# Measurements of the Gain, Time Resolution and Spatial Resolution of a 20x20cm MCP-based Picosecond Photo-Detector

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for the LAPPD Collaboration





Vienna 02/12/2013

# Outline



- Motivation
- LAPPD design concept
- LAPPD components
  - Micro-channel plates (MCPs)
  - Electronics
- System integration and testing
- Summary and plans

## Colliders



## "A jet is a narrow cone of hadrons and other particles....'

- Can we be more specific about jets? - quark content of charged particles
- 4-vectors





Photons arrive first, followed by pions, kaons, etc. <sup>3</sup>

# Colliders





- Tie the photons to the correct vertex for precise  $H{\rightarrow}\gamma\gamma$  mass reconstruction
- Associate (often forwad) jets with VBF Higgs or WW scattering

# Neutrinos



## Can we build an optical TPC? H. Nicholson Hermetic TOF Water anode **Cherenkov Detector** MCP photodetector photocathode wavefront cherenkov cone charged current interaction vertex V measurement of photon position and time

# Reconstruct tracks from measurement of position and arrival time of the photons

## **Neutrinos**





## **Rare Kaon Decays**





# **Medical Imaging**







Need: ~50ps

## **Large Area Picosecond Photo Detectors**





- Large area
- Fast timing
- Inexpensive



# **Super Module**





- <u>Thin</u> planar glass body detector
- Tiles share single delay line anode
- Fully integrated electronics



# Glass Package (20x20cm<sup>2</sup>)



11





- Cheap, widely available float glass
- Anode is made by silk-screening
- Flat panel
- No pins, single HV cable
- Modular design
- High bandwidth 50  $\Omega$  object
  - designed for fast timing



Ceramic body packaging is a parallel (and collaborative) effort at Berkeley SSL

# **LAPPD Components**





## **MCP Fundamentals**





#### **Conventional Pb-glass MCP**



#### Incom glass substrate



# MCP by Atomic Layer Deposition (ALD)



Beneq reactor for ALD @Argonne National Laboratory *A.Mane, J.Elam* 



33mm plate



pore





## **33mm ALD-MCP Performance**



#### J.McPhate, O.Seigmund

Background Events



# 8x8" ALD-MCP Gain Uniformity



#### J.McPhate, O.Seigmund





# **RF Strip Line Anode**



#### H.Grabas, R.Obaid, E.Oberla, H.Frisch J.F.Genat



#### A.Axtell, P.Jaynes

- Silk-screened silver on inexpensive glass
- 50  $\Omega$  impedance
- 1.6-0.4GHz bandwidth







# Scope-on-a-chip



E.Oberla, K.Nishimura, G.Varner



## Designed by Eric Oberla (UC grad student)



#### Real digitized traces from anode 20 GS/scope 4-channels (142K\$) 5-channels (\$130 ?!)

# **System Integration and Testing**



19

#### B.Adams, A.E., E.Oberla, R.Obaid, A.Vostrikov, M.Wetstein



33mm Testing

8" Testing

Complete detector systems

- Operational experience
- Testing fundamental properties of MCPs
- Study wide variety of sample prototypes
- Demonstrate working 8" MCPs
- Test near complete detector systems with realistic anode
- Optimize and measure key resolutions

- Demonstrate complete sealed-tube detector
- Study characteristics of 80cm anode
- Test integrated front-end electronics in fully operational conditions

