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and Applications

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Performance of Microchannel Plates Fabricated Using Atomic Layer Deposition

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CHICAGO

on behalf of the LAPPD collaboration

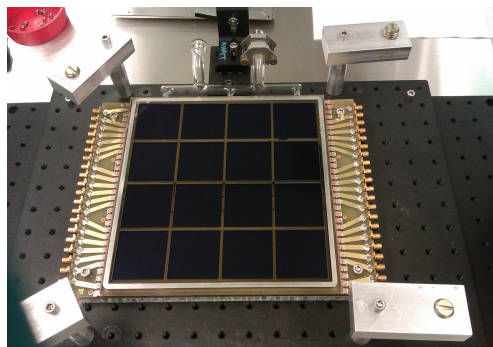
- *Introduction*
- *Performance
(timing)*
- *Conclusions*

May 17, 2012

Large Area Picosecond Photo Detectors (LAPPD)



PET scan
X-ray
Neutrons
Colliders
Neutrinos
...

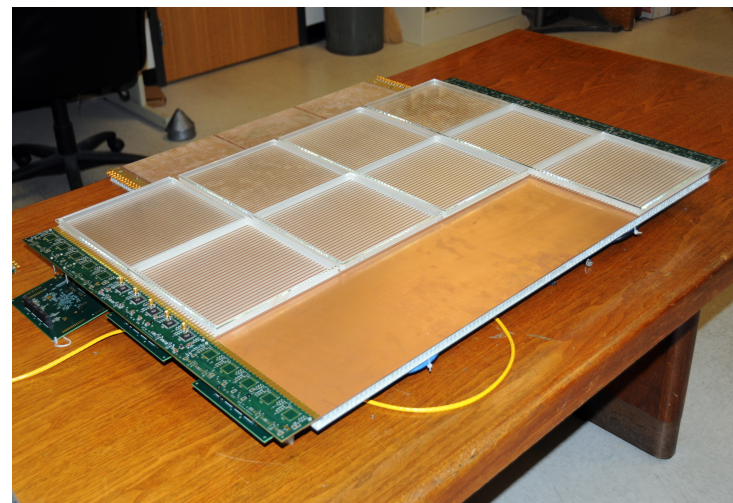


Goals:

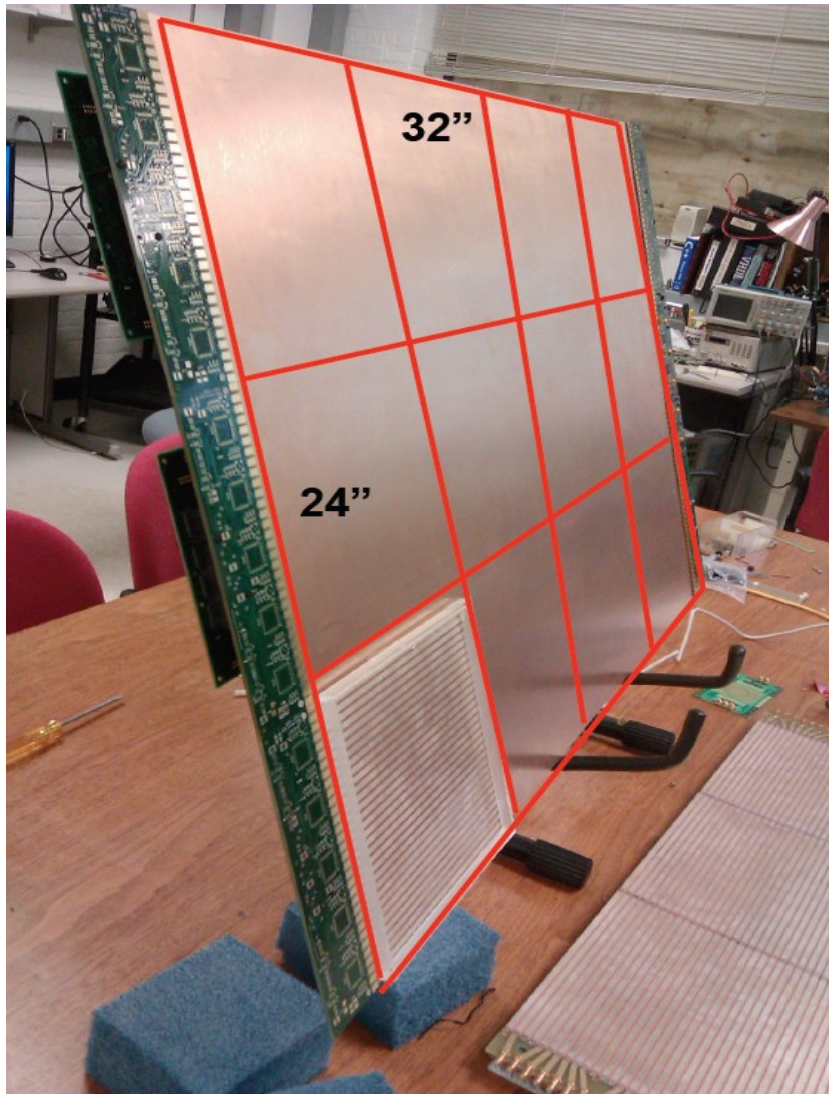
- *Large area*
- *Picosecond timing*

Components:

- *Photo-cathode*
- *Micro-channels plates*
- *Electronics*
- *Hermetic packaging*



