

# Development of Sub-Nanosecond, High Gain Structures For Time-Of-Flight Ring Imaging In Large Area Detectors

Matthew Wetstein, on behalf of the LAPPD collaboration

---

## Abstract

Microchannel plate photomultiplier tubes (MCPs) are compact, imaging detectors, capable of micron-level spatial imaging and timing measurements with resolutions below 10 picoseconds. Conventional fabrication methods are too expensive for making MCPs in the quantities and sizes necessary for typical HEP applications, such as time-of-flight ring-imaging Cherenkov detectors (TOF-RICH) or water Cherenkov-based neutrino experiments. The Large Area Picosecond Photodetector Collaboration (LAPPD) is developing new, commercializable methods to fabricate 20 cm<sup>2</sup> thin planar MCPs at costs comparable to those of traditional photo-multiplier tubes. Transmission-line readout with waveform sampling on both ends of each line allows the efficient coverage of large areas while maintaining excellent time and space resolution. Rather than fabricating channel plates from active, high secondary electron emission materials, we produce plates from passive substrates, and coat them using atomic layer deposition (ALD), a well established industrial batch process. In addition to possible reductions in cost and conditioning time, this allows greater control to optimize the composition of active materials for performance. We present details of the MCP fabrication method, preliminary results from testing and characterization facilities, and possible HEP applications.

*Keywords:* microchannel, MCP, time-of-flight, water-Cherenkov, neutrinos

*PACS:* 12.38.Qk, 13.85.Qk, 14.70.Hp, 12.38.Lg

---

## 1. Introduction

For decades, the High Energy physics community has relied on photomultiplier tubes to provide low cost, large-area coverage for a wide variety of detector systems. Increasingly, the demands of HEP experiments are pushing for capabilities beyond those of traditional phototubes, towards better spatial and temporal resolutions. Time-of-flight measurements, when combined with other particle identification techniques, can greatly improve the mass sensitivity in collider detectors. Figure 1 shows particle identification confidences based on time-of-flight information across 1.5 meters. At 10 GeV, three-sigma separation between even kaons and protons requires timing resolutions better than 10 picoseconds. In long baseline, water Cherenkov-based neutrino experiments the largest reducible background is the  $\pi^0 \rightarrow \gamma\gamma$  decay, where the two, typically forward gammas fake an electron. The simultaneous use of space and time information, at resolutions of order 100 picoseconds and a few millime-

ters, could enable full track and vertex reconstruction of water Cherenkov events. This improved sensitivity to track and vertex separation could enable experiments to better resolve the two forward gammas, thereby further suppressing this background.

One possible candidate to replace the traditional PMT is the microchannel plate photomultiplier tube (MCP) [1], a compact imaging detector capable of micron-level spatial imaging and timing measurements with resolutions below 10 picoseconds [2]. Conventional fabrication methods are too expensive for making MCPs in the quantities and sizes necessary for typical HEP applications, such as time-of-flight ring-imaging Cherenkov detectors (TOF-RICH) or water Cherenkov-based neutrino experiments. The Large Area Picosecond Photodetector Collaboration (LAPPD) is developing new, commercializable methods to fabricate 20 cm<sup>2</sup> thin planar MCPs at costs comparable to those of traditional photo-multiplier tubes. The DOE funded collaboration includes 4 national laboratories, 3

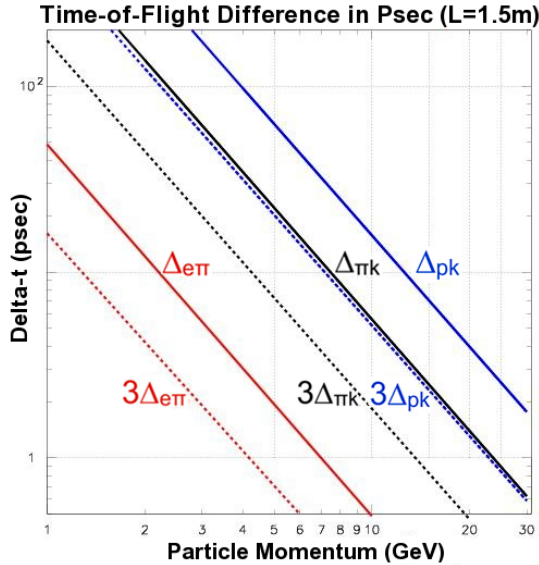


Figure 1: Differences in time-of-flight over 1.5 meters for particles of equal momentum and different mass, as a function of momentum scale. Overlaying contours indicate three-sigma confidences for separating between electrons and pions, pions and kaons, and kaons and protons.

