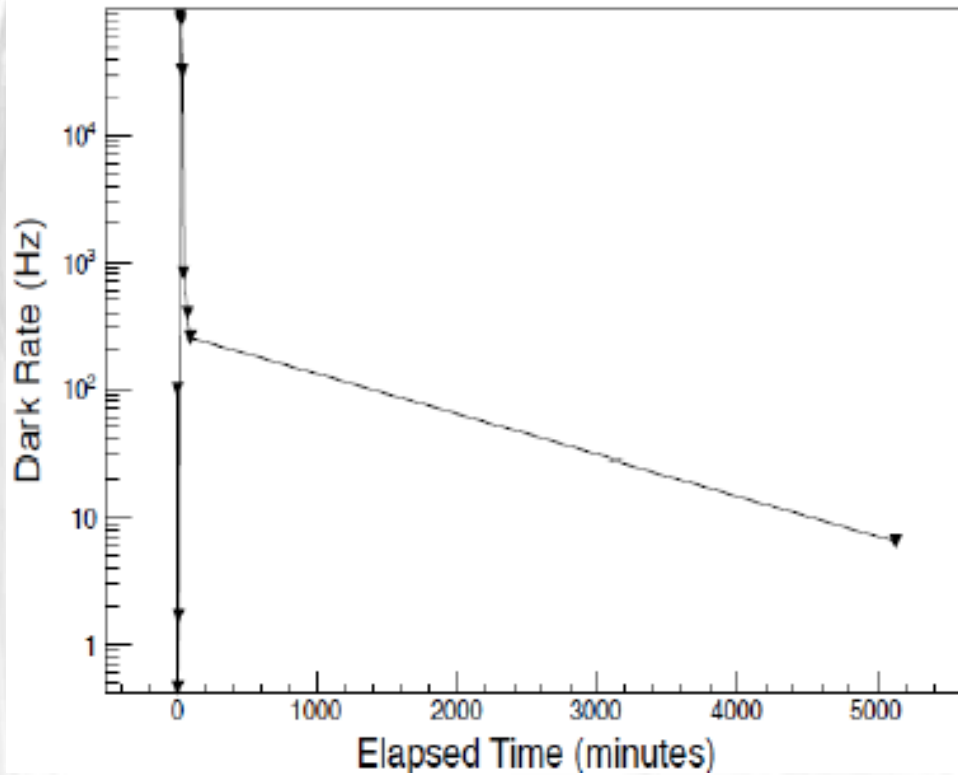
**Central Card
(4-ACDC;120ch)**

Can you make PC after Sb was exposed to air?



What about noise in the MCPs after Cs-ation?

Matt Wetstein



Indium seal recipes exist for a long time

We adapted NiCr-Cu scheme
from O.Siegmund at SSL UC Berkeley



Why do we need another indium seal recipe?

Make larger photo-detectors

Our recipe scales well to large perimeter

Simplify the assembly process

Our recipe is compatible with PMT-like batch
production

In-Situ Process Pre-requisite

Reliable hermetic seal over a 90-cm long perimeter

Input: Indium Solder Flat Seal Recipe

- Two glass parts with flat contact surfaces

Process:

- Coat 200 nm of NiCr and 200 nm of Cu on each contact surface (adapted from seals by O.Siegmund at SSL UC Berkeley)
- Make a sandwich with indium wire
- Bake in vacuum at 250-300C for 24hrs

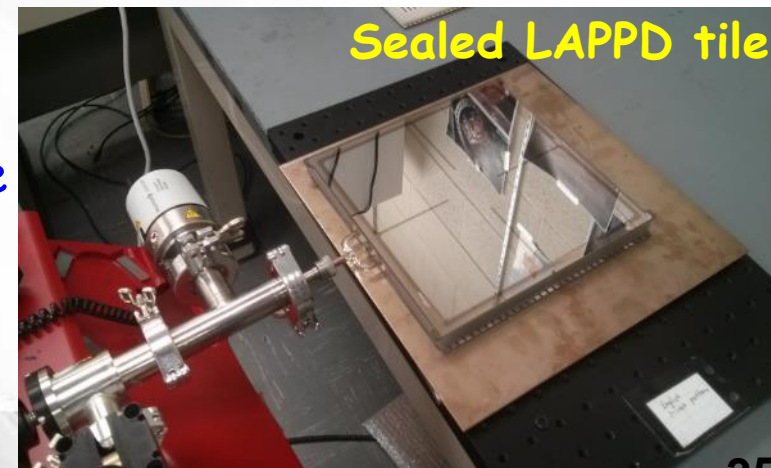
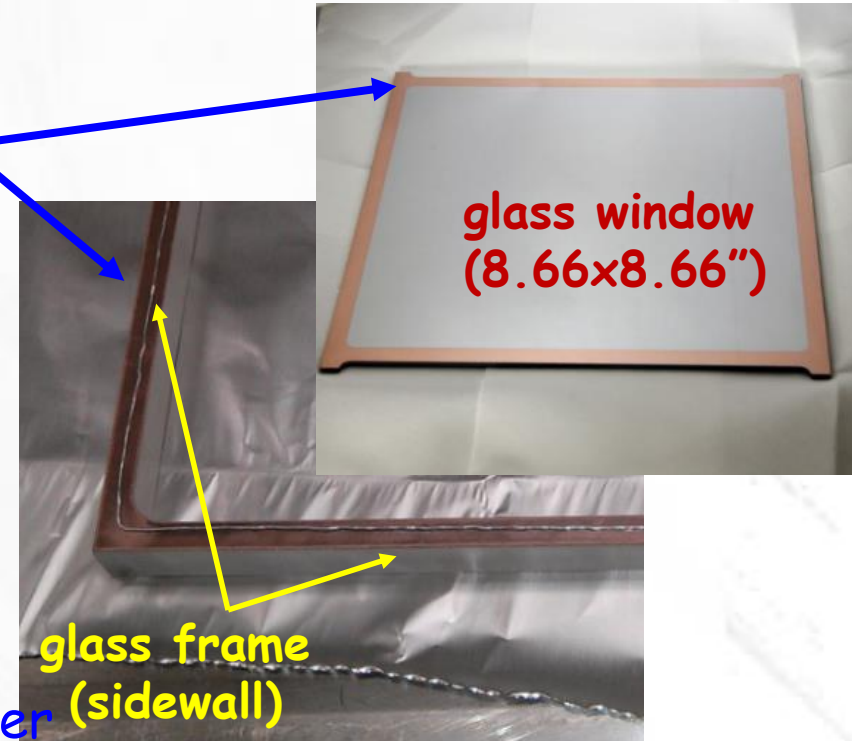
Key features:

- A good compression over the entire perimeter is needed to compensate for non-flatness and to ensure a good contact
- In good seals indium penetrates through entire NiCr layer (Cu always "dissolves")

This recipe is now understood

It works well over large perimeters

Metallization and compression are critical

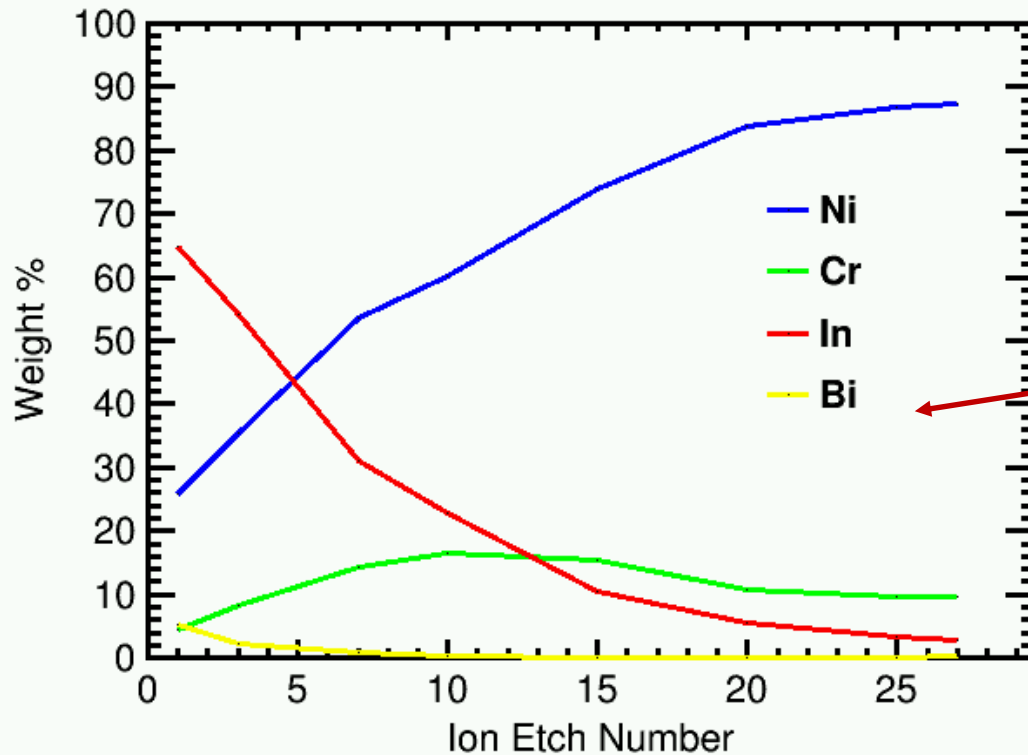


Metallurgy of the Seal

Moderate temperatures and short exposure time:

- A thin layer of copper quickly dissolves in molten indium
 - Indium diffuses into the NiCr layer

Depth profile XPS



Layer depth (uncalibrated)

Low melting InBi alloy allows to explore temperatures below melting of pure In (157C)

Glass with NiCr-Cu metallization exposed to InBi at ~100C for <1hrs (it seals at these conditions)



InBi was scraped when still above melting (72C)