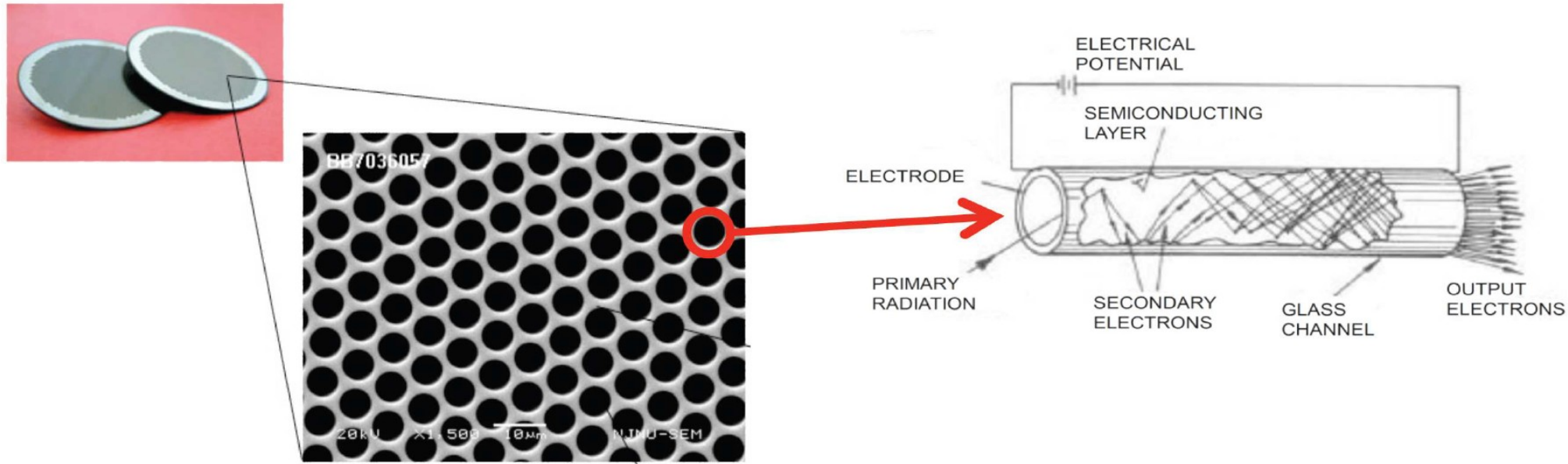
Super Module



- ***Thin planar glass body detector***
- ***MCPs share single delay line anode***
- ***Fully integrated electronics***



MCP fundamentals

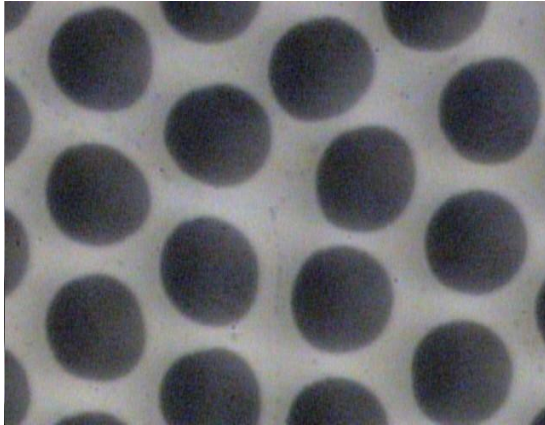


Many electron multipliers per unit area

- Glass substrate with micron pores
- Each pore acts as an electron multiplier
 - *secondary electron emission (SEE)*
 - *high voltage applied*
- Usually very expensive

Commercial MCP vs LAPPD MCP

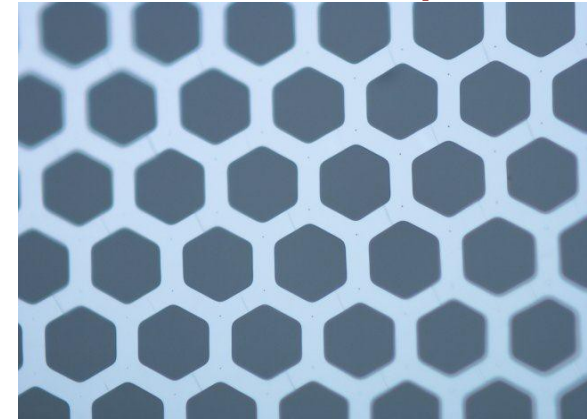
Conventional Pb-glass MCP



Three functions in one glass plate

- *Pores*
- *Resistive layer to provide electric field in the pore*
- *Pb-oxide layer serves as SEE layer*

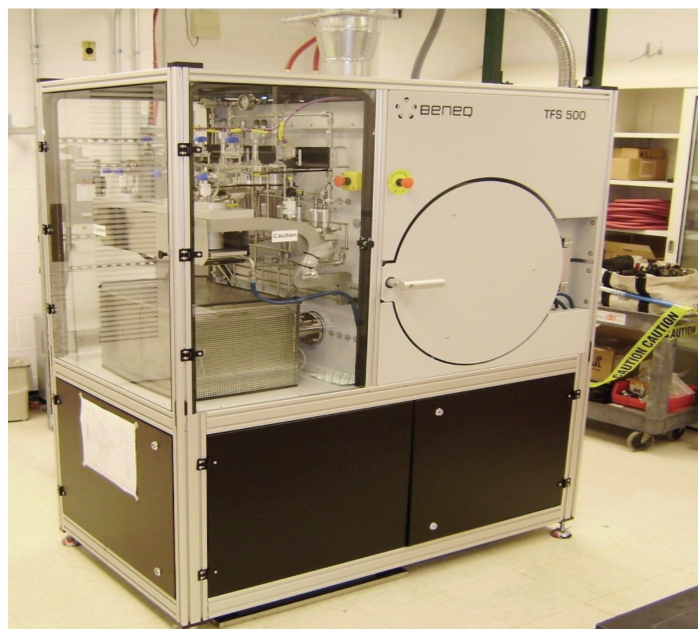
Incom glass substrate D~20micron, 65% open area



Separate the three functions

- *Pores (L/D~60)*
- *Resistive layer applied using Atomic layer deposition (ALD)*
- *SEE layer applied using ALD*

MCP by Atomic Layer Deposition (ALD)