1 small companies, and 5 Universities. The project  
 2 has just entered its second year, with the goal  
 3 of developing a commercializable prototype, ready  
 4 for mass production in three years. The potential  
 5 for these low-cost, large-area MCPs goes well be-  
 6 yond bottom-line cost reductions or merely meeting  
 7 the minimal requirements of the HEP community.  
 8 They are likely to enable entirely new analysis tech-  
 9 niques.

## 10 2. Fabrication of the Microchannel Plate De- 11 tectors

12 Figure 2 shows the structure of a generic MCP-  
 13 based detector. Light is incident on a photocath-  
 14 ode, producing electrons by the photoelectric ef-  
 15 fect. These electrons accelerate across a potential  
 16 gap toward a pair of high gain structures consist-  
 17 ing of thin plates with high secondary electron em-  
 18 ission (SEE) enhanced, micro-engineered pores.  
 19 Voltages of roughly 1 kV are applied across each  
 20 plate. Each electron entering a pore, accelerates  
 21 and strikes the pore walls, producing an avalanche  
 22 of secondary electrons. The avalanche builds until  
 23 the amplified pulse exits the bottom of the second

24 MCP. This electrical signal is collected on an anode  
 25 structure and passed through the vacuum assembly  
 26 to front-end electronics, which digitize the signal.

27 Conventional fabrication of microchannel plates  
 28 is expensive and requires a long conditioning pro-  
 29 cess to achieve the right combination of resistance  
 30 and SEE properties. Moreover, the same material  
 31 is used for all functions of the plate: pore struc-  
 32 ture, resistivity, and secondary electron emissivity.  
 33 This project relies on advances in material science  
 34 and nanotechnology that enable the separation of  
 35 the structural, resistive, and SEE characteristics of  
 36 microchannel plates for independent optimization.  
 37 Use of batch processes such as Atomic Layer De-  
 38 position (ALD) allow materials to be applied  
 39 uniformly and conformally to large surface areas in  
 40 bulk and with potential for significant cost reduc-  
 41 tion [3, 4]. This project is examining two candi-  
 42 date substrates, chosen for their ability to provide  
 43 the necessary pore structure and their potential for  
 44 low-cost batch production: glass capillary struc-  
 45 tures and anodic aluminum oxide (AAO), which  
 46 can be grown with an intrinsic pore structure [5, 6].  
 47 The substrates are coated using ALD, first with a  
 48 layer of resistive material and then with a high SEE  
 49 layer. Different chemistries are being pursued for  
 50 both layers. Finally, thermal evaporation or sput-  
 51 tering techniques are used to deposit a metal elec-  
 52 trode layer on both sides of each plate.

53 The LAPPD collaboration is pursuing two direc-  
 54 tions for fabricating large-area photocathodes. One  
 55 approach is simply to scale conventional multi-alkali  
 56 films up to 8" by 8", flat-panel geometries. This  
 57 work is primarily happening at Berkeley Space Sci-  
 58 ence Lab (SSL). A parallel effort at Argonne Na-  
 59 tional Laboratories seeks to leverage their exper-  
 60 tise and infrastructure to create an advanced pho-  
 61 tocathode laboratory. This facility is charged with  
 62 fundamentally understanding conventional photo-  
 63 cathode chemistries, as well as pursuing novel ma-  
 64 terials and processing.

65 The complete detector assembly must be me-  
 66 chanically robust and vacuum-tight, with both high  
 67 bandwidth readouts and high-voltage connections  
 68 through the vacuum seal. This technology must  
 69 also permit scaling to mass production lines and  
 70 meet low-cost design goals. Efforts at Berkeley SSL  
 71 are adapting conventional brazed-ceramic designs  
 72 to the larger dimensions of the 8" channel plates. A  
 73 parallel effort at ANL is developing glass, flat panel  
 74 technology to build the sealed tubes at further cost  
 75 reduction.