# **8" MCP in Action**





**∆T** = 15ps

20

►∆X = 1/2 ∆T 2/3c = 1.5mm

# **Differential Time Resolution**





## **Time-of-Flight Resolution**





# **System Integration: "Demountable"**



#### Demountable 1.0 (May 2012)



#### Demountable 3.0 (Sep-Dec 2012)









#### First results with 90cm-long anode



#### 38 picosecond differential time resolution

#### 46 picosecond Transit Time Spread

# "Demountable" – Full PSEC4 readout





## **Position Reconstruction**





- Many applications can benefit from precise timing and large area coverage
- Picosecond timing on large area seems to be within the reach of LAPPD (working in a large parameter space of cost and performance)
- 1 year goal: produce first sealed tube
- 3 years goal: deliver first tile systems to early adopters
- More info on the web: http://psec.uchicago.edu/

http://psec.uchicago.edu/blogs/lappd/

# **APS Testing Team**





# **Back Up**



# Sub-picosecond Pulsed Laser @APS ANL





# Background





## Background, 20cm, 20µm pore ALD-MCP Pairs



- 20µm pore, 60:1 L/d ALD-MCP pair,
  0.7mm gap/200v.
- Background very low !! 0.068 cnts sec<sup>-1</sup> cm<sup>-2</sup> is a factor of 4 lower than normal glass MCPs.
- This is a consistent observation for all MCPs with this substrate material and relates to the low intrinsic radioactivity of the glass.
- Without lead content the cross section for high energy events is also lower than standard glasses.
- There are issues with hotspots on some substrates, however this can be addressed

20cm MCP pair background, 2000 sec, 0.068 cnts sec<sup>-1</sup> cm<sup>-2</sup>. 2k x 2k pixel imaging.

31

# **Timing Limits**





## Pulse shape fitting



Figure: Noise filter is OFF.

Pulse shape is fitted with Gaussian between two black lines.

A. Vostrikov (UChicago)

Time Resolution Measurements for 8" MCP



Figure: Noise filter is OFF.

Figure: Noise filter is ON.

- Pulses with amplitude between 110 and 130 mV selected.
- Time difference distribution is fitted with Gaussian.
- Time resolution is  $\sigma$ -parameter of the fit.

A. Vostrikov (UChicago)

## Differential time resolution vs. Pulse amplitude





Figure: Differential time resolution as a function of pulse amplitude.

Figure: Differential time resolution as a function of inverse pulse amplitude.

11 / 12

#### SORMA WEST 2012



2012 IEEE Symposium on and Applications

# MCP pulses and timing





## Time resolution determinants:

- 1) Signal to noise
- 2) Analog Bandwidth
- 3) Sampling rate
- 4) Signal statistics

## Timing analysis approach

- Fit rising edge
- Use constant fraction • descriminant

## Questions

- **Time resolution**
- Position resolution





# **Hermetic Packaging**



# **Frit Seal**



#### J.Gregar, M.Minot





- 1) Attach pump out tube to 8.66x8.66" frame
- 2) Apply schott #G018-223 K3 frit paste to frame
- 3) Fire the frit (many trials to optimize parameters)
- 4) Prepare for anode plate frit sealing
- 5) Position anode on top of the frame

## 6) Add weight

- Tile bases are reliably reproducible
- Mechanical and vacuum properties have been tested

# **Top Seal**



- How to close frit sealed tile base at the top and stay at moderate temperatures? Top Seal problem
- Use indium or indium alloys
- soft metal
- low melting point (157C for pure In)
- essentially zero vapor pressure
- indium-glass seals are successfully used by industry



## "Cold Seal"



### Hydraulic system

#### **Spring compression**





M.Kupfer, D.Walters, J.E.Indacochea



## "Hot Seal"



## Phase I (in air)





...indium oxidizes quickly...

## Phase IIa (in inert atmosphere)



...indium doesn't stick to glass if no  $O_2$ ...

There is also "Groove Seal" effort at SSL

#### A.E., R.Obaid, R.Northrop, R.Metz

## Phase IIb (add NiCr-Cu layer)















## **Photocathodes**



#### Summary of cathodes grown by Burle Equip



## **Photocathodes at ANL**



## $K_2$ CsSb





## R.Wagner, J.Xie, et.al with K.Attenkofer @BNL



QE Map







## **Photocathodes at SSL**





#### J.McPhate, O.Seigmund



## **Commissioning of Optical Station**



- Movable optical station can be shared with different growth facilities in the lab.
- QE measurement by Hamamatsu and ANL optical station agree well with each other indicating the home-built optical station is accurate.