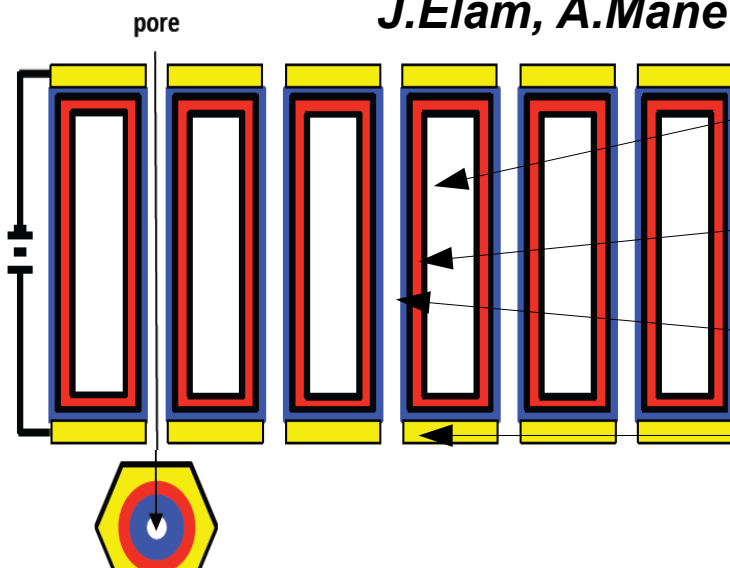
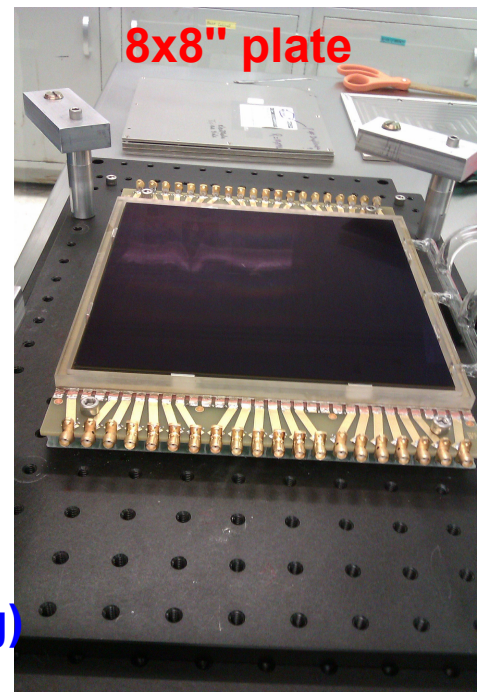


J.Elam, A.Mane

Beneq reactor for ALD

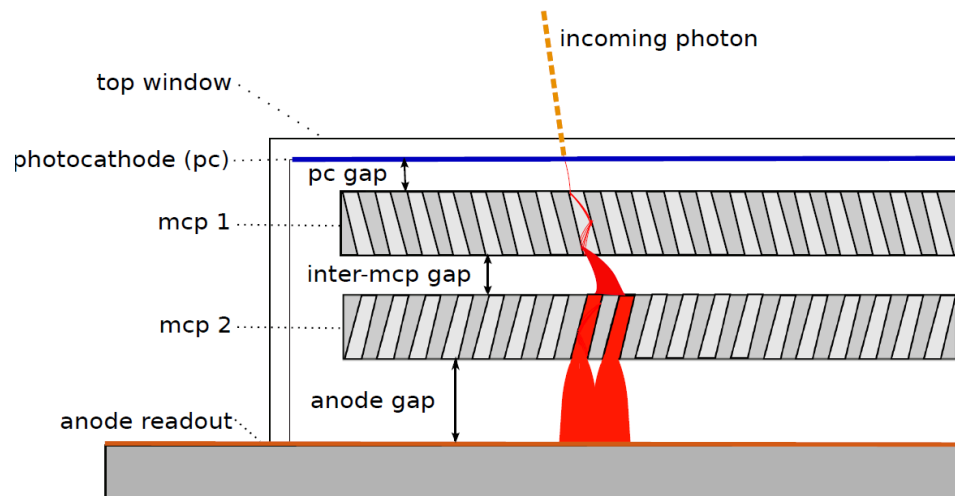
Wide parameter space:

- relative composition of materials
- temperature
- different materials and thickness



- Porous glass
- Resistive coating ~100nm (ALD)
- Emissive coating ~ 20nm (ALD)
- Conductive coating (thermal evaporation or sputtering)

MCP testing setup

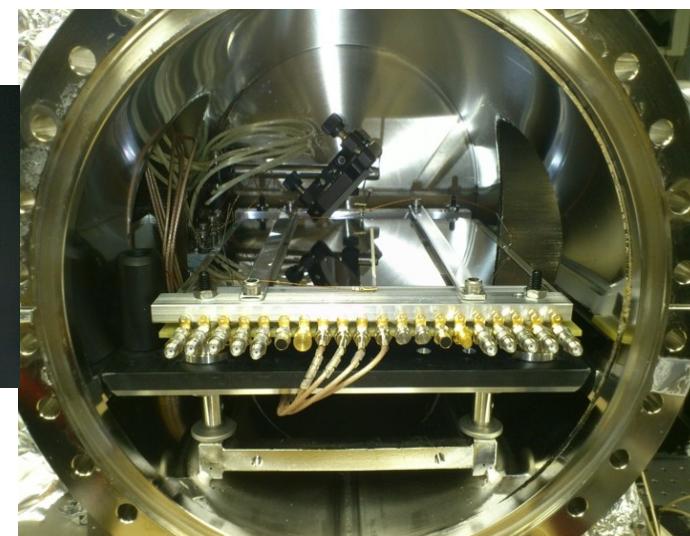
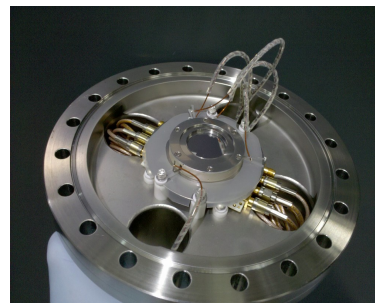


MCP stack details

- Chevron geometry (8° bias angle)
- Spacing:
 - anode gap 0.7mm
 - inter MCP gap and PC gap 0.4mm
- Voltages:
 - PC gap $\sim 200\text{V}$
 - top MCP $\sim 1\text{kV}$
 - inter MCP gap $\sim 200\text{V}$
 - bottom MCP $\sim 1\text{kV}$
 - anode gap $\sim 1\text{kV}$

Vertical slice:

- Enclosed in vacuum chamber ($10^{-7} - 10^{-8}$ torr)
- Aluminum photocathode (low quantum efficiency is compensated by high UV light intensity)
- Stack of MCP plates
- Anode (delay line 1.6 GHz bandwidth)
- Readout with high bandwidth scope