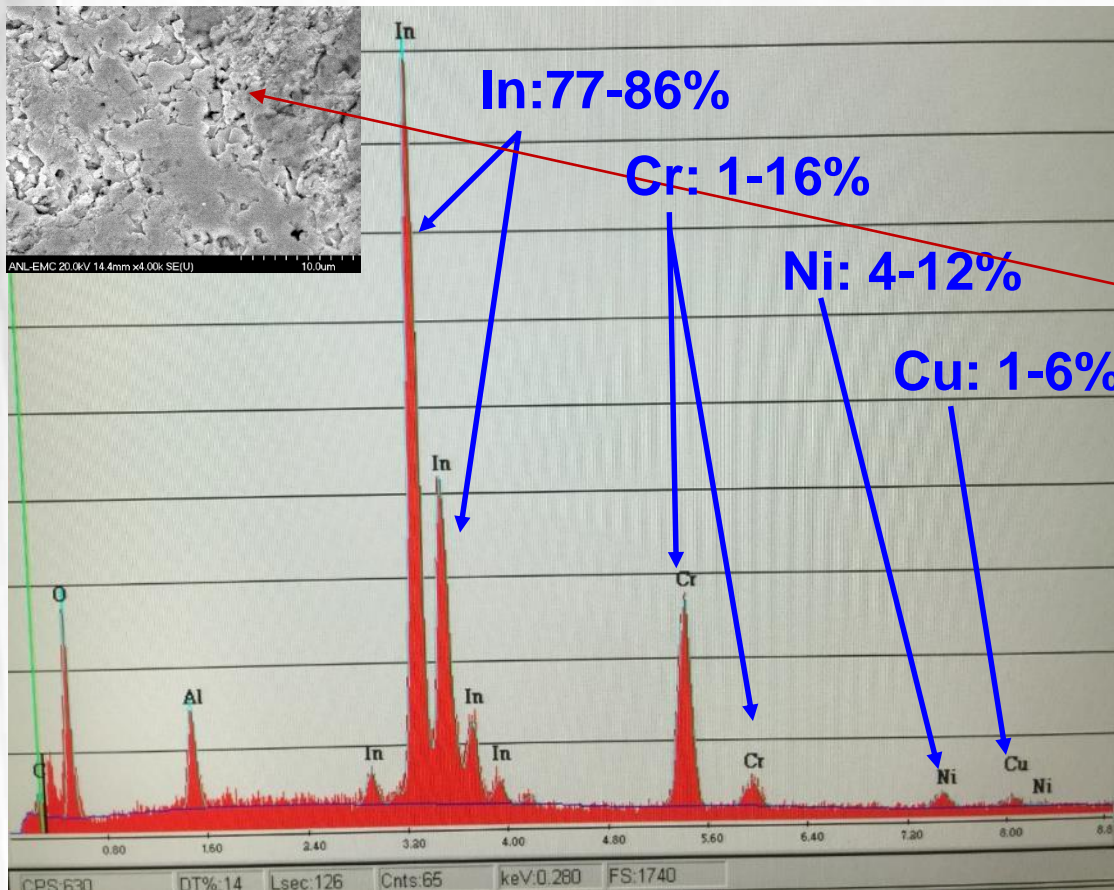
The ion etch number is a measure for the depth of each XPS run

XPS access courtesy of J. Kurley and A. Filatov at UChicago

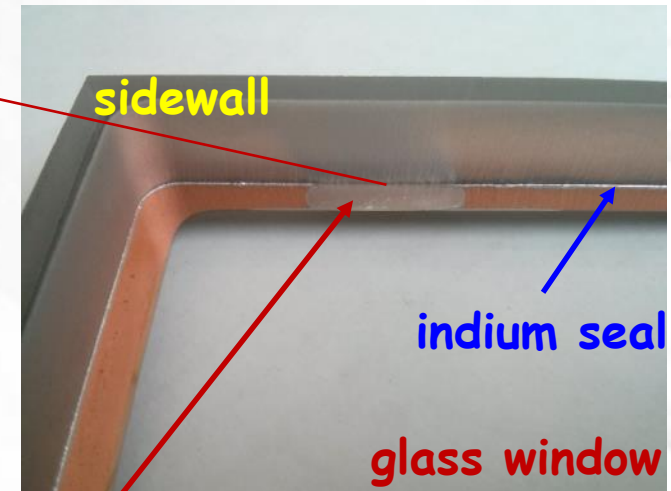
Metallurgy of the Seal

- High temperatures and long exposure time
- Indium penetrates through entire NiCr layer

SEM and EDAX of the metal surface scraped at the interface



Glass with NiCr-Cu metallization bonded by **pure In** at ~250C for 2hrs (it seals at these conditions)