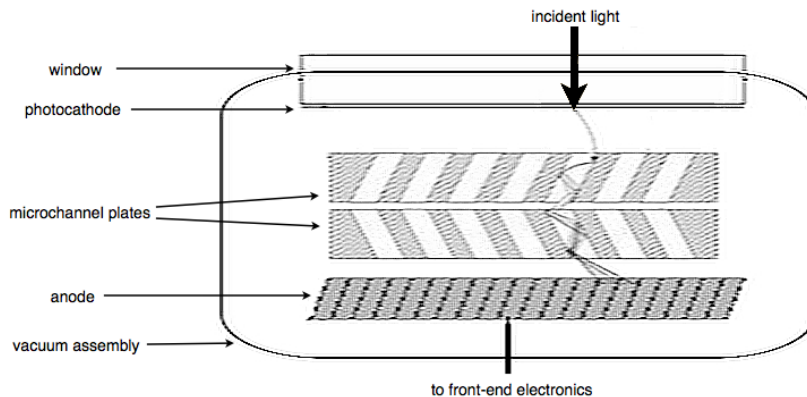


Figure 2: The structure of a generic MCP photomultiplier tube.

1 The microchannel plates couple to a mi- 32  
 2 crostripline anode structure, optimized for high- 33  
 3 bandwidth, fast electronics and designed to main- 34  
 4 tain  $50 \Omega$  impedance. This delay-line design greatly 35  
 5 reduces the necessary channel count. Hit positions 36  
 6 are determined by the signal centroid in the di- 37  
 7 rection perpendicular to the striplines, and by the 38  
 8 difference in time-of-arrival at the two ends of the 39  
 9 striplines, in the direction parallel to the strips. The 40  
 10 electronic readout is designed to use low-cost, low 41  
 11 power CMOS technology. Arrival times and gains 42  
 12 of the pulse trains are measured by waveform sam- 43  
 13 pling, which offers the best timing resolution. 44

### 14 3. Testing, Characterization, and Simulation

15 The LAPPD collaboration has gathered a wide 45  
 16 variety of resources and expertise for testing and 46  
 17 characterization at many levels, ranging from ba- 47  
 18 sic material science to prototype systems. Facilities 48  
 19 at the Material Science Division of ANL character- 49  
 20 ize the SEE properties, structure, and composition 50  
 21 of relevant materials. Resources at Berkeley SSL 51  
 22 test a variety of components, from the MCPs them-  
 23 selves to multialkali photocathode samples. The  
 24 test stand at the Advanced Photon Source (APS)  
 25 at ANL is designed to test near-device-level con-  
 26 figurations of microchannel plates and anodes, using  
 27 pulsed lasers and  $>10$  GHz electronics. Complete  
 28 sealed-tube detectors can be tested at the HEP laser  
 29 lab at ANL.

30 In addition to the testing and characterization ef-  
 31 forts, the LAPPD collaboration has an active group

32 developing MCP simulations. We expect that these  
 33 simulations, based on first principles and measured  
 34 material properties, will guide the final design and  
 35 optimization of the photodetectors.

### 36 4. Year 1 Milestones

37 By the end of year 1, the LAPPD collaboration  
 38 has succeeded in fabricating 33 mm sample MCPs  
 39 by ALD on glass capillaries. These MCPs achieved  
 40 gains above  $10^3$  in line with the project milestones.  
 41 Figure 3 shows the average signal shape of a single  
 42 photoelectron-generated pulse, measured from  
 43 a pair of MCPs at the APS test stand. Additional  
 44 achievements include demonstration of a vacuum  
 45 seal on an 8" module, the attainment of sub-ns,  
 46 sub-mm resolutions from a microstripline readout,  
 47 and the development of a 2-channel ASIC with 20  
 48 GHz sampling rate and  $>1.5$  GHz analog band-  
 49 width. Tests of the electronics demonstrated dif-  
 50 ferential time resolutions between the two ends of  
 51 a stripline of better than 10 picoseconds.