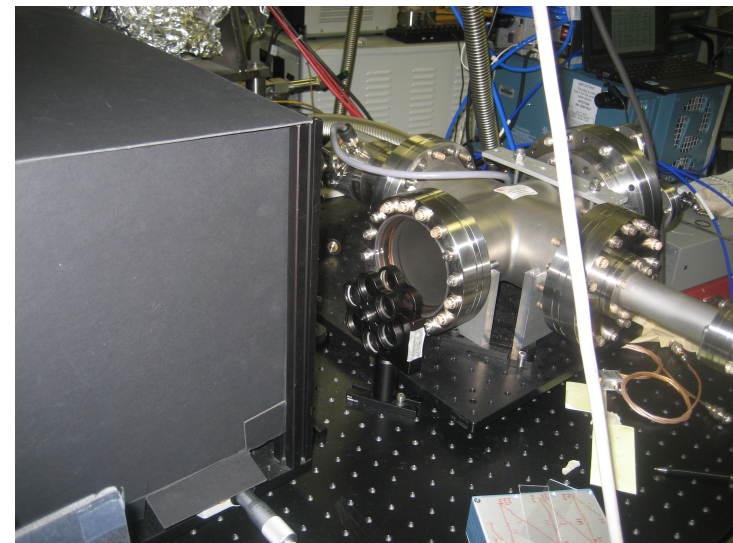
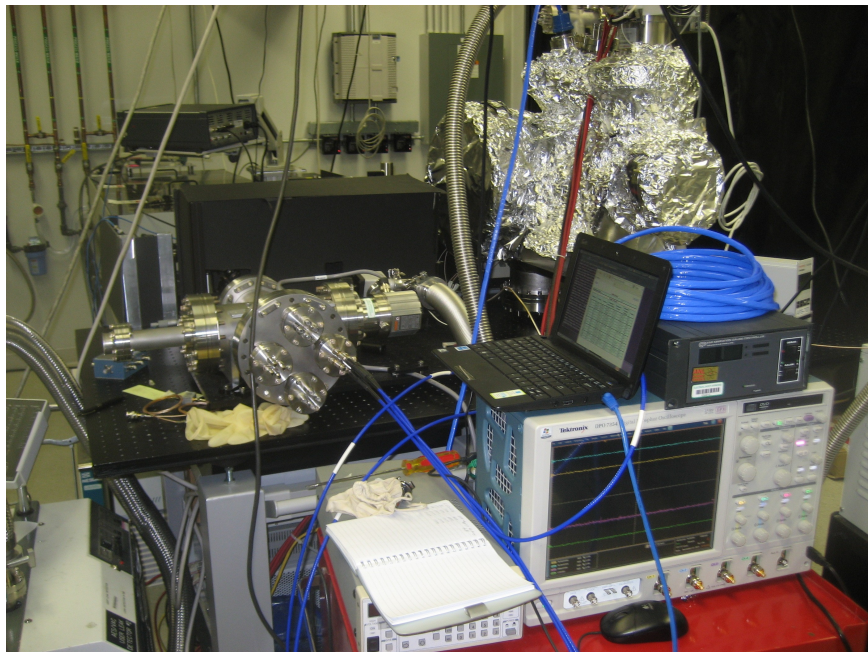
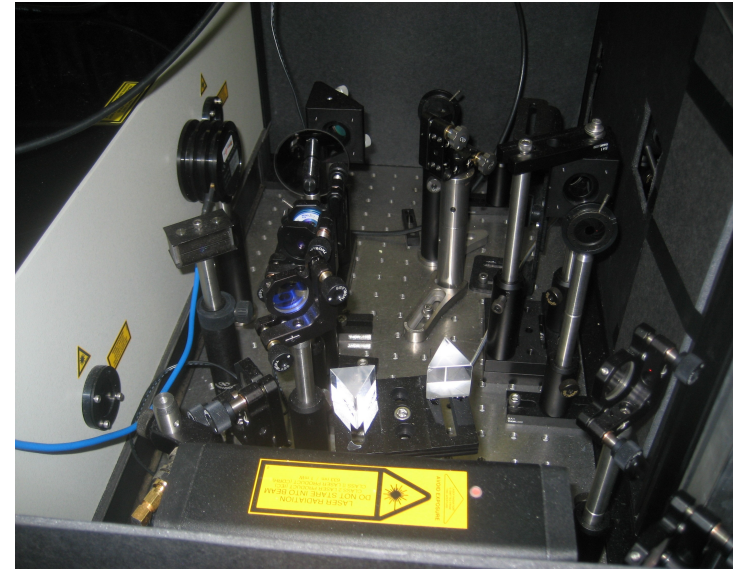


Laser

@ Advanced Photon Source Division (APS)
Argonne National Laboratory

Sub-picosecond laser

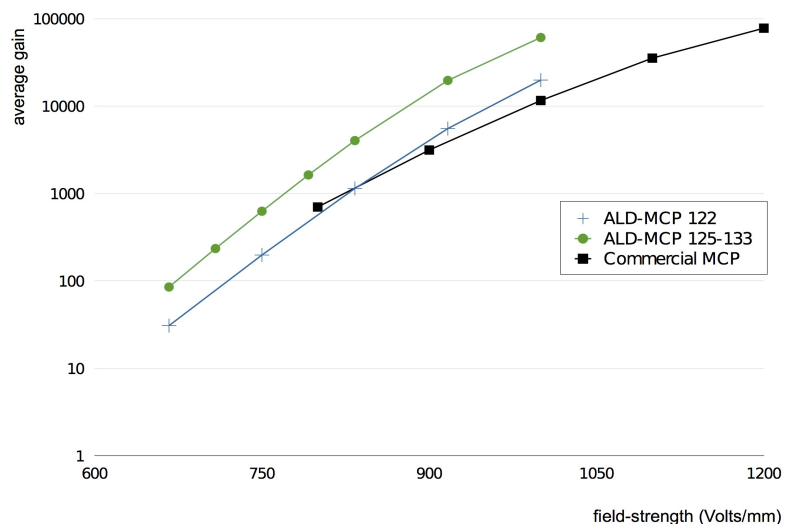
- Ti:Sapph 800nm; power ~800 mW
- pulse duration $O(10)$ femtoseconds
- 1KHz repetition rate
- Non-linear optics to produce
- 266nm UV light