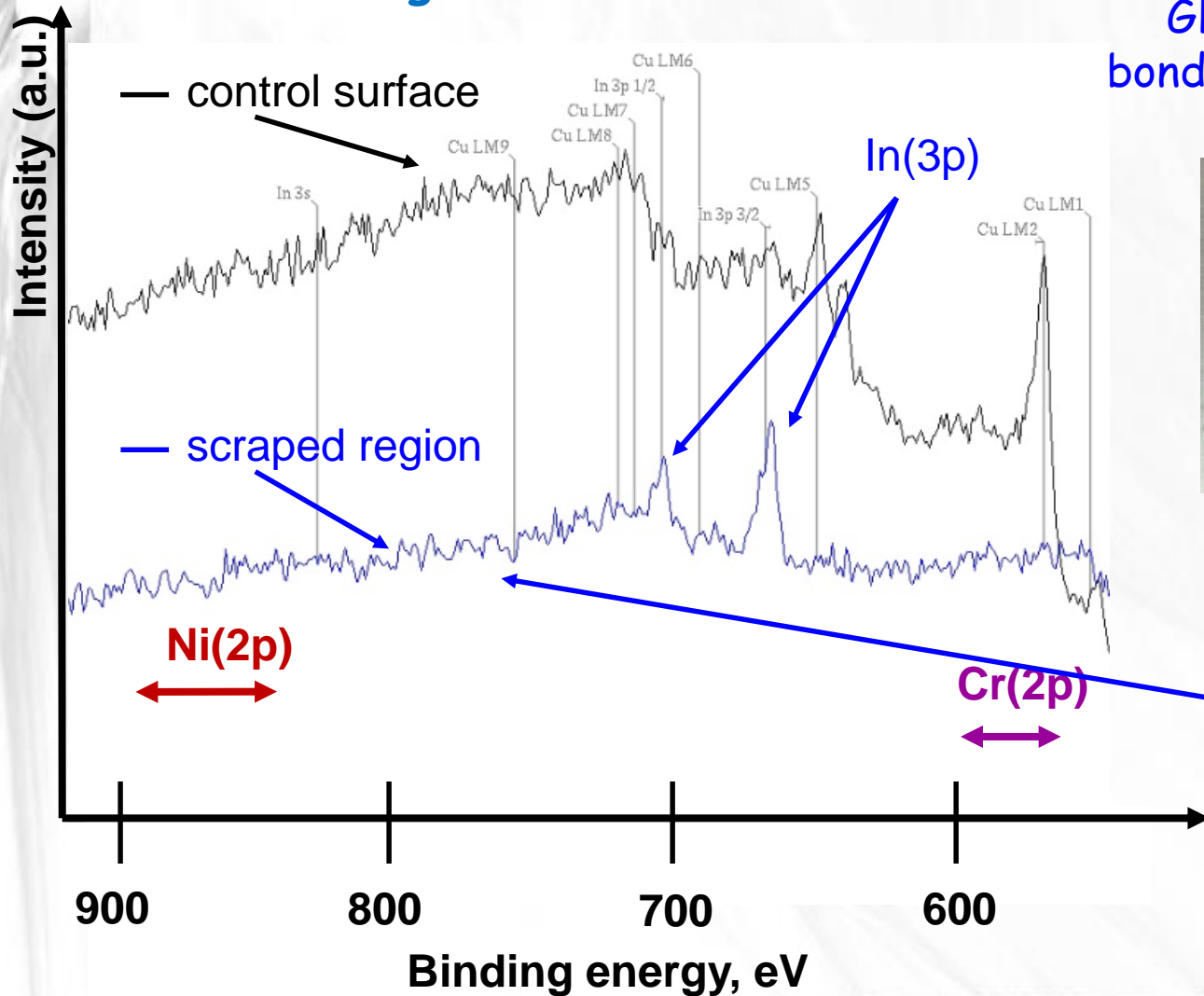
Cut and scrape at the metal-glass interface

Metallurgy of a Good Seal

Higher temperatures and longer exposure time

- Indium penetrates through entire NiCr layer

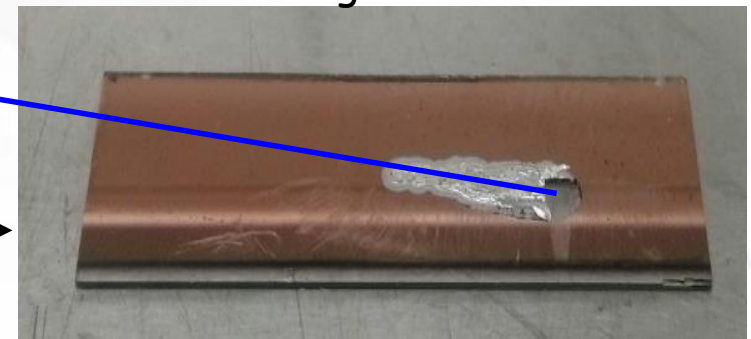
XPS of the glass side of the interface



Glass with NiCr-Cu metallization bonded by **pure In** at **~350C** for **24hrs** (it seals at these conditions)