### 52 5. Conclusion

53 At the end of year one, the LAPPD project has  
 54 achieved its major milestones. The second-year  
 55 goals include the fabrication and testing of the first  
 56 8" prototypes, demonstration of gains and aging  
 57 performance of pairs of microchannel plates com-  
 58 parable to or better than commercial plates, design

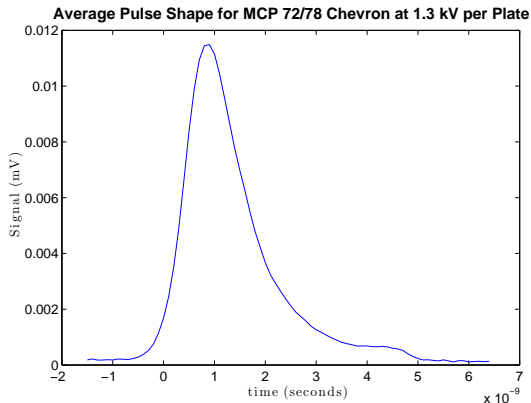


Figure 3: Average response of an ALD-functionalized MCP chevron pair to single photoelectrons. Pulses were generated by direct photoexcitation of the electrode plating on the surface of the MCP stack, using UV laser light. Pulses were captured using a 3 GHz oscilloscope.

1 and costing of a photocathode fabrication and test-  
 2 ing facility, and the design and costing of an 8" glass  
 3 tile assembly facility.

4 This project represents an exciting opportunity  
 5 to direct detector development towards the unique  
 6 needs of the HEP community. The vast improve-  
 7 ment of spatial and temporal resolutions provided  
 8 by this technology will permit enhanced particle  
 9 identification in collider experiments, and a vari-  
 10 ety of tracking and vertexing capabilities in water  
 11 Cherenkov-based neutrino detectors. These new ca-  
 12 pabilities will in turn drive the development of new  
 13 data analysis algorithms.

#### 14 Acknowledgements

15 The submitted manuscript has been created by  
 16 UChicago Argonne, LLC, Operator of Argonne Na-  
 17 tional Laboratory (Argonne). Argonne, a U.S.  
 18 Department of Energy Office of Science labora-  
 19 tory, is operated under Contract No. DE-AC02-  
 20 06CH11357. The U.S. Government retains for it-  
 21 self, and others acting on its behalf, a paid-up  
 22 nonexclusive, irrevocable worldwide license in said  
 23 article to reproduce, prepare derivative works, dis-  
 24 tribute copies to the public, and perform publicly  
 25 and display publicly, by or on behalf of the Govern-  
 26 ment.

#### 27 References

28 [1] J. L. Wiza, Nucl. Instrum. Methods 162, 587 (1979).

29 [2] J. Milnes, J. Howorth, Picosecond Time Response of  
 30 Microchannel Plate PMT Detectors Proc. SPIE vol  
 31 5580 (2005) pp 730-740  
 32 [3] J.W. Elam, G. Xiong, C.Y. Han, HH Want, J.P. Birrell,  
 33 U. Welp, J.N. Hyrn, M.J. Pellin, T.F. Baumann, J.F.  
 34 Poco, and J.H. Satcher, Atomic Layer Deposition for  
 35 the Conformal Coating of Nanoporous Materials, Jour-  
 36 nal of Nanomaterials, 2006, p. 1-5  
 37 [4] N. Sullivan, P. de Rouffignac, D. Beaulieu, A. Trem-  
 38 sin, K. Saadatmand, D. Gorelikov, H. Klotzsch, K.  
 39 Stenton, S. Bachman, R. Toomey, Novel microchannel  
 40 plate device fabricated with atomic layer deposition, in:  
 41 Proceedings of the Ninth International Conference on  
 42 Atomic Layer Deposition, Monterey, CA, July 2009.  
 43 [5] C.Y. Han, Z.L. Xiao, H.H. Wang, G.A. Willing, U.  
 44 Geiser, U. Welp, W.K. Kwok, S.D. Bader, G.W. Crab-  
 45 tree, Porous anodic aluminum oxide membranes for  
 46 nanofabrication ATB Metallurgie, 43, 123, 2003.  
 47 [6] D.Routkevich, A. Tager, J. Haruyama, D. Al-Mawlawi,  
 48 M. Moskovits and J. M. Xu, Nonlithographic Nanowire  
 49 Arrays: Fabrication, Physics and Device Applications,  
 50 Special Issue of IEEE Trans. Electron Dev. on Present  
 51 and Future Trends in Device Science and Technologies,  
 52 43(10), 1646-1658 1996.