MCP characterization program

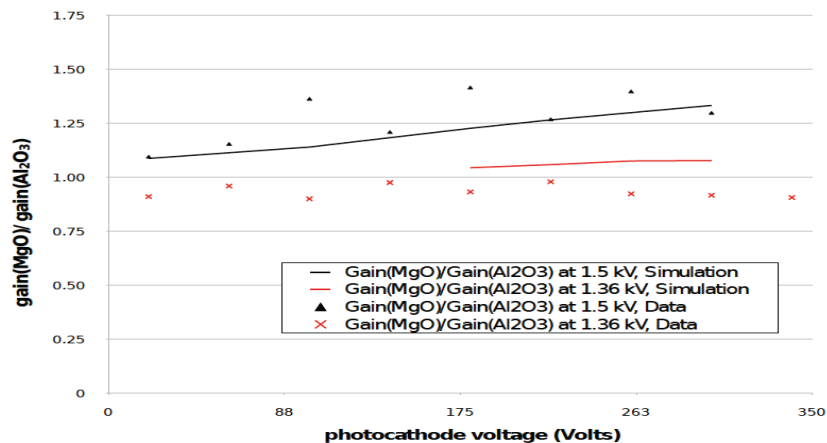
33mm MCP testing

- **Quality control**
 - gain
 - uniformity
- **MCP fundamentals**
 - emissive layers (Al_2O_3 vs MgO)
 - operational voltages (field strength)
 - feedback for Monte Carlo simulation



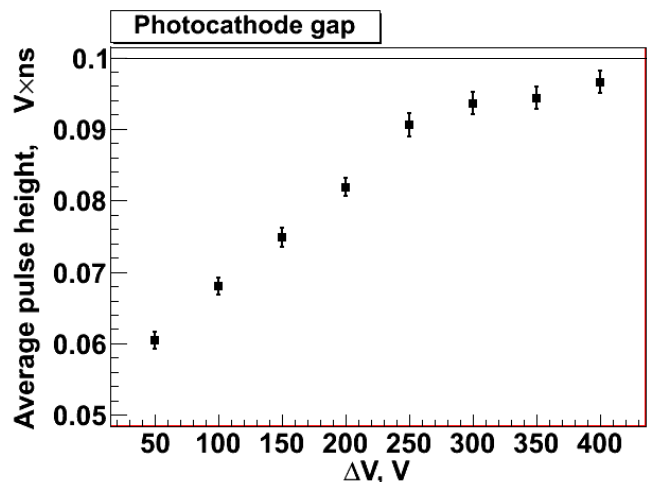
8" MCP testing

- **Quality control**
- **Integration with anode and electronics**
- **Tests of vacuum assembly systems**
- **Code and algorithm development**
- **Position resolution**
- **Time resolution**