Cut and scrape at the metal-glass interface



We now reliably seal at **250-300C** for **12-24hrs**

The 2013 Transition from LAPPD to Production: The 4 Parallel Paths

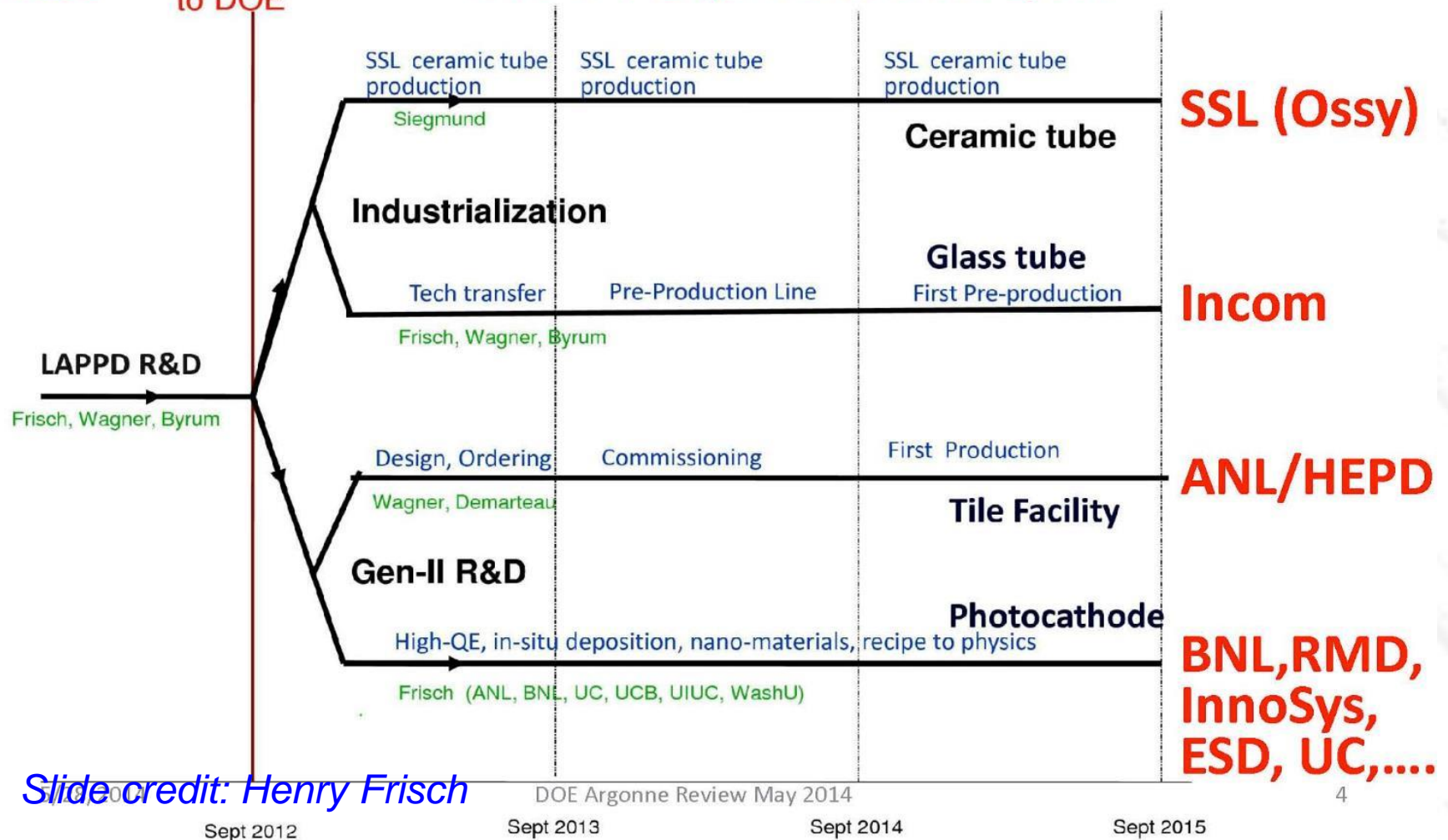
Dec 12, 2012 Presentation to DOE

(a UC view)