## **Small PMT Photocathode Characterization**



- Cathodes exhibit characteristic I-V behavior, with QE as high as 24% at 370 nm.
- The quick drop at short wavelength is due to glass absorption.

# The Chalice Design



- Design is based on the small PMT tube, the chalice can be seen as a LARGE PMT tube.
- Top glass plate is replaceable for reuse.
- Chalice structure is supported by external legs.
- An X-Y scanner was designed and built for QE scan.

# Sb Beads Arrangements for the Chalice (4"X4")

- Numerical simulation of Sb thickness as a function of Sb beads arrangements and distance from window;
- 4 Sb beads arrangement
- 2.5" distance

Simulation of relative Sb



## **Comparison of QE Map and Sb Transmission Map**

Simulation of relative Sb

0.9

0.8

0.7

0.6

0.5

0.4

0.3

thiēkness

0.5

-0.5



Center nail ("lightning rod") for plasma generation



Center X: Lightning rod, which affect the Sb film deposition

## Sb Film Transmission Curve with Different Photocathode QE



- Film transmission with known QE were measured and plotted.
- Film transmission increases as wavelength increases without regarding the QE value
- The film transmission values at 400 nm were chosen to plot the relation between KCs-Sb cathode QE and film transmission.
- The highest QE is around 78% Sb transmission (400nm beam).

## Chalice Photocathode Characterization (7")



Flat cathode with average QE (~16%), the highest QE spot reaches over 22%, and the higher QE is at the corner area, which is the thinner Sb area.
Sb thickness needs to be further reduced to improve QE.

## Imaging 20cm, 20µm pore ALD-MCP Pairs

A number (>25) of 20cm MCP substrates have been functionalized by ALD at ANL, re-electroded at UCB-SSL and put through detailed tests.

Expanded area view showing the mutifiber edge effects.





3 106





Image striping is due to the anode period modulation as the charge cloud sizes are too small for the anode. 20cm, 20 $\mu$ m pore, Al<sub>2</sub>O<sub>3</sub> SEY, MCP pair image with 185nm non uniform UV illumination.

# Indium Seal Reliability Tests

## Shear testing setup

#### M.Kupfer, D.Walters





## Seal strength by shear testing

- Limit for the indium bulk strength is 600-760psi
  - tested on 1x1" parts made of copper
  - indium bonds with copper very well
  - the failure is always in the indium bulk and not in the interface
- Measured strength for the glass parts is up to 400psi
- Measured strength for the Cu coated parts is 500-600psi
- The failure is in the interface in the most cases

## Aging tests:

- Sealed parts are heated to 80C and 130C for extended period of time
- Most samples remain leak tight
- Some develop O(10<sup>-10</sup>) cc/s leaks

## **Shear Test Results**

credit to Marc and Dean

## Hot seal

## **Cold seal** Aging Matrix

Leak tight sam	ples: _	Coating	80 °C 68 Hours	80 °C 172 Hours	130 °C 42 hours	130 °C 213 Hours	Shearing Force (lbs)
Bare glass #1 Bare glass #2 Bare glass with groove Cu coated glass #3 Cu coated glass #4		Silver (52ln/48Sn Solder)	Leak (10 <sup>-10</sup> )	Leak (10 <sup>-10</sup> )	Leak (10 <sup>-10</sup> )	Leak Tight	N/A
	390 lbs 345 lbs	Titanium	Leak Tight	Leak Tight	Leak Tight	Leak (10 <sup>-10</sup> )	138.24
		Chromium	Leak Tight	Leak Tight	Leak Tight	Leak (10 <sup>-10</sup> )	173.73
Samples with a	leak:	Bare Glass	Leak Tight	Leak Tight	Leak Tight	Leak (10 <sup>-10</sup> )	186.21
Bare glass #4 Cu coated glass #1 Cu coated glass #2	47 lbs 213 lbs	Nichrome	Leak Tight	Leak Tight	Leak Tight	Leak Tight	218.32
	221 lbs	ITO	Leak Tight	Leak Tight	Leak Tight	Leak Tight	191.76