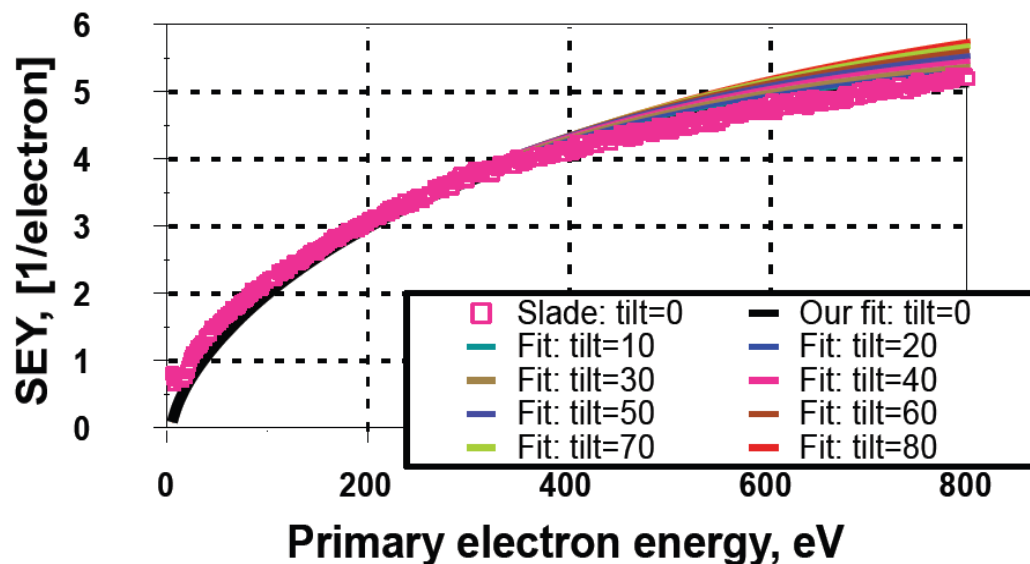
Gain with the MCP stack

pair of 40 MOhm 33mm MgO plates

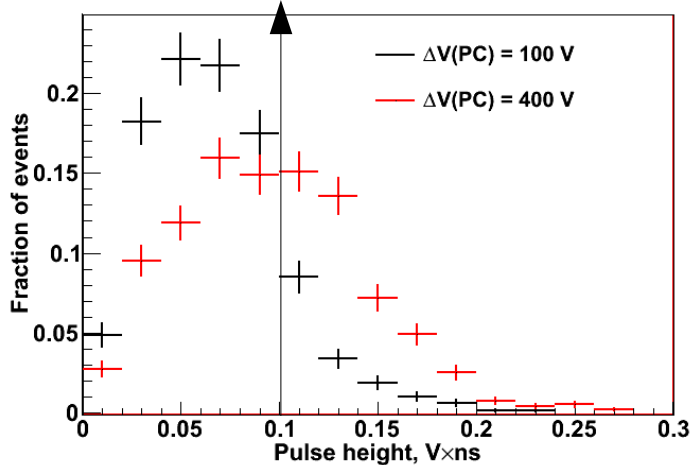


~2x10⁷ electrons out

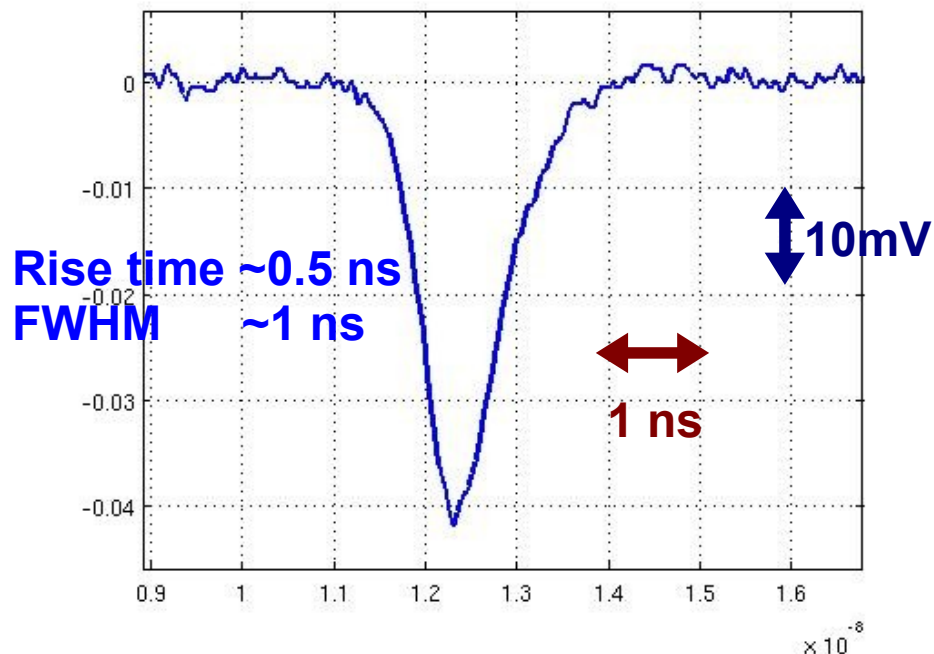
20 nm MgO SEY data



~2x10⁷ electrons out



MCP pulses and timing



Timing analysis approach

- Fit rising edge
- Use constant fraction discriminant