R&D

Presentation to DOE

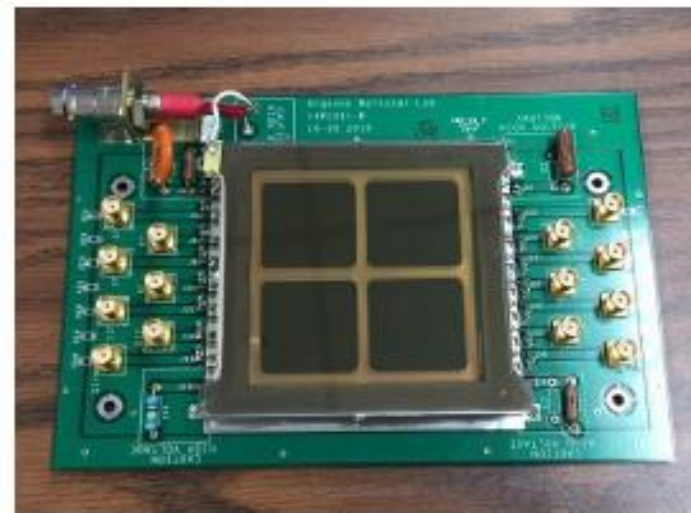
LAPPD Pre-production Project



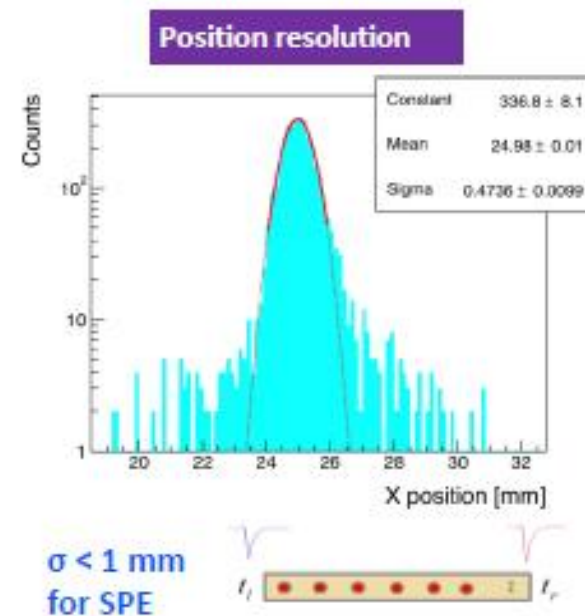
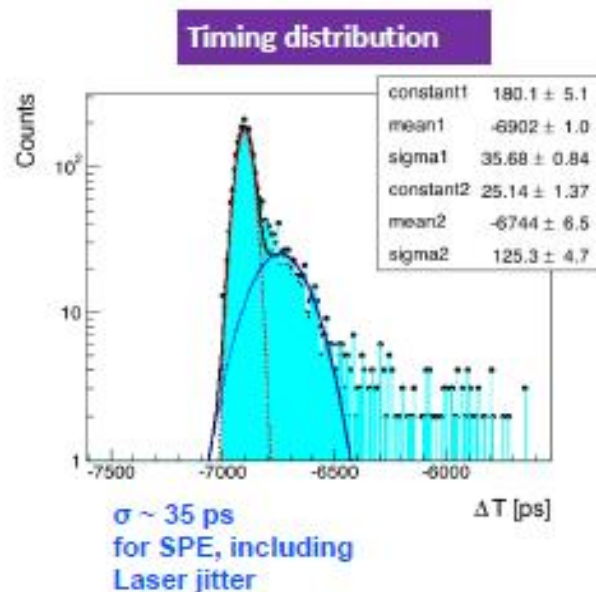
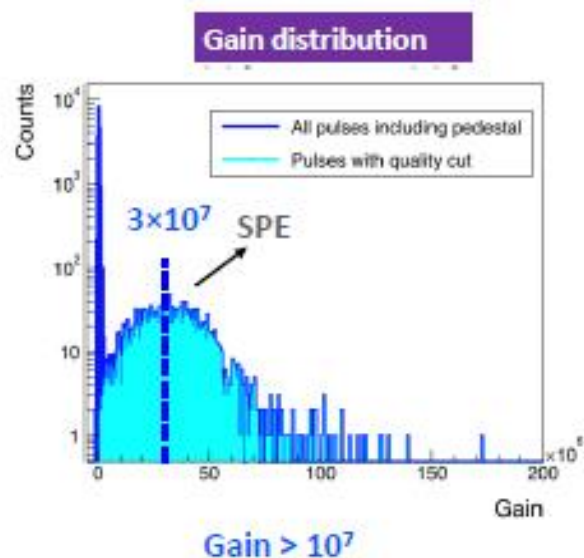
Slide credit: Henry Frisch

Argonne 6x6 cm² Photo-Detectors

- Argonne routinely producing 6X6 cm² functional detectors with K₂CsSb photocathode
- New IBD-1 design allows HV optimization, as biasing individual components possible
- In addition to assembly of photo-detectors, laser testing facility available and photocathode research ongoing.
- Performance:
 - Gain > 10⁷
 - Quantum efficiency ~ 15%
 - Time resolution including the laser jitter: $\sigma \sim 35$ ps
 - Position resolution along anode strip: < 1 mm
 - Rate capability > 1 MHz/cm² for single photoelectrons