Joining Science and Advanced Materials Research Laboratory

The University of Illinois at Chicag

The strength limit determined from 1x1" all copper parts was 600-700 psi When divided by area of ~0.66 inch<sup>2</sup>, Cu coated parts fall into 500-600 psi

54

The area of the interface is quite different between cold and hot seals





## TASKS AND RESPONSIBILITIES:

#### 8" Tile/Tube Fabrication: SSL/ANL/Industry Facility Roles

Institution	Mission	Year 1	Year 2	Year 3
SSL/UC Berkeley	Process Development	1 Tube/Cycle	1 Tube/Cycle	Customization
		4-6 Weeks/Cycle	2-4 Weeks/Cycle	
ANL	R&D, Application-Specific		1 Tile/Cycle <sup>†</sup>	1 Tile/Cycle <sup>†</sup>
	Development		4 Weeks/Cycle	2 Weeks/Cycle
Industrial Partner <sup>‡</sup>	Pilot Production,		1 Tile/Cycle	3 Tiles/Cycle
	Full-Scale Production		1 Week/Cycle	3-4 day
	Commercialization			turnaround
Total Available Tiles		1-4	10-20	50

Table 1: The roles of the collaborating partners in bringing the glass tile to commercial production.

Notes:

<sup>†</sup>Assuming the hiring of an experienced sealed-tube facility manager in 2013.

<sup>‡</sup>Assuming the industrial partner has access to an existing vacuum-transfer system that can be adapted to the LAPPD process.

5

- 1. TOF in the LArIAT Beam
  - a) Why: Simplest set-up that has a large impact on HEP programs
  - b) Straight-forward interface to experiment
  - c) Local, have collaborators in place;
  - d) Drop in for scintillators and PMTs at higher cost and better performance
  - e) Spec: 4 stand-alone single tile stations, 10 psec time resolution, 50KHz (needs checking)
    - 2. Small (1-4 m<sup>3</sup>) water neutrino detector prototype
      - a) Why: Comparison to simulation; test of the optical TPC concept with track reconstruction
      - b) If successful, no competition
      - c) From 1 to 6 SuperModules;
      - d) Spec: Single pe resolution ~ 100psec, low rate
- 3. Pre-converter in KOTO
  - a) Why: Archetype for 3D localization and precise timing of high energy photons
  - b) Good access to management and technical expertise in the experiment
  - c) If successful, no competition
  - d) 1-4 SuperModules
  - e) Spec: Timing = 1 psec; Rate = 200 kHz; Position = several mm; Trigger latency = 5 μsec
  - f) HEP benefit: Increased physics reach

## COST COMPARISONS DEPEND ON CAPABILITY Correlated time-space points can lower overall cost- for applications that don't need time-space resolution it's very unlikely MCP-PMTs will ever be as cheap as PMT's. However:



# Does it breaks when pumped? No, we have grid spacers





#### Track Reconstruction Using an "Isochron Transform"



Connect each hit to the vertex, through a two segment path, one segment representing the path of the charged particle, the other path representing the emitted light. There are two unknowns:

 $s_1$  and  $\alpha$ 

but there are two constraints:

 $s_1 + s_1 = d$  and  $\Delta t_{measured} = s_1/c + s_2 n/c$ 



#### Track Reconstruction Using an "Isochron Transform"

Of course, there is a rotational ambiguity in the position of possible tracks.



But, multiple hits from the same track will intersect maximally around their common emission point, resolving the degeneracy





When integrated over all hits, these regions of dense intersection points form clusters around those tracks that share a common vertex. Here we demonstrate closure on a simple two-track toy with light no scattering or dispersion



#### The limits of thinking bigger