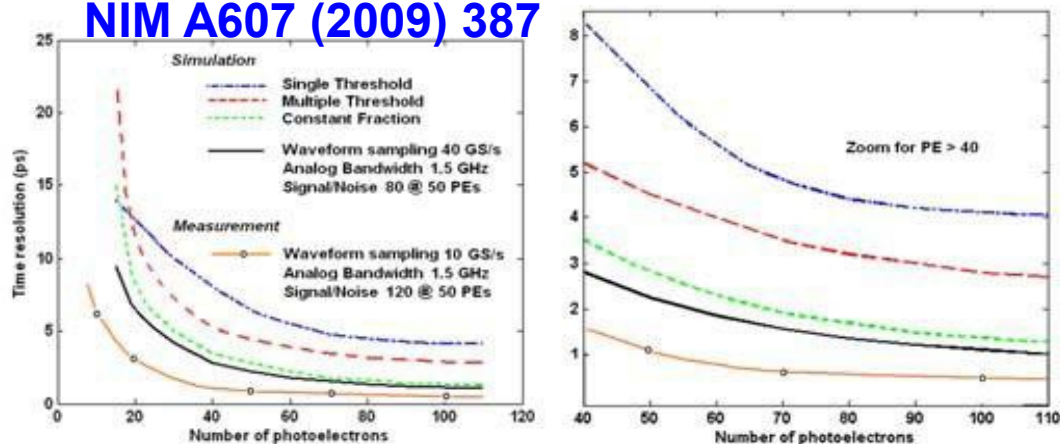
Questions

- Time resolution
- Position resolution

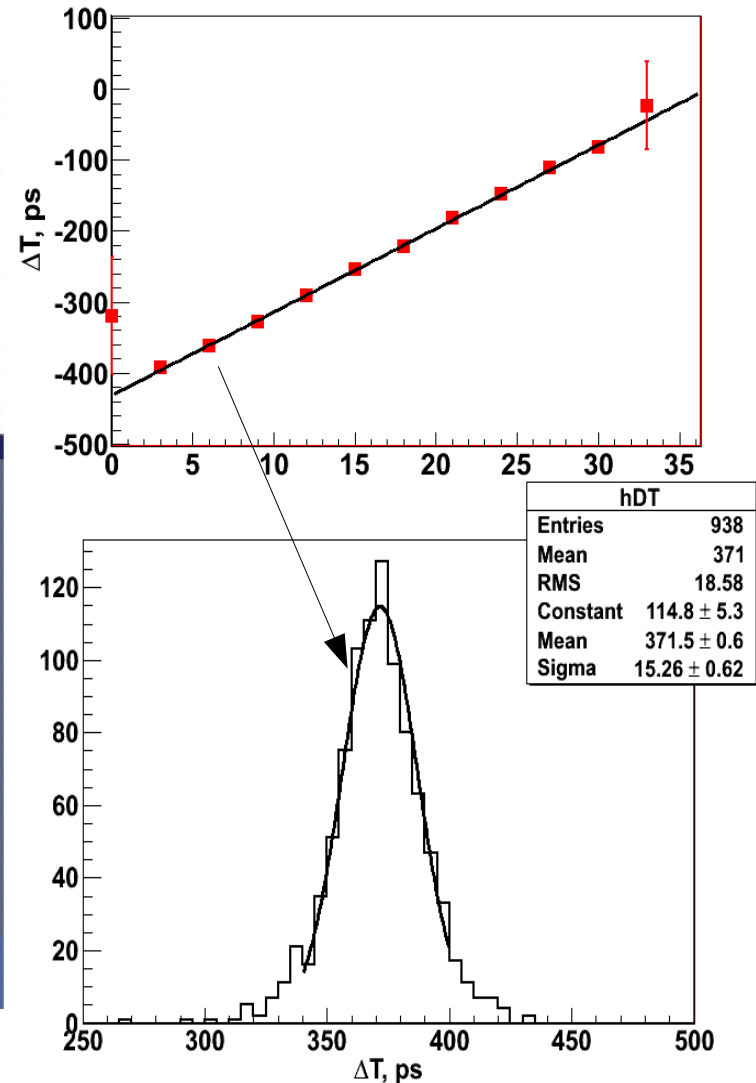
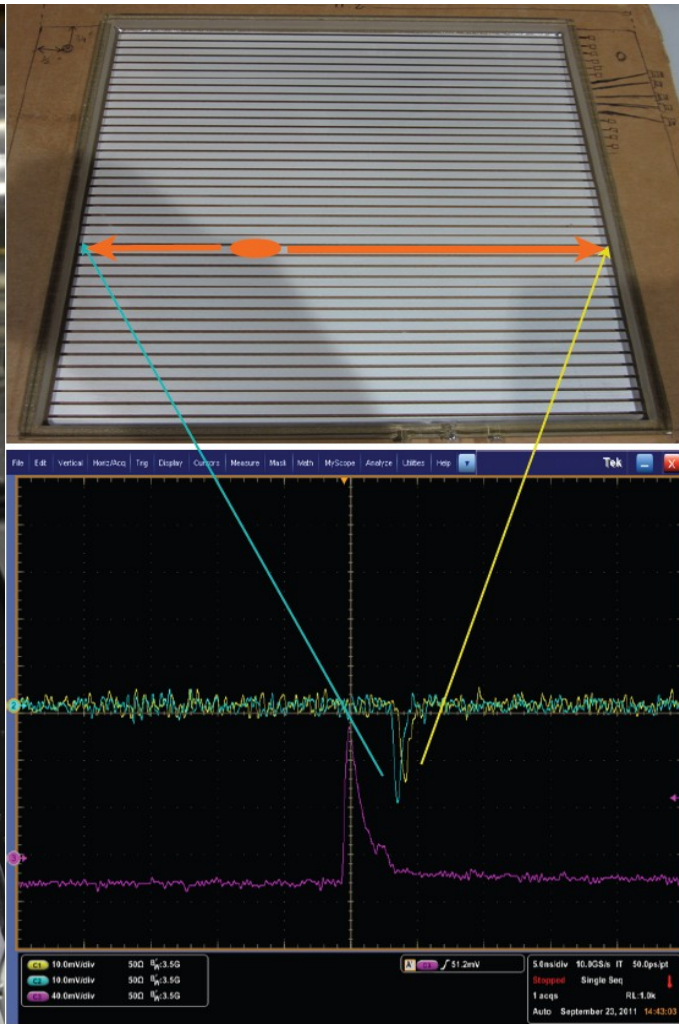
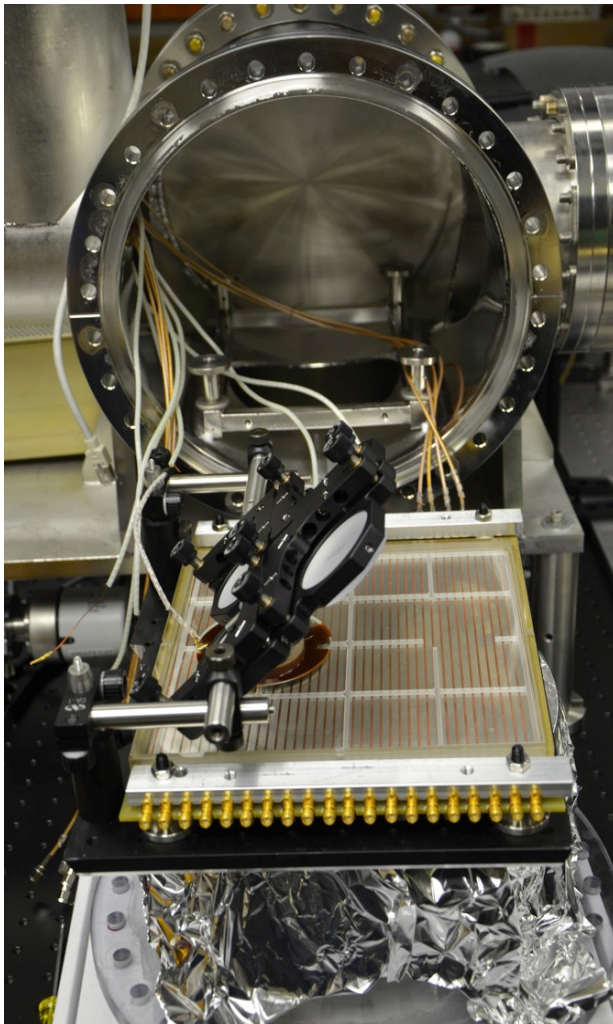
Time resolution determinants:

- 1) Signal to noise
- 2) Analog Bandwidth
- 3) Sampling rate
- 4) Signal statistics