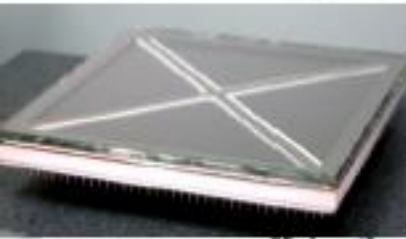


Argonne 6X6 cm MCP-PMT on custom readout board

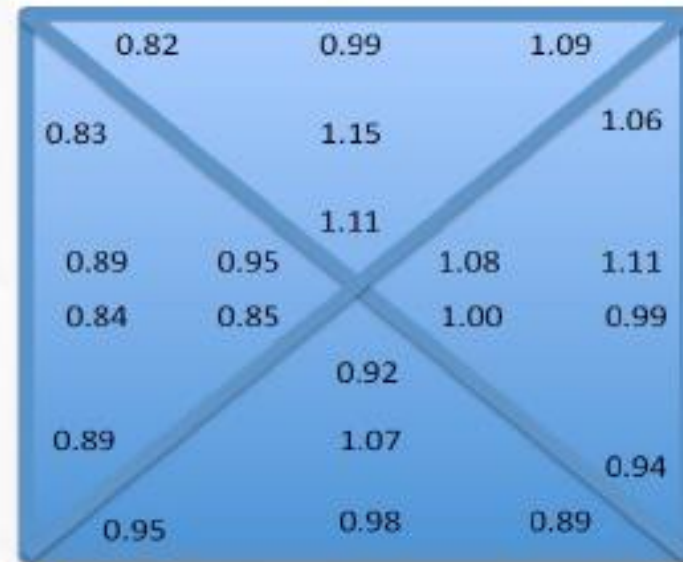
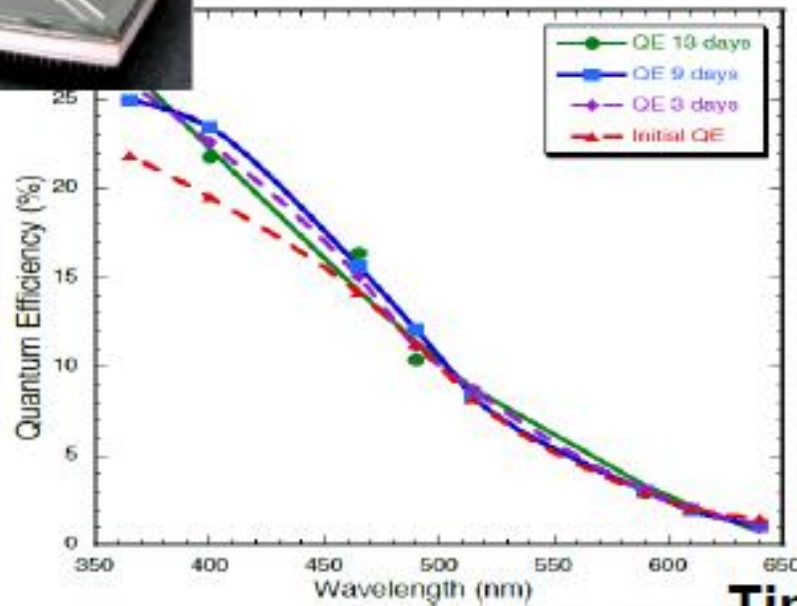


SSL Ceramic LAPPD Tile Results

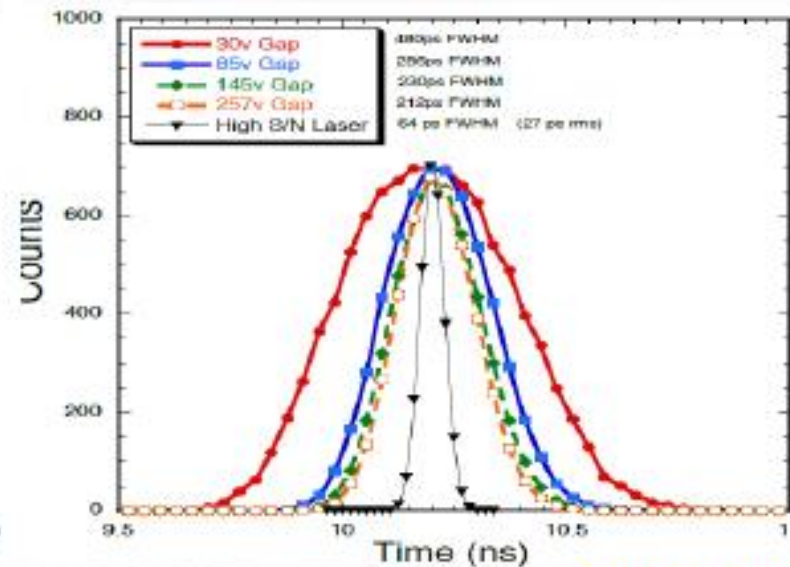
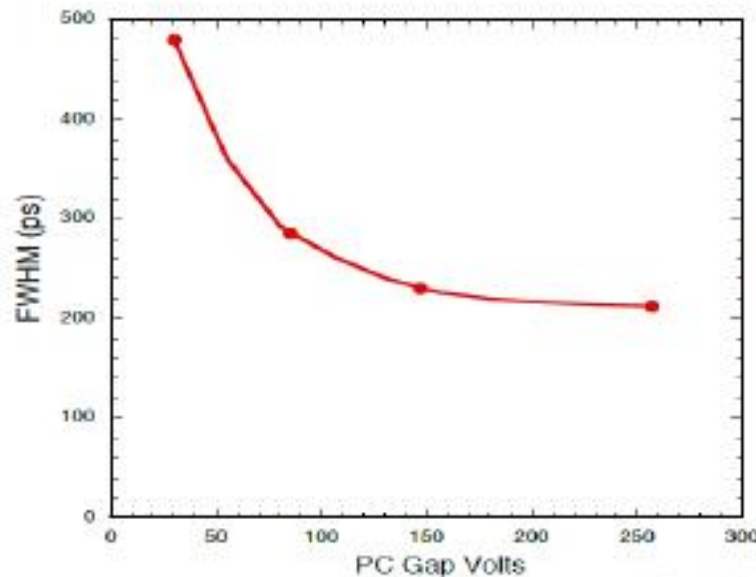
Measurements after full processing cycle inside the vacuum chamber