NIM A607 (2009) 387



First test with 8" setup

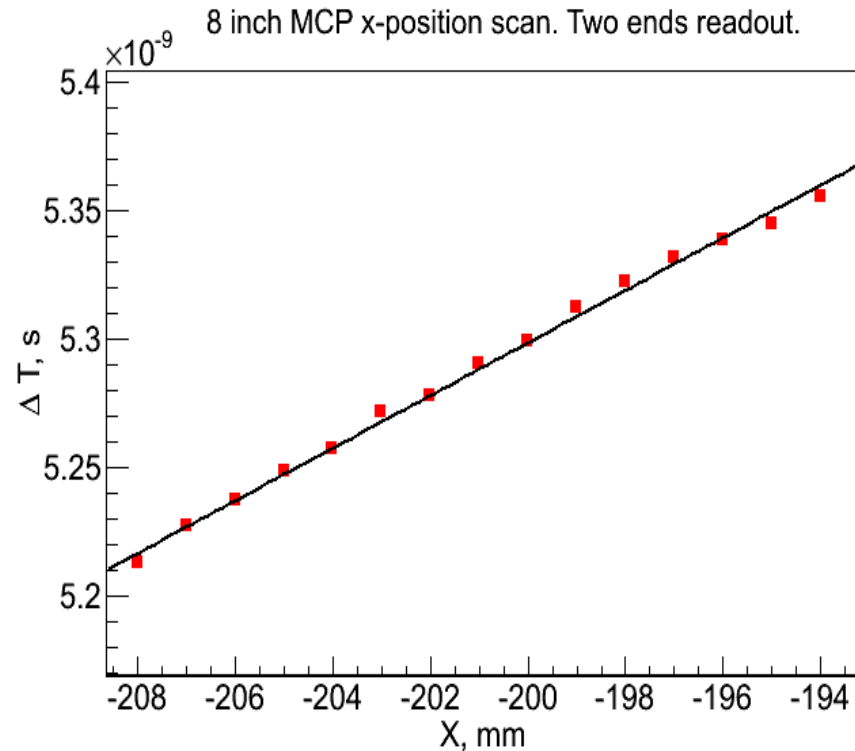
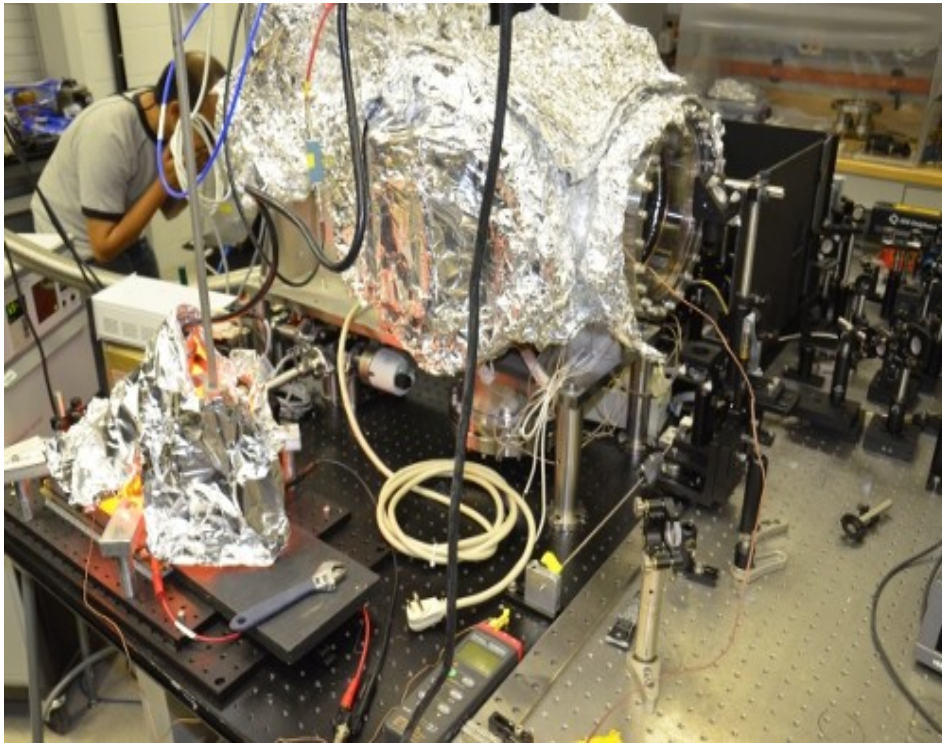


Slope 10ps/mm corresponds to 2/3 c signal propagation speed along the anode stripline

$$\Delta T = 15\text{ps}$$

Position scan

automated translation stage capable of micron precision



Slope 10ps/mm corresponds to 2/3 c signal propagation speed along the anode stripline

$$\Delta X = 1/2 \Delta T \frac{2}{3}c = 1.5\text{mm}$$

Differential time resolution and current limitations

Simulation

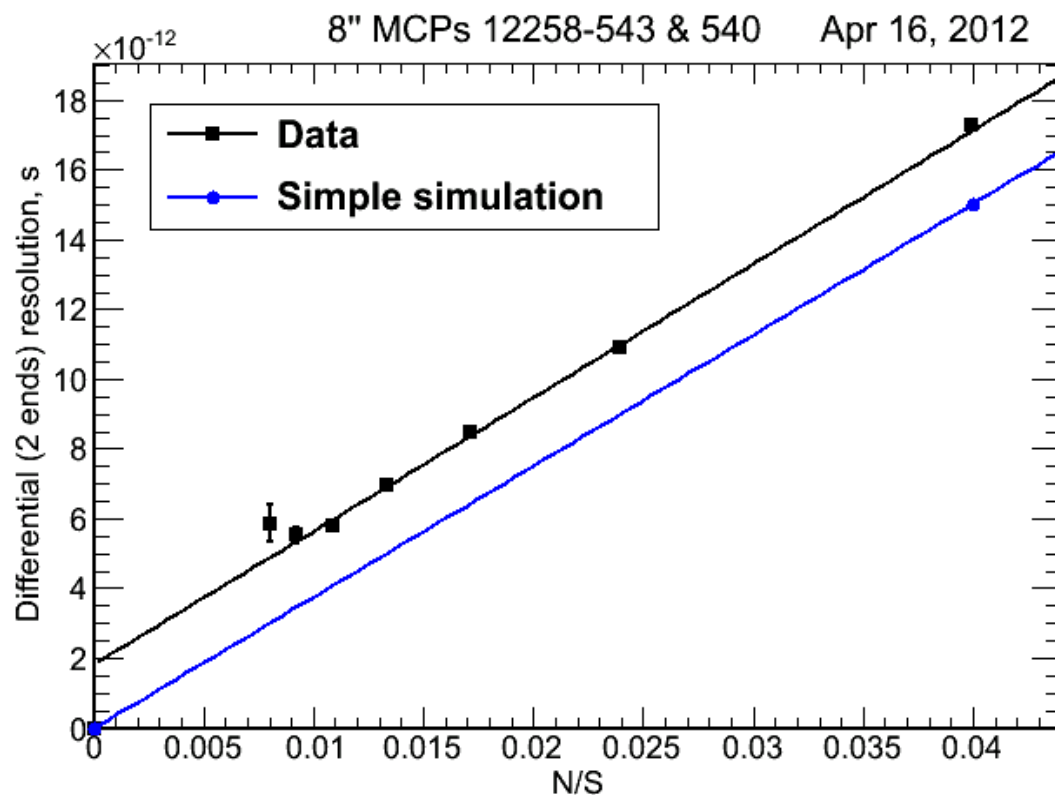
- Generated pulses with fixed shape. 100 ps spacing between points to simulate 10Gs/s scope sampling
- Simulate noise: each point smeared with $\text{RMS} = \text{Amplitude} * X\%$
- Noise is independent at each point

Data

- Pulses comes from MCP plates
- Noise is dominated by laser pockel-cell (deterministic noise)

6 ps in $\Delta T \rightarrow 0.6 \text{ mm in } \Delta X$

2 ps in $\Delta T \rightarrow 200 \text{ microns (consistent with laser beam)}$



Conclusions and Outlook

- **Micro-Channels plates fabricated with Atomic Layer Deposition show very promising performance**
- **We are approaching picosecond domain with large area MCPs**

Now testing the “demountable tile”

- **Very close to real detector (Aluminum photo-cathode, O-ring, active pumping)**
- **First pulses came this morning**