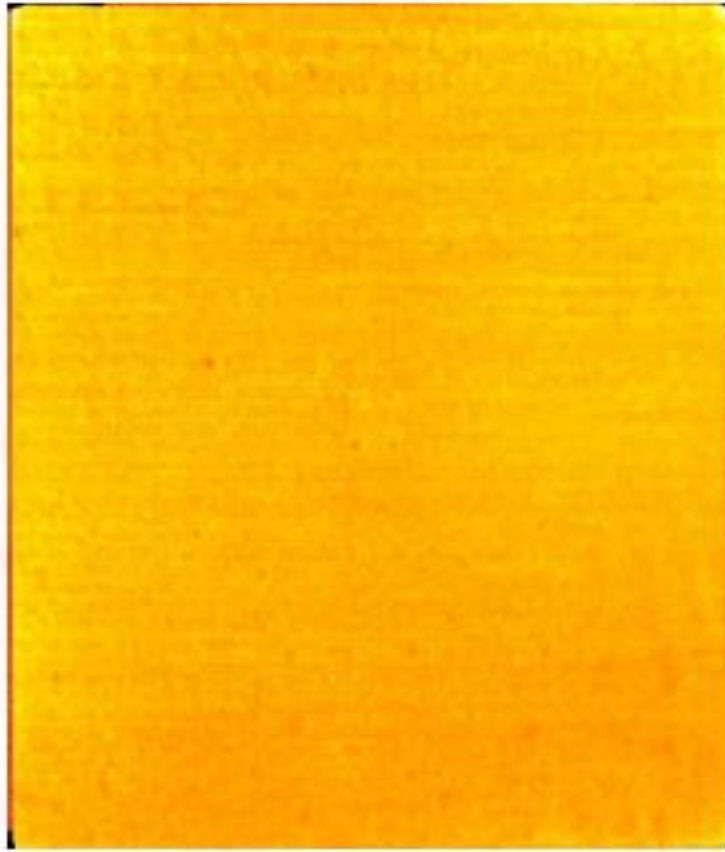
QE



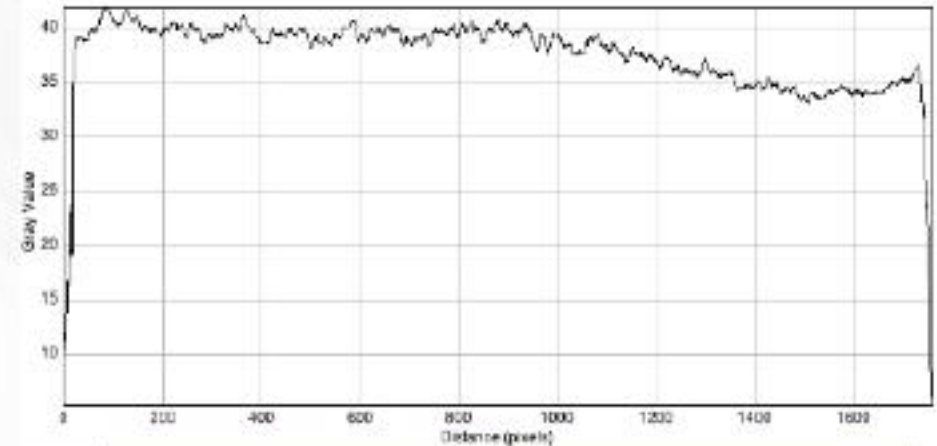
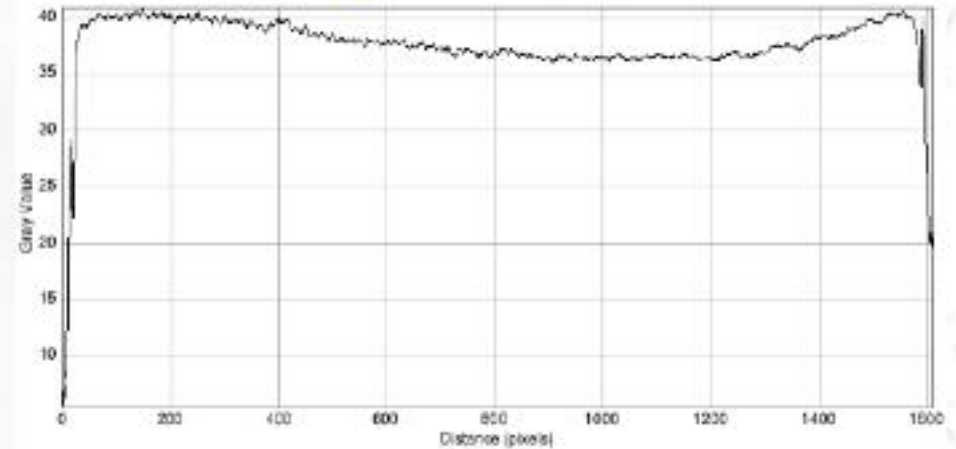
Timing



Gain Uniformity



Gain map image for a pair of 20 μm pore, 60:1 L/D, ALD borosilicate MCPs, 950 V per MCP, 184 nm UV



Gain is uniform within $\sim 15\%$
across full 20 x 20 cm^2 area

O.H.W. Siegmund, N. Richner, G. Gunjala, J.B. McPhate, A.S. Tremsin, H.J. Frisch, J. Elam, A. Mane, R. Wagner, C.A. Craven, M.J. Minot, "Performance Characteristics of Atomic Layer Functionalized Microchannel Plates" Proc. SPIE 8859-34, in press (2013).

Noise $< 0.1 \text{ counts cm}^{-2} \text{ s}^{-1}$